

Pořadí vzorků dle DP.		VZOREK ČÍSLO:									
TAST PARAMETRY	1	2	3	4	5	6	7	8	8.5	10	
POPIS	Bez TAST	5° Bez TAST	5° TAST	5°	10°	10°	10°	10°	10°	10°	
1 TAST SCHEDULE	-	-	KUS	KUS	KUS	KUS	KUS	KUS	KUS	KUS	
2 V_COMPENSATION ENABLE	-	-	TRUE	TRUE	FALSE	FALSE	FALSE	FALSE	FALSE	TRUE	
3 L_COMPENSATION ENABLE	-	-	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	
4 V_MASTER CURRENT TYPE	-	-	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	
5 SAMPLING TIMING (no WV)	-	-	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5	
6 COMP FRAME (no WV)	-	-	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL	
7 V_COMPENSATION GAIN	-	-	50	50	50	50	50	50	50	50	
8 V_DEAD BAND	-	-	0	0	0	0	0	0	0	0	
9 V_BIAS RATE (UP+)	-	-	0	0	0	0	0	0	0	0	
10 V_TRACKING LIMIT	-	-	600	600	600	600	600	600	600	600	
11 V_TRACKING LIMIT PER CYCLE	-	-	1	1	1	1	1	1	1	1	
12 V_COMPENSATION START COUNT	-	-	3	3	3	3	3	3	3	3	
13 V_MASTER SAMPLING START COUNT	-	-	2	2	2	2	2	2	2	2	
14 V_MASTER SAMPLING COUNT	-	-	1	1	1	1	1	1	1	1	
15 V_MASTER CURRENT CONSTANT	-	-	95	95	95	95	95	95	95	95	
16 L_COMPENSATION GAIN	-	-	5	50	1	50	99,999	99,999	99,999	50	
17 L_DEAD BAND	-	-	0	0	0	0	0	0	0	0	
18 L_BIAS RATE (RIGHT+)	-	-	0	0	0	0	0	0	0	0	
19 L_TRACKING LIMIT	-	-	600	600	600	600	600	600	600	600	
20 L_TRACKING LIMIT PER CYCLE	-	-	1	1	1	1	1	10	5	1	
21 L_COMPENSATION START COUNT	-	-	3	3	3	3	3	3	3	3	
22 ROBOT GROUP MASK	-	-	Default	Default	Default	Default	Default	Default	Default	Default	
23 ADJUST DELAY TIME	-	-	0,136	0,136	0,136	0,136	0,136	0,136	0,136	0,136	
24 V_AG_CORRECTION COUNT	-	-	0	0	0	0	0	0	0	0	
25 L_AG_CORRECTION COUNT	-	-	0	0	0	0	0	0	0	0	
26 V_AG_CORRECTION BAND	-	-	4	4	4	4	4	4	4	4	
27 L_AG_CORRECTION BAND	-	-	4	4	4	4	4	4	4	4	
28 V_AG_MULTIPLIER	-	-	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	
29 L_AG_MULTIPLIER	-	-	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	
30 TAST EQUIP MASK	-	-	Default	Default	Default	Default	Default	Default	Default	Default	

Pořadí vzorků dle DP.		VZOREK ČÍSLO:									
	TAST PARAMETRY	11	12	13	14	15	17	23	19	21	22
	POPIS	10°	10°	10°	10°	10°	10°	5° (Lat)	5° (Lat)	5° (Lat)	5° (Lat)
1	TAST SCHEDULE	KUS	KUS	KUS	KUS	KUS	KUS	KUS	KUS	KUS	KUS
2	V_COMPENSATION ENABLE	TRUE	TRUE	TRUE	FALSE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE
3	L_COMPENSATION ENABLE	TRUE	TRUE	TRUE	TRUE	FALSE	TRUE	TRUE	TRUE	TRUE	TRUE
4	V_MASTER CURRENT TYPE	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	CONSTANT	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK
5	SAMPLING TIMING (no WV)	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5
6	COMP FRAME (no WV)	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL
7	V_COMPENSATION GAIN	50	50	50	50	50	50	50	50	50	50
8	V_DEAD BAND	0	0	0	0	0	0	0	0	0	0
9	V_BIAS RATE (UP+)	0	0	0	0	0	0	0	0	0	0
10	V_TRACKING LIMIT	600	600	600	600	600	600	600	600	600	600
11	V_TRACKING LIMIT PER CYCLE	1	1	1	1	1	1	1	1	1	1
12	V_COMPENSATION START COUNT	3	3	3	3	3	3	3	3	3	3
13	V_MASTER SAMPLING START COUNT	2	2	2	2	2	2	2	2	2	2
14	V_MASTER SAMPLING COUNT	1	1	1	1	1	1	1	1	1	1
15	V_MASTER CURRENT CONSTANT	95	95	95	95	95	150	150	150	150	150
16	L_COMPENSATION GAIN	99	99	50	50	50	99	25	50	75	99
17	L_DEAD BAND	0	0	0	0	0	0	0	0	0	0
18	L_BIAS RATE (RIGHT+)	0	0	0	0	0	0	0	0	0	0
19	L_TRACKING LIMIT	600	600	600	600	600	600	600	600	600	600
20	L_TRACKING LIMIT PER CYCLE	1	5	1	1	1	1	1	1	1	1
21	L_COMPENSATION START COUNT	3	3	3	3	3	3	3	3	3	3
22	ROBOT GROUP MASK	Default	Default	Default	Default	Default	Default	Default	Default	Default	Default
23	ADJUST DELAY TIME	0,136	0,136	0,136	0,136	0,136	0,136	0,136	0,136	0,136	0,136
24	V_AG_CORRECTION COUNT	0	0	0	0	0	0	0	0	0	0
25	L_AG_CORRECTION COUNT	0	0	0	0	0	0	0	0	0	0
26	V_AG_CORRECTION BAND	4	4	4	4	4	4	4	4	4	4
27	L_AG_CORRECTION BAND	4	4	4	4	4	4	4	4	4	4
28	V_AG_MULTIPLIER	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5
29	L_AG_MULTIPLIER	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5
30	TAST EQUIP MASK	Default	Default	Default	Default	Default	Default	Default	Default	Default	Default

Pořadí vzorků dle DP.		VZOREK ČÍSLO:									
TAST PARAMETRY		24	13	18	16	25	26	29	28	35	37
POPIS		10° (Lat)	10° (Lat)	10° (Lat)	10° (Lat)	15° (Lat)	15° (Lat)	15° (Lat)	15° (Lat)	5° (Vert)	5° (Vert)
1	TAST SCHEDULE	KUS	KUS	KUS	KUS	KUS	KUS	KUS	KUS	KUS	KUS
2	V_COMPENSATION ENABLE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE
3	L_COMPENSATION ENABLE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE
4	V_MASTER CURRENT TYPE	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK
5	SAMPLING TIMING (no WV)	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5
6	COMP FRAME (no WV)	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL
7	V_COMPENSATION GAIN	50	50	50	50	50	50	50	50	25	75
8	V_DEAD BAND	0	0	0	0	0	0	0	0	0	0
9	V_BIAS RATE (UP+)	0	0	0	0	0	0	0	0	0	0
10	V_TRACKING LIMIT	600	600	600	600	600	600	600	600	600	600
11	V_TRACKING LIMIT PER CYCLE	1	1	1	1	1	1	1	1	1	1
12	V_COMPENSATION START COUNT	3	3	3	3	3	3	3	3	3	3
13	V_MASTER SAMPLING START COUNT	2	2	2	2	2	2	2	2	2	2
14	V_MASTER SAMPLING COUNT	1	1	1	1	1	1	1	1	1	1
15	V_MASTER CURRENT CONSTANT	150	150	150	150	150	150	150	150	150	150
16	L_COMPENSATION GAIN	25	50	75	99	25	50	75	99	25	25
17	L_DEAD BAND	0	0	0	0	0	0	0	0	0	0
18	L_BIAS RATE (RIGHT+)	0	0	0	0	0	0	0	0	0	0
19	L_TRACKING LIMIT	600	600	600	600	600	600	600	600	600	600
20	L_TRACKING LIMIT PER CYCLE	1	1	1	1	1	1	1	1	1	1
21	L_COMPENSATION START COUNT	3	3	3	3	3	3	3	3	3	3
22	ROBOT GROUP MASK	Default	Default	Default	Default	Default	Default	Default	Default	Default	Default
23	ADJUST DELAY TIME	0,136	0,136	0,136	0,136	0,136	0,136	0,136	0,136	0,136	0,136
24	V_AG_CORRECTION COUNT	0	0	0	0	0	0	0	0	0	0
25	L_AG_CORRECTION COUNT	0	0	0	0	0	0	0	0	0	0
26	V_AG_CORRECTION BAND	4	4	4	4	4	4	4	4	4	4
27	L_AG_CORRECTION BAND	4	4	4	4	4	4	4	4	4	4
28	V_AG_MULTIPLIER	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5
29	L_AG_MULTIPLIER	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5
30	TAST EQUIP MASK	Default	Default	Default	Default	Default	Default	Default	Default	Default	Default

Pořadí vzorků dle DP.		VZOREK ČÍSLO:									
	TAST PARAMETRY	38	39	40	42	44	45	46	47	34	
	POPIS	5° (Vert)	10° (Vert)	10° (Vert)	15° (Vert)	15° (Vert)	10 mm	10 mm	Vert i Lat	1bod	
1	TAST SCHEDULE	KUS	KUS	KUS	KUS	KUS	KUS	KUS	KUS	KUS	
2	V_COMPENSATION ENABLE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	
3	L_COMPENSATION ENABLE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	TRUE	
4	V_MASTER CURRENT TYPE	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	FEEDBACK	
5	SAMPLING TIMING (no WV)	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5	0,5	
6	COMP FRAME (no WV)	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL	TOOL	
7	V_COMPENSATION GAIN	99	25	50	75	99	25	25	25	50	
8	V_DEAD BAND	0	0	0	0	0	0	0	0	0	
9	V_BIAS RATE (UP+)	0	0	0	0	0	0	0	0	0	
10	V_TRACKING LIMIT	600	600	600	600	600	600	600	600	600	
11	V_TRACKING LIMIT PER CYCLE	1	1	1	1	1	1	1	1	1	
12	V_COMPENSATION START COUNT	3	3	3	3	3	3	3	3	3	
13	V_MASTER SAMPLING START COUNT	2	2	2	2	2	2	2	2	2	
14	V_MASTER SAMPLING COUNT	1	1	1	1	1	1	1	1	1	
15	V_MASTER CURRENT CONSTANT	150	150	150	150	150	150	150	150	150	
16	L_COMPENSATION GAIN	25	25	25	25	25	25	50	50	25	
17	L_DEAD BAND	0	0	0	0	0	0	0	0	0	
18	L_BIAS RATE (RIGHT+)	0	0	0	0	0	0	0	0	0	
19	L_TRACKING LIMIT	600	600	600	600	600	600	600	600	600	
20	L_TRACKING LIMIT PER CYCLE	1	1	1	1	1	1	1	1	1	
21	L_COMPENSATION START COUNT	3	3	3	3	3	3	3	3	3	
22	ROBOT GROUP MASK	Default	Default	Default	Default	Default	Default	Default	Default	Default	
23	ADJUST DELAY TIME	0,136	0,136	0,136	0,136	0,136	0,136	0,136	0,136	0,136	
24	V_AG_CORRECTION COUNT	0	0	0	0	0	0	0	0	0	
25	L_AG_CORRECTION COUNT	0	0	0	0	0	0	0	0	0	
26	V_AG_CORRECTION BAND	4	4	4	4	4	4	4	4	4	
27	L_AG_CORRECTION BAND	4	4	4	4	4	4	4	4	4	
28	V_AG_MULTIPLIER	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	
29	L_AG_MULTIPLIER	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	1,5	
30	TAST EQUIP MASK	Default	Default	Default	Default	Default	Default	Default	Default	Default	