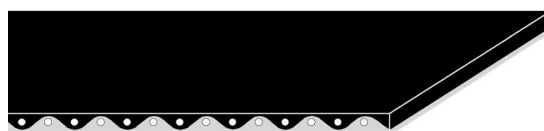


CONVEYOR AND PROCESS BELTS
TECHNICAL DATA SHEET

CODE	NA-44	TYPE	1M6 U0-V5 N
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COMPOSITION		
Conveying surface	material	PVC 70 Sh.A (±5)
	thickness	0.50 mm 0.020 in.
	surface pattern	smooth
	colour	black
	coefficient of friction	LF
Textile carcass	material	polyester (PET)
	plies no.	1
	weft type	rigid
Driving surface	material	fabric with polyurethane (TPU) impregnation
	thickness	--- mm --- in.
	surface pattern	LdB fabric
	colour	grey



TECHNICAL SPECIFICATIONS			
Total thickness		1.00 mm	0.04 in.
Weight		1.10 kg/m ²	0.22 lbs./sq.ft
Elongation at 1%		6 N/mm	34.3 lbs./in.
Max. admissible pull		6 N/mm	34.0 lbs./in.
Temperature resistance ⁽¹⁾	min.	-10 °C	14 °F
	max.	60 °C	140 °F
⁽¹⁾ Use of the belt with limit values may reduce its life			
Minimum radius / diameter ⁽²⁾			
■ Knife edge minimum radius		no	
■ Bending roller min. diameter		20 mm	0.79 in.
■ Counter-bending roller min. diameter		25 mm	0.98 in.
⁽²⁾ The above mentioned values depend on the type of CHIORINO joint recommended			
Coefficient of friction on driving surface			
■ Raw steel sheet		0.20 [-]	
■ Laminated plastic/wood		0.25 [-]	
■ Steel roller		0.20 [-]	
■ Rubberized roller		0.30 [-]	
Max. production width		3000 mm	118 in.

SUITABLE FOR

Packaging
Supermarkets check-outs

FEATURES	
Humidity influence	no
Suitable to metal detector	no
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	no
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	no
Inclined conveying	no
Accumulators belts	yes
Curved conveyor	no
Chemical resistances (see file available on line)	2

COMPLIANCES

REACH Regulation EC 1907/2006 and amendments
Flame Retardant UL94HB Horizontal Burning

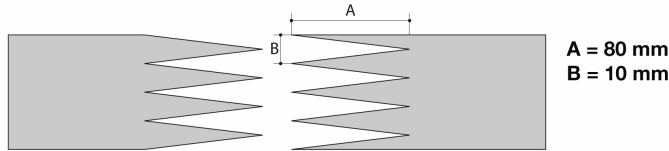
NOTES

Issue: 24-07-2009 Last Update: 23-06-2016

DISCLAIMER
The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

CODE **NA-44** TYPE **1M6 U0-V5 N**

Recommended jointing procedure **SINGLE Z**



Other jointing methods can be used:
DIAGONAL SINGLE Z

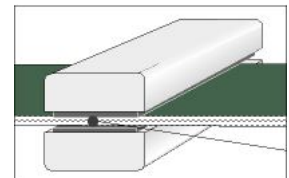
Check our general catalogue to get further info on CHIORINO jointing methods.

• Pressing

Heating press **P \ PL \ PLS**

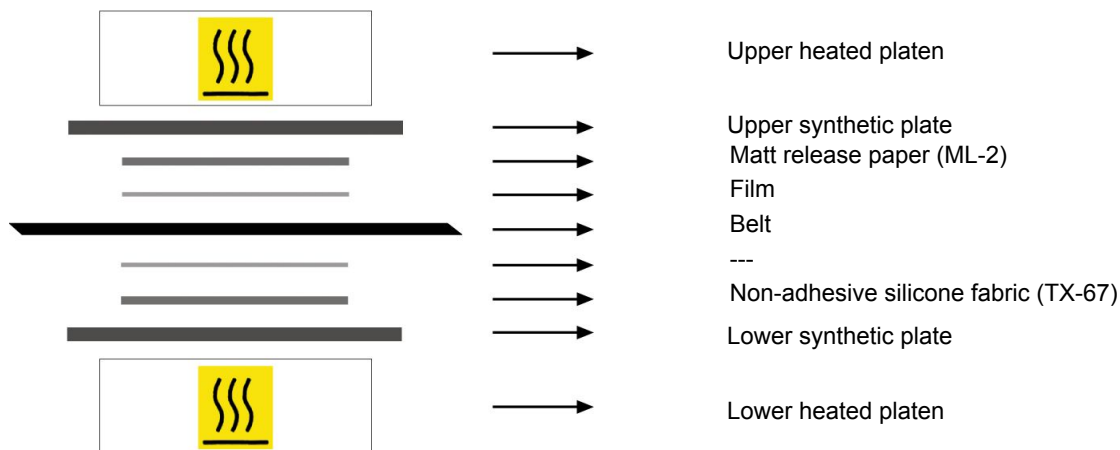
Press settings	
Upper platen temperature	170 °C
Lower platen temperature	170 °C
Temperature gauge setting	170 °C
Curing time in press	3 min.
Pressure	3 bar
Film	TC-28 - Black PVC film
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



• Notes

Issued: 25-10-2004

Last Update: 30-01-2014

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