



# ZEISS CALYPSO

7.0.0211

Part name **V block2**

Drawing number

Order number

Variant

Company

Department

Typ stroje

Č.stroje

Operator

Text

PRISMO

000000

Master

Last 1 measurements

► Approval ≠ Blocked

Part ident

Time/Date

Run

No. measured values

No. values: red

Measurement Duration

Prismo\_STL\_1znov...

29.07.2022 14:51

Všechny charakteris...

15

9

00:00:00,0

Name	Measured value	Nominal value	+Tol	-Tol	Odchylka +/-	
Úhel mezi elementy1	120.0428	120.0000			0.0428	
Kolmost1 0,02 lomeno k B	0.0075	0.0000	0.0200	0.0000	0.0075	
Rovnoběžnost 0,02 k A	0.0223	0.0000	0.0200	0.0000	0.0223	0.0023
Rovinnost3 0,02	0.0290	0.0000	0.0200	0.0000	0.0290	0.0090
Rovinnost4_0,01	0.0200	0.0000	0.0200	0.0000	0.0200	
Válcovitost1 0,01	0.0195	0.0000	0.0100	0.0000	0.0195	0.0095
Válcovitost2 0,01	0.0159	0.0000	0.0100	0.0000	0.0159	0.0059
Rovinnost1 0,01	0.0047	0.0000	0.0100	0.0000	0.0047	
Rovinnost2 0,01	0.0074	0.0000	0.0100	0.0000	0.0074	
Sklon1 0,01 k C	0.0155	0.0000	0.0100	0.0000	0.0155	0.0055
Sklon2 0,01 k C	0.0228	0.0000	0.0100	0.0000	0.0228	0.0128
Vzdálenost 125 ±0,02_X	124.9315	125.0000	0.0200	-0.0200	-0.0685	-0.0485
Vzdálenost 0 ±0,02_Y	0.0028	0.0000	0.0200	-0.0200	0.0028	
Prumer1	12.4545	12.5000	0.0100	-0.0100	-0.0455	-0.0355
Prumer2	12.4471	12.5000	0.0100	-0.0100	-0.0529	-0.0429

Text

Událost

n.def.



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Last 1 measurements

► Approval ≠ Blocked

Part ident

Time/Date

Run

No. measured values

No. values: red

Measurement Duration

Prismo\_STL\_2\_SE

29.07.2022 14:52

Všechny charakteris...

15

11

00:00:00,0

Name	Measured value	Nominal value	+Tol	-Tol	Odchylka +/-	
Úhel mezi elementy1	120.0090	120.0000			0.0090	
Kolmost1 0,02 lomeno k B	0.0104	0.0000	0.0200	0.0000	0.0104	
Rovnoběžnost 0,02 k A	0.0368	0.0000	0.0200	0.0000	0.0368	0.0168
Rovinnost3 0,02	0.0366	0.0000	0.0200	0.0000	0.0366	0.0166
Rovinnost4_0,01	0.0318	0.0000	0.0200	0.0000	0.0318	0.0118
Válcovitost1 0,01	0.0147	0.0000	0.0100	0.0000	0.0147	0.0047
Válcovitost2 0,01	0.0409	0.0000	0.0100	0.0000	0.0409	0.0309
Rovinnost1 0,01	0.0130	0.0000	0.0100	0.0000	0.0130	0.0030
Rovinnost2 0,01	0.0141	0.0000	0.0100	0.0000	0.0141	0.0041
Sklon1 0,01 k C	0.0168	0.0000	0.0100	0.0000	0.0168	0.0068
Sklon2 0,01 k C	0.0144	0.0000	0.0100	0.0000	0.0144	0.0044
Vzdálenost 125 ±0,02_X	125.0077	125.0000	0.0200	-0.0200	0.0077	
Vzdálenost 0 ±0,02_Y	0.0147	0.0000	0.0200	-0.0200	0.0147	
Prumer1	12.4782	12.5000	0.0100	-0.0100	-0.0218	-0.0118
Prumer2	12.4716	12.5000	0.0100	-0.0100	-0.0284	-0.0184

Text

Událost

n.def.



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7.0.0211

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Drawing number

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Typ stroje

Č.stroje

Operator

Text

PRISMO

000000

Master

Last 1 measurements

► Approval ≠ Blocked

Part ident

Time/Date

Run

No. measured values

No. values: red

Measurement Duration

Prismo\_STL\_3\_SE

29.07.2022 14:53

Všechny charakteris...

15

11

00:00:00,0

Name	Measured value	Nominal value	+Tol	-Tol	Odchylka +/-	
Úhel mezi elementy1	120.0148	120.0000			0.0148	
Kolmost1 0,02 lomeno k B	0.0137	0.0000	0.0200	0.0000	0.0137	
Rovnoběžnost 0,02 k A	0.0345	0.0000	0.0200	0.0000	0.0345	0.0145
Rovinnost3 0,02	0.0419	0.0000	0.0200	0.0000	0.0419	0.0219
Rovinnost4_0,01	0.0299	0.0000	0.0200	0.0000	0.0299	0.0099
Válcovitost1 0,01	0.0149	0.0000	0.0100	0.0000	0.0149	0.0049
Válcovitost2 0,01	0.0356	0.0000	0.0100	0.0000	0.0356	0.0256
Rovinnost1 0,01	0.0132	0.0000	0.0100	0.0000	0.0132	0.0032
Rovinnost2 0,01	0.0192	0.0000	0.0100	0.0000	0.0192	0.0092
Sklon1 0,01 k C	0.0136	0.0000	0.0100	0.0000	0.0136	0.0036
Sklon2 0,01 k C	0.0211	0.0000	0.0100	0.0000	0.0211	0.0111
Vzdálenost 125 ±0,02_X	125.0013	125.0000	0.0200	-0.0200	0.0013	
Vzdálenost 0 ±0,02_Y	0.0074	0.0000	0.0200	-0.0200	0.0074	
Prumer1	12.4703	12.5000	0.0100	-0.0100	-0.0297	-0.0197
Prumer2	12.4652	12.5000	0.0100	-0.0100	-0.0348	-0.0248

Text

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Operator

Text

PRISMO

000000

Master

Last 1 measurements

► Approval ≠ Blocked

Part ident

Time/Date

Run

No. measured values

No. values: red

Measurement Duration

Prismo\_STL\_4\_SE

29.07.2022 14:55

Všechny charakteris...

15

11

00:00:00,0

Name	Measured value	Nominal value	+Tol	-Tol	Odchylka +/-
Úhel mezi elementy1	120.0095	120.0000			0.0095
Kolmost1 0,02 lomeno k B	0.0125	0.0000	0.0200	0.0000	0.0125
Rovnoběžnost 0,02 k A	0.0459	0.0000	0.0200	0.0000	0.0459  0.0259
Rovinnost3 0,02	0.0377	0.0000	0.0200	0.0000	0.0377  0.0177
Rovinnost4_0,01	0.0260	0.0000	0.0200	0.0000	0.0260  0.0060
Válcovitost1 0,01	0.0175	0.0000	0.0100	0.0000	0.0175  0.0075
Válcovitost2 0,01	0.0379	0.0000	0.0100	0.0000	0.0379  0.0279
Rovinnost1 0,01	0.0166	0.0000	0.0100	0.0000	0.0166  0.0066
Rovinnost2 0,01	0.0123	0.0000	0.0100	0.0000	0.0123  0.0023
Sklon1 0,01 k C	0.0221	0.0000	0.0100	0.0000	0.0221  0.0121
Sklon2 0,01 k C	0.0126	0.0000	0.0100	0.0000	0.0126  0.0026
Vzdálenost 125 ±0,02_X	125.0124	125.0000	0.0200	-0.0200	0.0124
Vzdálenost 0 ±0,02_Y	0.0174	0.0000	0.0200	-0.0200	0.0174
Prumer1	12.4761	12.5000	0.0100	-0.0100	-0.0239  -0.0139
Prumer2	12.4737	12.5000	0.0100	-0.0100	-0.0263  -0.0163

Text

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Č.stroje

Operator

Text

PRISMO

000000

Master

Last 1 measurements

► Approval ≠ Blocked

Part ident

Time/Date

Run

No. measured values

No. values: red

Measurement Duration

Prismo\_STL\_5\_SE

29.07.2022 14:56

Všechny charakteris...

15

11

00:00:00,0

Name	Measured value	Nominal value	+Tol	-Tol	Odchylka	+/-
Úhel mezi elementy1	120.0135	120.0000			0.0135	
Kolmost1 0,02 lomeno k B	0.0099	0.0000	0.0200	0.0000	0.0099	
Rovnoběžnost 0,02 k A	0.0450	0.0000	0.0200	0.0000	0.0450	0.0250
Rovinnost3 0,02	0.0426	0.0000	0.0200	0.0000	0.0426	0.0226
Rovinnost4_0,01	0.0268	0.0000	0.0200	0.0000	0.0268	0.0068
Válcovitost1 0,01	0.0141	0.0000	0.0100	0.0000	0.0141	0.0041
Válcovitost2 0,01	0.0398	0.0000	0.0100	0.0000	0.0398	0.0298
Rovinnost1 0,01	0.0147	0.0000	0.0100	0.0000	0.0147	0.0047
Rovinnost2 0,01	0.0140	0.0000	0.0100	0.0000	0.0140	0.0040
Sklon1 0,01 k C	0.0147	0.0000	0.0100	0.0000	0.0147	0.0047
Sklon2 0,01 k C	0.0149	0.0000	0.0100	0.0000	0.0149	0.0049
Vzdálenost 125 ±0,02_X	125.0069	125.0000	0.0200	-0.0200	0.0069	
Vzdálenost 0 ±0,02_Y	0.0162	0.0000	0.0200	-0.0200	0.0162	
Prumer1	12.4725	12.5000	0.0100	-0.0100	-0.0275	-0.0175
Prumer2	12.4709	12.5000	0.0100	-0.0100	-0.0291	-0.0191

Text

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