

Příloha 3: Měřená data a jejich vyhodnocení - konfigurace snímačů +-X

	Pořadové č.	Charakteristika	Měření č.1	Měření č.2	Měření č.3	Měření č.4	Měření č.5	Měření č.6	Měření č.7	Měření č.8	Měření č.9	Měření č.10
Konfigurace snímačů +-X	1	Y_488	487.9926432	487.9915911	487.9915139	487.9912978	487.9912938	487.9910978	487.991121	487.99099	487.990963	487.9909517
	2	Y_476	-475.7882181	-475.787909	-475.7871514	-475.7881887	-475.7888403	-475.7891441	-475.7879318	-475.7886043	-475.7888478	-475.7882229
	3	Y_438	-438.1080602	-438.1081494	-438.1070277	-438.107884	-438.1088289	-438.1085509	-438.1076132	-438.1082117	-438.1084944	-438.1081694
	4	Y_259	-258.7225728	-258.7223983	-258.7214315	-258.722712	-258.7230793	-258.7227382	-258.7220141	-258.7224047	-258.7226259	-258.7224384
	5	D_19	19.0272177	19.0270047	19.0271565	19.0269328	19.0269254	19.0269669	19.0269596	19.0269293	19.0268931	19.0268407
	6	Kuzel_drazka_45°	45.1832942	45.1850056	45.1862969	45.1864461	45.1871436	45.1876132	45.1869331	45.1882246	45.188483	45.1892293
	7	Kuzel_uzaver_45°	44.8294161	44.8296566	44.8293048	44.8293328	44.8282174	44.8291505	44.8286852	44.8294508	44.8300177	44.8302038
	8	D_38	37.8739681	37.8735512	37.8736845	37.8735381	37.8735667	37.8735364	37.8734165	37.8734099	37.873451	37.8733577
	9	Y_30	29.9633739	29.9634082	29.963373	29.96342	29.9633554	29.9633806	29.9634718	29.963391	29.9633654	29.9633892
	10	X_25	-24.8358071	-24.8312086	-24.8358133	-24.8362571	-24.8340791	-24.8365166	-24.8344383	-24.836701	-24.8349089	-24.8327664
	11	D_55	54.3738222	54.3738176	54.3737775	54.3736896	54.3737127	54.3737296	54.3736867	54.3736596	54.3736553	54.3736613
	12	X_39,5	-39.5235099	-39.5150978	-39.5218894	-39.5227934	-39.5192805	-39.5231202	-39.5198975	-39.5234837	-39.5205836	-39.5173221
	13	Kuzel_hlava_5°	84.9989865	84.9987791	84.998707	84.9979566	84.9982354	84.9980075	84.9977455	84.9978307	84.9978979	84.9981767
	14	D_40	39.1879104	39.1899604	39.1874016	39.1890866	39.1886994	39.191595	39.1920235	39.1916384	39.1902538	39.1897114
	15	Y_12	-12.0872242	-12.0872499	-12.0873557	-12.0876003	-12.0873958	-12.0869413	-12.0869697	-12.0871482	-12.0871095	-12.0869289
	16	D_32h9	31.9524693	31.9522532	31.9523642	31.9522373	31.9522658	31.9522703	31.9522909	31.9522303	31.9521881	31.9522689
	17	D_32h9_LSC_bez_filtru	31.9530717	31.9527564	31.9529026	31.9527068	31.9528037	31.9528056	31.9528036	31.9527817	31.9527653	31.9528619
	18	D_32h9_LSC_150UPR	31.9530718	31.9527566	31.9529027	31.9527068	31.9528034	31.9528054	31.9528036	31.9527817	31.9527651	31.9528619
	19	D_32h9_LSC_50UPR	31.953072	31.9527568	31.9529029	31.9527072	31.9528037	31.9528059	31.9528037	31.9527817	31.9527653	31.952862
	20	D_32h9_LSC_15UPR	31.9530722	31.9527571	31.9529033	31.9527075	31.9528041	31.9528063	31.952804	31.9527821	31.9527656	31.9528623
	21	Přímost_YZ	0.0227957	0.0224872	0.0226175	0.0225449	0.022789	0.0223765	0.0225307	0.0225233	0.022496	0.0225502
	22	Přímost_XY	0.0189608	0.0190751	0.0192754	0.0193167	0.0191209	0.019042	0.0192012	0.0191291	0.0191178	0.0192705
	23	Symetrie_0,05_B	0.079567	0.0886409	0.0785845	0.0815589	0.0821202	0.0824672	0.0811003	0.0835403	0.0806232	0.0846843

	Pořadové č.	Charakteristika	USL	LSL	T	Stř. hodnota	Sm. odchylka	Cg - Bosch	Rozdíl stř. hodnot
Konfigurace snímačů +-X	1	Y_488	0.8	-0.8	1.6	487.9913463	0.000507408	105.1093873	0.01168878
	2	Y_476	0.8	-0.8	1.6	-475.7883058	0.000580186	91.92449925	0.01180984
	3	Y_438	0.5	0	0.5	-438.108099	0.000510438	32.65169938	0.01048157
	4	Y_259	0.5	-0.5	1	-258.7223974	0.000442424	75.34246594	0.01486151
	5	D_19	0.1	-0.1	0.2	19.02698267	0.000117149	56.90742201	1.823E-05
	6	Kuzel_drazka_45°	1	-1	2	45.18686696	0.001744979	38.20485225	0.00133211
	7	Kuzel_uzaver_45°	1	-1	2	44.82934357	0.000582122	114.5234477	0.02662582
	8	D_38	0.3	-0.3	0.6	37.87354801	0.000175656	113.8588167	0.0980044
	9	Y_30	0.2	-0.2	0.4	29.96339285	3.37997E-05	394.4806746	0.00090673
	10	X_25	0.1	-0.1	0.2	-24.83484964	0.001776267	3.753190254	0.00742775
	11	D_55	0	-1	1	54.37372121	6.38754E-05	521.8489643	0.00557309
	12	X_39,5	0.1	-0.1	0.2	-39.52069781	0.002843437	2.344580038	0.00373391
	13	Kuzel_hlava_5°	1	-1	2	84.99823229	0.000438796	151.9310097	0.00167616
	14	D_40	0.3	-0.3	0.6	39.18982805	0.00159236	12.55997012	0.03660677
	15	Y_12	0.1	-0.1	0.2	-12.08719235	0.000218491	30.51237844	0.0026222
	16	D_32h9	0	-0.062	0.062	31.95228383	7.94232E-05	26.02094005	0.00488666
	17	D_32h9_LSC_bez_filtru	0	-0.062	0.062	31.95282593	0.000102002	20.26102668	0.01094351
	18	D_32h9_LSC_150UPR	0	-0.062	0.062	31.9528259	0.000102047	20.25209437	0.01094603
	19	D_32h9_LSC_50UPR	0	-0.062	0.062	31.95282612	0.00010202	20.25742343	0.00542895
	20	D_32h9_LSC_15UPR	0	-0.062	0.062	31.95282645	0.000101992	20.26296089	0.00544216
	21	Přímost_YZ	0.2	0	0.2	0.0225711	0.000131516	50.69107421	0.00423486
	22	Přímost_XY	0.2	0	0.2	0.01915095	0.000113548	58.71245032	0.00607024
	23	Symetrie_0,05_B	0.05	0	0.05	0.08228868	0.002858975	0.58295951	0.04462511