

Příloha 2: Měřená data a jejich vyhodnocení - konfigurace snímače -Z

	Pořadové č.	Charakteristika	Měření č.1	Měření č.2	Měření č.3	Měření č.4	Měření č.5	Měření č.6	Měření č.7	Měření č.8	Měření č.9	Měření č.10
Konfigurace snímače -Z	1	Y_488	487.9803795	487.9797437	487.9797208	487.9798891	487.9797687	487.9796347	487.9790449	487.9792502	487.979499	487.9796449
	2	Y_476	-475.8000909	-475.7994493	-475.7995961	-475.7998272	-475.8005207	-475.8002092	-475.7999453	-475.8003005	-475.8005867	-475.8006309
	3	Y_438	-438.1188552	-438.1181609	-438.1186976	-438.1189032	-438.1187798	-438.118514	-438.1181059	-438.1184612	-438.1185512	-438.1187765
	4	Y_259	-258.7373638	-258.7370811	-258.7374777	-258.737402	-258.7374125	-258.7372374	-258.7370347	-258.7370959	-258.7372239	-258.7372605
	5	D_19	19.0269234	19.0272228	19.0274468	19.0271003	19.0271447	19.0270196	19.026956	19.0268874	19.0266358	19.0266722
	6	Kuzel_drazka_45°	45.1862706	45.1845579	45.1850962	45.1866511	45.1850731	45.1853241	45.1852524	45.1866982	45.1841616	45.1862633
	7	Kuzel_uzaver_45°	44.8020027	44.8018375	44.802149	44.8034929	44.8032553	44.8038219	44.8023618	44.8020214	44.8026215	44.8036135
	8	D_38	37.7760541	37.7740919	37.7753997	37.7766561	37.7753357	37.7755822	37.7764769	37.7767963	37.7747943	37.7742489
	9	Y_30	29.9616761	29.9616807	29.9615955	29.9626508	29.9629037	29.9628982	29.9628246	29.9629381	29.9628904	29.9628031
	10	X_25	-24.8408373	-24.8436635	-24.8429494	-24.8410746	-24.8407146	-24.8426546	-24.843141	-24.8415589	-24.843522	-24.842658
	11	D_55	54.3699961	54.3695228	54.3688626	54.3683405	54.3676673	54.3678748	54.3682197	54.3677709	54.3666693	54.3665335
	12	X_39,5	-39.5226853	-39.5260238	-39.5253227	-39.5229246	-39.5232351	-39.5249171	-39.5257693	-39.5233647	-39.5262431	-39.5247415
	13	Kuzel_hlava_5°	85.0013211	85.0004881	84.9997756	84.9994331	84.999208	85.0011446	84.9997794	85.0009564	85.0003315	84.9966467
	14	D_40	39.2219114	39.2149938	39.2267224	39.2273688	39.2305635	39.21861	39.2270179	39.2287547	39.2273479	39.2410578
	15	Y_12	-12.0854351	-12.0853356	-12.0854063	-12.0845081	-12.0842436	-12.0840281	-12.0841431	-12.0839766	-12.0840959	-12.0845291
	16	D_32h9	31.9475202	31.9472826	31.9475556	31.9475029	31.9473714	31.9473658	31.9472355	31.9474587	31.9473488	31.9473302
	17	D_32h9_LSC_bez_filtru	31.9419721	31.9419617	31.9420519	31.9421317	31.9419431	31.9417973	31.9417655	31.9419485	31.9415382	31.9417142
	18	D_32h9_LSC_150UPR	31.941969	31.9419602	31.9420494	31.9421299	31.9419407	31.9417941	31.9417618	31.9419463	31.9415358	31.9417115
	19	D_32h9_LSC_50UPR	31.9475202	31.9472826	31.9475556	31.9475029	31.9473714	31.9473658	31.9472355	31.9474587	31.9473488	31.9473302
	20	D_32h9_LSC_15UPR	31.9475202	31.9472691	31.9475436	31.9474901	31.9473587	31.9473514	31.9472232	31.9474466	31.9473354	31.9473168
	21	Prímost_YZ_bez_filtru	0.0184111	0.018424	0.0183444	0.0182353	0.0183637	0.0181163	0.018352	0.0184141	0.0183445	0.018357
	22	Prímost_XY_bez_filtru	0.0130251	0.0131451	0.0129461	0.0130293	0.0131741	0.0130339	0.0130756	0.0131002	0.013049	0.0132287
	23	Symetrie_0,05_B	0.1266627	0.1272607	0.1270155	0.1264589	0.1266308	0.1273301	0.1270488	0.1268525	0.127105	0.1267729

	Pořadové č.	Charakteristika	USL	LSL	T	Stř. hodnota	Sm. odchylka	Cg - Bosch	Rozdíl stř. hodnot
Konfigurace snímače -Z	1	Y_488	0.8	-0.8	1.6	487.9796576	0.000359892	148.1927369	0.01168878
	2	Y_476	0.8	-0.8	1.6	-475.8001157	0.000411116	129.7282038	0.01180984
	3	Y_438	0.8	-0.8	1.6	-438.1185806	0.000277342	192.3017467	0.01048157
	4	Y_259	0.5	-0.5	1	-258.737259	0.000153871	216.6323297	0.01486151
	5	D_19	0.2	-0.2	0.4	19.0270009	0.000245226	54.37166388	1.823E-05
	6	Kuzel_drazka_45°	1	-1	2	45.18553485	0.000884523	75.3701707	0.00133211
	7	Kuzel_uzaver_45°	1	-1	2	44.80271775	0.000755852	88.2006582	0.02662582
	8	D_38	0.15	-0.15	0.3	37.77554361	0.000963162	10.3824729	0.0980044
	9	Y_30	0.2	-0.2	0.4	29.96248612	0.000582343	22.89600178	0.00090673
	10	X_25	0.1	-0.1	0.2	-24.84227739	0.001127141	5.914667593	0.00742775
	11	D_55	0	-1	1	54.36814812	0.001107046	30.11017253	0.00557309
	12	X_39,5	0.1	-0.1	0.2	-39.52443172	0.001476788	4.514303245	0.00373391
	13	Kuzel_hlava_5°	1	-1	2	84.99990845	0.001355102	49.19678489	0.00167616
	14	D_40	0.3	-0.3	0.6	39.22643482	0.007078718	2.825370537	0.03660677
	15	Y_12	0.1	-0.1	0.2	-12.08457015	0.000596171	11.18248258	0.0026222
	16	D_32h9	0	-0.062	0.062	31.94739717	0.000106946	19.3243493	0.00488666
	17	D_32h9_LSC_bez_filtru	0	-0.062	0.062	31.94188242	0.00017668	11.69724883	0.01094351
	18	D_32h9_LSC_150UPR	0	-0.062	0.062	31.94187987	0.000176948	11.67951395	0.01094603
	19	D_32h9_LSC_50UPR	0	-0.062	0.062	31.94739717	0.000106946	19.3243493	0.00542895
	20	D_32h9_LSC_15UPR	0	-0.062	0.062	31.94738429	0.000107322	19.25664676	0.00544216
	21	Prímost_YZ_bez_filtru	0.2	0	0.2	0.01833624	9.39851E-05	70.93325947	0.00423486
	22	Prímost_XY_bez_filtru	0.2	0	0.2	0.01308071	8.3151E-05	80.1754304	0.00607024
	23	Symetrie_0,05_B	0.05	0	0.05	0.12691379	0.000285279	5.842240444	0.04462511