

```
1:J PR[90:HOME] 100% FINE ;
2: UFRAME_NUM=2 ;
3: UTOOL_NUM[GP1,2]=6 ;
4: ;
5:J P[1] 100% CNT100 ;
6:J P[2] 100% CNT100 ;
7: ;
8:L P[3] 250cm/min FINE
  : Arc Start E1[1] ;
9: Weave Sine[3.0Hz,1.8mm,0.100s,0.100s] ;
10: Track TAST[2] ;
11:L P[4] 25cm/min FINE
  : Arc End E1[1] ;
12: Track End ;
13: Weave End ;
14: WAIT 1.50(sec) ;
15:J P[5] 100% CNT100 ;
16: ;
17: ;
18:J P[9] 100% CNT100 ;
19:L P[6] 250cm/min FINE
  : Arc Start E1[1] ;
20: Weave Sine[2.2Hz,3.0mm,0.100s,0.100s] ;
21: Track TAST[2] ;
22:L P[7] 20cm/min FINE
  : Arc End E1[1] ;
23: Track End ;
24: Weave End ;
25: WAIT 1.50(sec) ;
26:J P[8] 100% CNT100 ;
27: ;
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28: ;
29: ;
30:J P[10] 100% CNT100 ;
31:L P[11] 250cm/min FINE
   : Arc Start E1[1] ;
32: Weave Sine[2.0Hz,4.5mm,0.100s,0.100s] ;
33: Track TAST[2] ;
34:L P[12] 15cm/min FINE
   : Arc End E1[1] ;
35: Track End ;
36: Weave End ;
37: WAIT 1.50(sec) ;
38:J P[13] 100% CNT100 ;
39:J P[14] 100% CNT100 ;
```