

Naměřené hodnoty – Díl 370 – lopatkové kolo 1. stupně
Vstupní stav:

Hřbet – vnější NH							
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19
Ra [μm]	1,096	1,206	0,727	0,988	0,995	0,81	1,056
Rz [μm]	5,317	5,455	4,302	5,127	4,805	4,409	6,201
Rmax [μm]	7,77	7,129	4,766	6,247	5,967	5,042	6,898
Rsm [μm]	250,357	211,523	140,824	200,104	186,83	152,696	127,883
R Mr(-1,00;5,0) [%]	25,5385	25,5387	37,0314	32,2436	31,2130	32,5669	25,3740
R Mr(-2,00;5,0) [%]	53,6213	47,7090	75,8430	57,5915	55,5741	67,1478	51,6483
R Mr(-3,00;5,0) [%]	76,4154	69,9087	95,6835	86,9766	85,7413	93,2328	76,8176
Wa [μm]	6,704	5,790	3,370	4,255	3,836	4,240	4,315
Hřbet – vnitřní NH							
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19
Ra [μm]	0,945	1,196	0,965	1,011	0,961	1,557	1,774
Rz [μm]	5,145	6,12	5,176	5,869	5,707	7,706	8,201
Rmax [μm]	5,63	7,561	6,943	7,461	6,292	8,614	10,55
Rsm [μm]	138,774	254,244	140,257	269,789	119,628	159,413	222,483
R Mr(-1,00;5,0) [%]	34,4388	24,3177	27,5597	22,4188	28,9310	23,2318	16,3206
R Mr(-2,00;5,0) [%]	64,0412	51,8152	59,5902	52,5408	60,0608	42,6425	33,2305
R Mr(-3,00;5,0) [%]	86,2547	73,6673	82,6996	77,8412	83,6443	60,1087	48,7273
Wa [μm]	2,084	3,343	1,977	1,997	2,407	2,493	3,680
Hřbet – vnější OH							
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19
Ra [μm]	0,546	0,559	0,675	0,723	0,726	1,088	1,35
Rz [μm]	3,308	3,524	4,91	5,597	4,803	6,195	7,313
Rmax [μm]	4,575	3,968	5,584	6,198	7,173	7,208	9,464
Rsm [μm]	103,373	84,812	65,642	76,448	72,644	121,391	187,968
R Mr(-1,00;5,0) [%]	58,1495	52,2500	33,5960	20,5404	28,3554	27,7539	10,5119
R Mr(-2,00;5,0) [%]	91,4466	91,2743	79,0871	66,0044	71,2641	60,6320	35,3169
R Mr(-3,00;5,0) [%]	98,5193	99,6635	96,2569	92,9235	94,6851	79,5514	59,8276
Wa [μm]	3,409	2,948	2,494	3,300	2,598	2,497	3,700
Hřbet – vnitřní OH							
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19
Ra [μm]	0,932	0,942	0,856	0,919	1,071	1,563	1,614
Rz [μm]	5,593	5,129	4,922	5,410	6,186	7,092	8,393
Rmax [μm]	8,091	6,34	5,427	6,271	9,324	8,349	11,077
Rsm [μm]	118,817	174,239	107,215	109,906	96,511	214,288	194,93
R Mr(-1,00;5,0) [%]	14,5800	21,0118	36,9918	22,2251	10,5095	22,5006	22,1344
R Mr(-2,00;5,0) [%]	51,0500	53,0809	72,0081	57,2051	39,0504	43,8773	45,8129
R Mr(-3,00;5,0) [%]	82,6700	84,0318	94,0476	86,5050	72,9136	60,5457	61,3942
Wa [μm]	25,022	25,466	24,733	24,874	25,729	25,090	25,995

Koryto – vnější NH							
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19
Ra [μm]	0,851	0,817	0,688	0,704	0,851	1,542	1,713
Rz [μm]	4,603	4,622	4,371	4,544	5,242	7,533	8,85
Rmax [μm]	7,355	6,492	6,348	6,663	6,958	9,013	9,757
Rsm [μm]	187,374	196,572	66,298	83,069	97,829	185,851	180,864
R Mr(-1,00;5,0) [%]	29,8358	34,7307	21,6632	31,9996	30,3748	26,4545	22,2153
R Mr(-2,00;5,0) [%]	64,9824	68,8734	73,0528	76,7158	66,4445	46,4782	36,3453
R Mr(-3,00;5,0) [%]	91,6998	93,5049	92,8188	93,7674	90,1889	62,9348	51,3999
Wa [μm]	4,806	3,819	3,747	3,723	2,746	5,116	4,303
Koryto – vnitřní NH							
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19
Ra [μm]	0,9	1,107	0,811	0,669	0,678	1,35	1,574
Rz [μm]	4,421	5,591	4,27	4,216	4,337	5,632	7,133
Rmax [μm]	6,639	9,057	4,789	4,83	5,184	5,896	8,102
Rsm [μm]	140,325	151,768	122,842	73,15	94,985	199,52	238,022
R Mr(-1,00;5,0) [%]	25,2855	7,0880	25,7198	37,5880	47,2352	28,2472	24,9194
R Mr(-2,00;5,0) [%]	59,9591	32,6770	59,4388	79,7670	83,2515	44,9078	40,7176
R Mr(-3,00;5,0) [%]	86,0909	59,6009	91,5648	97,8884	98,0564	60,0135	54,9414
Wa [μm]	3,189	2,863	2,118	2,714	2,376	3,320	3,440
Koryto – vnější OH							
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19
Ra [μm]	0,934	1,21	1,169	0,868	0,864	1,321	1,532
Rz [μm]	4,992	6,427	6,043	5,367	5,895	6,952	8,195
Rmax [μm]	6,62	7,973	9,297	5,848	7,881	8,181	9,902
Rsm [μm]	219,458	176,802	72,399	111,812	97,078	142,559	167,858
R Mr(-1,00;5,0) [%]	24,4380	23,5055	12,4054	26,3998	21,3427	20,0244	15,7364
R Mr(-2,00;5,0) [%]	61,2785	48,6814	40,2242	61,9780	53,0688	42,9418	33,7889
R Mr(-3,00;5,0) [%]	82,7374	72,2635	63,3772	87,3186	85,9360	65,0559	53,0404
Wa [μm]	5,797	6,983	8,562	6,440	6,033	9,863	8,434
Koryto – vnitřní OH							
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19
Ra [μm]	1,76	2,383	1,961	2,188	2,673	1,779	2,185
Rz [μm]	8,328	10,569	9,617	9,788	11,48	8,249	11,118
Rmax [μm]	10,124	12,931	11,758	10,827	14,038	10,302	12,665
Rsm [μm]	323,609	445,356	356,525	645,737	516,519	263,437	274,855
R Mr(-1,00;5,0) [%]	13,3501	9,7112	12,5709	12,7120	10,5453	12,1335	11,3867
R Mr(-2,00;5,0) [%]	27,6070	18,4872	23,8064	22,4298	17,6998	22,3244	22,2963
R Mr(-3,00;5,0) [%]	44,2522	29,4481	34,1790	36,4781	23,3469	35,0710	33,5683
Wa [μm]	3,742	6,477	4,416	6,475	6,166	6,043	7,092

Výstupní stav:

Hřbet – vnější NH							
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19
Ra [μm]	0,194	0,172	0,168	0,203	0,266	0,163	0,142
Rz [μm]	1,785	1,547	1,439	1,697	2,083	1,403	1,107
Rmax [μm]	2,49	1,988	1,676	2,422	3,024	1,631	1,278
Rsm [μm]	19,457	12,767	15,354	23,951	22,9	15,159	21,641
R Mr(-1,00;5,0) [%]	97,7215	99,2660	99,6483	98,3650	91,4850	99,1082	100,0000
R Mr(-2,00;5,0) [%]	100,0000	100,0000	100,0000	99,8619	99,2438	100,0000	100,0000
R Mr(-3,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000
Wa [μm]	0,787	4,496	2,968	5,044	4,724	4,167	4,180
Hřbet – vnitřní NH							
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19
Ra [μm]	0,508	0,654	0,28	0,217	0,182	0,175	0,163
Rz [μm]	2,989	4,053	2,157	1,757	1,885	1,669	1,48
Rmax [μm]	4,399	5,228	3,89	2,959	2,834	1,991	1,93
Rsm [μm]	84,599	123,438	31,512	36,87	12,814	13,877	18,087
R Mr(-1,00;5,0) [%]	71,8153	51,5844	92,2854	94,6626	98,1980	98,4353	99,3319
R Mr(-2,00;5,0) [%]	91,8784	86,1080	98,3295	99,6375	99,9250	100,0000	100,0000
R Mr(-3,00;5,0) [%]	97,5875	95,4405	100,0000	100,0000	100,0000	100,0000	100,0000
Wa [μm]	1,772	1,756	3,042	0,874	0,942	2,493	1,410
Hřbet – vnější OH							
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19
Ra [μm]	0,205	0,165	0,255	0,192	0,194	0,165	0,168
Rz [μm]	1,464	1,196	1,625	1,319	1,338	1,254	1,313
Rmax [μm]	1,846	1,379	2,153	1,574	1,6	1,791	1,816
Rsm [μm]	38,056	18,581	58,638	25,237	17,292	19,843	20,941
R Mr(-1,00;5,0) [%]	99,0295	99,9872	95,6781	99,5275	99,4896	99,8595	99,3637
R Mr(-2,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000
R Mr(-3,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000
Wa [μm]	9,037	8,644	8,420	8,026	6,936	8,295	5,745
Hřbet – vnitřní OH							
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19
Ra [μm]	0,326	0,195	0,254	0,268	0,226	0,375	0,457
Rz [μm]	2,008	1,122	1,46	1,530	1,408	2,456	3,013
Rmax [μm]	2,637	1,415	2,362	1,834	1,639	3,887	4,167
Rsm [μm]	119,404	44,903	44,394	98,495	36,805	131,245	196,666
R Mr(-1,00;5,0) [%]	89,6114	99,9117	95,0536	96,2093	99,6068	89,5722	86,4593
R Mr(-2,00;5,0) [%]	99,8237	100,0000	100,0000	100,0000	100,0000	98,8197	96,8260
R Mr(-3,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	99,8109	98,6849
Wa [μm]	11,501	10,204	8,309	9,825	11,476	11,402	11,350

Koryto – vnější NH							
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19
Ra [μm]	0,223	0,147	0,182	0,205	0,169	0,282	0,344
Rz [μm]	1,167	1,151	1,034	1,366	1,129	2,136	2,379
Rmax [μm]	2,44	1,527	1,782	2,195	1,432	3,464	2,945
Rsm [μm]	65,118	15,992	36,862	23,649	39,2	197,925	98,871
R Mr(-1,00;5,0) [%]	90,6723	98,4064	98,8108	95,7321	99,5355	91,2974	84,4734
R Mr(-2,00;5,0) [%]	99,9265	100,0000	100,0000	100,0000	100,0000	96,2606	98,4117
R Mr(-3,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	99,9125	100,0000
Wa [μm]	4,178	2,322	3,026	2,432	1,899	3,257	1,080
Koryto – vnitřní NH							
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19
Ra [μm]	0,26	0,357	0,155	0,152	0,157	0,172	0,849
Rz [μm]	1,352	1,847	1,12	0,910	0,959	1,225	3,697
Rmax [μm]	2,135	4,268	1,976	1,274	1,184	1,645	4,987
Rsm [μm]	256,555	329	16,766	60,952	38,486	38,35	244,482
R Mr(-1,00;5,0) [%]	63,8077	10,8425	98,9750	99,8974	99,4228	99,5035	42,0663
R Mr(-2,00;5,0) [%]	100,0000	91,4582	100,0000	100,0000	100,0000	100,0000	73,9274
R Mr(-3,00;5,0) [%]	100,0000	98,6875	100,0000	100,0000	100,0000	100,0000	89,7554
Wa [μm]	2,220	2,572	1,691	2,072	2,015	2,013	2,758
Koryto – vnější OH							
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19
Ra [μm]	0,156	0,135	0,187	0,166	0,156	0,191	0,217
Rz [μm]	1,324	1,366	1,47	1,286	1,739	1,759	1,765
Rmax [μm]	1,771	1,668	2,142	2,135	2,068	2,032	2,716
Rsm [μm]	17,551	14,325	13,921	29,758	11,855	10,98	26,2
R Mr(-1,00;5,0) [%]	99,8000	99,7625	99,4250	99,5083	99,1876	98,2043	98,7977
R Mr(-2,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	99,9249
R Mr(-3,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000
Wa [μm]	6,167	5,892	4,810	5,224	5,443	3,476	12,038
Koryto – vnitřní OH							
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19
Ra [μm]	0,24	0,253	0,238	0,412	0,238	0,314	0,621
Rz [μm]	1,473	1,959	0,915	2,599	1,645	1,808	2,836
Rmax [μm]	2,288	3,483	1,103	4,974	2,375	2,258	3,737
Rsm [μm]	34,721	38,495	64,736	156,909	29,089	61,883	217,576
R Mr(-1,00;5,0) [%]	99,3787	98,6375	99,8689	82,4142	98,4739	91,5986	69,1907
R Mr(-2,00;5,0) [%]	100,0000	100,0000	100,0000	99,1148	100,0000	100,0000	95,9470
R Mr(-3,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	99,6117
Wa [μm]	14,990	13,529	12,936	12,989	10,459	9,940	27,352

Naměřené hodnoty – Díl 167 – lopatkové kolo 2. stupně
Vstupní stav:

Hřbet – vnější NH								
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19	Lopatka 22
Ra [μm]	0,744	0,933	0,7	0,71	0,904	0,636	0,587	0,707
Rz [μm]	4,941	5,693	4,949	5,772	5,97	3,607	3,869	5,348
Rmax [μm]	5,209	6,38	6,09	6,881	7,852	3,993	4,258	5,766
Rsm [μm]	74,213	85,957	70,06	56,208	79,918	138,912	61,915	59,274
R Mr(-1,00;5,0) [%]	47,4914	34,0774	39,2319	37,5024	23,5103	55,7313	53,1382	39,3930
R Mr(-2,00;5,0) [%]	80,6462	67,0192	79,9176	79,1413	60,2865	86,8970	90,0616	78,9678
R Mr(-3,00;5,0) [%]	95,1463	85,9553	96,1005	95,2574	85,4443	98,6311	99,1720	95,9068
Wa [μm]	3,368	3,643	4,099	4,028	6,265	2,689	2,822	2,780
Hřbet – vnitřní NH								
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19	Lopatka 22
Ra [μm]	0,883	0,935	0,6	0,707	0,718	0,784	0,691	0,713
Rz [μm]	5,846	5,468	3,888	4,415	5,545	6,08	4,622	5,965
Rmax [μm]	6,854	6,502	4,364	5,678	6,517	7,359	5,774	7,021
Rsm [μm]	59,738	78,887	73,487	58,508	58,15	46,175	71,722	41,841
R Mr(-1,00;5,0) [%]	28,6519	38,4277	49,2004	43,6762	26,3266	24,9729	36,0517	24,3030
R Mr(-2,00;5,0) [%]	66,0417	69,5276	89,3480	81,7613	72,4158	63,7623	80,0722	71,4209
R Mr(-3,00;5,0) [%]	89,0529	88,7814	99,4955	97,5035	95,3896	92,4089	96,2124	94,2817
Wa [μm]	10,208	11,602	11,502	12,362	11,990	11,631	11,280	11,520
Hřbet – vnější OH								
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19	Lopatka 22
Ra [μm]	0,592	0,67	0,545	0,566	0,525	0,519	0,607	0,641
Rz [μm]	3,653	3,891	3,025	3,129	3,139	3,539	3,688	3,897
Rmax [μm]	6,586	5,593	3,809	4,059	4,687	4,12	5,482	5,86
Rsm [μm]	79,756	85,915	84,469	70,269	56,903	49,695	85,874	56,629
R Mr(-1,00;5,0) [%]	64,9102	44,4391	46,4032	50,4966	55,5501	51,5898	51,5506	37,0339
R Mr(-2,00;5,0) [%]	96,5012	87,1269	93,1827	94,4940	96,0835	96,1920	94,8069	86,6060
R Mr(-3,00;5,0) [%]	99,4313	98,0361	100,0000	99,8706	100,0000	100,0000	98,7674	99,0989
Wa [μm]	25,921	19,066	23,406	23,487	22,590	22,656	28,078	25,568
Hřbet – vnitřní OH								
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19	Lopatka 22
Ra [μm]	0,596	0,868	0,76	0,686	0,744	0,592	0,529	0,651
Rz [μm]	3,845	5,756	5,084	3,904	3,753	3,18	3,981	5,357
Rmax [μm]	4,711	6,705	6,465	4,902	5,151	4,532	5,822	8,714
Rsm [μm]	55,56	40,653	92,353	68,196	101,132	103,109	67,927	62,172
R Mr(-1,00;5,0) [%]	51,6182	20,1061	41,0582	54,7636	39,7336	54,1105	56,9972	41,3672
R Mr(-2,00;5,0) [%]	95,1704	66,0805	85,0405	93,5613	83,0784	96,4088	96,0941	88,4119
R Mr(-3,00;5,0) [%]	99,5864	93,3827	99,0896	99,2172	98,8573	100,0000	99,8679	99,0057
Wa [μm]	29,513	40,743	34,371	33,652	29,340	29,957	21,633	22,751

Koryto – vnější NH								
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19	Lopatka 22
Ra [μm]	0,986	1,212	0,994	1,122	1,002	1,026	1,013	0,972
Rz [μm]	7,777	10,93	13,041	11,373	10,6	8,324	10,69	9,506
Rmax [μm]	9,24	16,347	24,285	16,242	16,301	12,224	13,239	13,71
Rsm [μm]	71,669	70,023	49,794	51,224	61,177	73,432	60,114	53,705
R Mr(-1,00;5,0) [%]	29,6636	12,3157	13,0633	15,2528	14,3322	22,7413	13,2292	17,6323
R Mr(-2,00;5,0) [%]	64,0934	27,4346	32,2804	40,1737	44,3344	60,3012	48,5489	56,1914
R Mr(-3,00;5,0) [%]	84,8498	61,3406	74,2875	74,5660	78,3347	82,7589	79,0106	81,7532
Wa [μm]	3,031	5,433	6,237	4,330	6,288	4,146	3,252	3,126
Koryto – vnitřní NH								
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19	Lopatka 22
Ra [μm]	0,683	0,771	0,724	0,732	0,77	0,75	0,697	0,664
Rz [μm]	4,792	5,44	7,844	4,220	4,372	4,902	4,32	5,757
Rmax [μm]	6,559	9,116	5,598	5,263	5,311	9,289	5,887	11,572
Rsm [μm]	64,605	92,8242	66,311	159,017	146,083	154,801	105,979	52,996
R Mr(-1,00;5,0) [%]	40,3897	29,3900	35,9200	42,9821	40,5811	29,7079	34,7963	33,3832
R Mr(-2,00;5,0) [%]	80,7260	71,0427	75,9080	77,9647	75,9270	72,5570	78,2578	80,5832
R Mr(-3,00;5,0) [%]	96,3715	92,8242	95,7948	96,3796	94,5816	95,6508	96,7173	98,4502
Wa [μm]	12,647	10,785	10,102	11,000	10,374	11,395	11,278	11,679
Koryto – vnější OH								
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19	Lopatka 22
Ra [μm]	0,405	0,577	0,389	0,391	0,479	0,377	0,47	0,392
Rz [μm]	2,58	3,637	2,555	2,978	2,837	1,96	3,793	2,47
Rmax [μm]	3,836	4,438	4,718	4,01	5,154	2,764	9,146	3,785
Rsm [μm]	31,827	40,526	25,663	22,998	29,314	51,731	31,877	26,091
R Mr(-1,00;5,0) [%]	70,5970	36,1153	66,9072	64,8560	44,5591	69,2696	62,4009	63,7216
R Mr(-2,00;5,0) [%]	98,8386	84,8390	99,0800	98,9090	97,3215	100,0000	97,7681	99,0793
R Mr(-3,00;5,0) [%]	100,0000	98,6395	100,0000	100,0000	100,0000	100,0000	99,3597	100,0000
Wa [μm]	1,860	2,218	1,284	2,134	1,607	2,001	2,172	2,5190
Koryto – vnitřní OH								
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19	Lopatka 22
Ra [μm]	0,671	0,674	0,357	0,595	0,528	0,542	0,661	0,734
Rz [μm]	4,398	4,147	1,898	3,704	3,309	3,34	4,602	4,597
Rmax [μm]	5,93	5,77	2,384	4,621	4,141	4,065	6,132	5,883
Rsm [μm]	90,387	104,209	38,794	101,535	80,1	102,396	89,327	87,108
R Mr(-1,00;5,0) [%]	42,3685	28,9460	79,5253	45,2510	47,4953	46,4195	42,9018	36,8940
R Mr(-2,00;5,0) [%]	82,3412	75,6940	100,0000	86,3227	92,2999	91,3041	83,0162	77,3684
R Mr(-3,00;5,0) [%]	96,4928	96,3585	100,0000	97,7079	99,7433	99,6049	95,1822	93,5233
Wa [μm]	8,725	10,133	0,861	7,201	10,213	8,811	8,735	8,410

Výstupní stav:

Hřbet – vnější NH								
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19	Lopatka 22
Ra [μm]	0,067	0,063	0,064	0,071	0,061	0,162	0,077	0,161
Rz [μm]	0,705	0,62	0,497	0,657	0,458	1,253	0,57	1,385
Rmax [μm]	1,013	0,875	0,625	1,118	0,556	2,05	0,702	2,266
Rsm [μm]	15,985	18,926	12,253	26,53	25,252	71,885	14,312	80,034
R Mr(-1,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	98,7107	100,0000	98,2346
R Mr(-2,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	99,9624
R Mr(-3,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000
Wa [μm]	2,851	2,771	2,445	2,807	2,753	3,146	2,772	2,990
Hřbet – vnitřní NH								
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19	Lopatka 22
Ra [μm]	0,198	0,268	0,138	0,19	0,193	0,505	0,288	0,267
Rz [μm]	0,896	1,839	0,747	1,032	0,99	2,864	1,657	1,691
Rmax [μm]	1,15	2,735	1,042	1,576	1,676	3,928	1,86	30,6
Rsm [μm]	140,937	222,146	139,311	528,725	200,541	290,179	278,216	290,703
R Mr(-1,00;5,0) [%]	99,9373	95,3196	100,0000	98,9621	98,8241	60,6217	94,1292	95,5155
R Mr(-2,00;5,0) [%]	100,0000	99,3099	100,0000	100,0000	100,0000	94,9224	100,0000	99,1219
R Mr(-3,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	98,9462	100,0000	100,0000
Wa [μm]	10,495	8,400	7,191	8,150	6,898	7,600	7,068	7,374
Hřbet – vnější OH								
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19	Lopatka 22
Ra [μm]	0,365	0,355	0,359	0,333	0,383	0,339	0,416	0,488
Rz [μm]	0,851	0,726	0,702	0,835	0,722	1,291	1,531	2,278
Rmax [μm]	1,171	0,896	0,833	1,225	1,194	3,512	2,521	3,53
Rsm [μm]	1639,9	nelze	nelze	nelze	422,864	155,684	319,455	332,598
R Mr(-1,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	97,1527	83,0611
R Mr(-2,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	99,7948	97,7264
R Mr(-3,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000
Wa [μm]	24,391	23,966	24,860	22,952	26,389	22,734	24,735	23,986
Hřbet – vnitřní OH								
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19	Lopatka 22
Ra [μm]	0,306	0,293	0,318	0,329	0,335	0,347	0,322	0,379
Rz [μm]	0,983	1,027	1,102	1,489	1,122	1,177	1,157	1,877
Rmax [μm]	1,101	1,208	1,454	2,241	1,418	1,569	1,446	2,681
Rsm [μm]	293,653	208,461	208,253	188,584	460,142	658,917	171,28	151,888
R Mr(-1,00;5,0) [%]	100,0000	99,9871	99,9482	98,2421	99,7925	95,7025	99,8705	94,6712
R Mr(-2,00;5,0) [%]	100,0000	100,0000	100,0000	99,9355	100,0000	100,0000	100,0000	99,9352
R Mr(-3,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000
Wa [μm]	20,664	19,783	21,460	19,187	22,826	20,587	20,924	21,017

Koryto – vnější NH								
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19	Lopatka 22
Ra [μm]	0,113	0,115	0,142	0,181	0,113	0,246	0,258	0,278
Rz [μm]	0,896	1,346	1,139	1,831	1,298	2,909	4,372	3,315
Rmax [μm]	1,118	3,137	1,415	2,483	2,209	4,364	6,669	4,926
Rsm [μm]	12,288	13,239	9,735	14,804	11,05	37,562	32,464	38,096
R Mr(-1,00;5,0) [%]	100,0000	99,7123	99,7624	97,5830	99,8749	93,3479	94,0894	91,6100
R Mr(-2,00;5,0) [%]	100,0000	99,8499	100,0000	99,8999	100,0000	99,1745	98,8697	98,7475
R Mr(-3,00;5,0) [%]	100,0000	99,9750	100,0000	100,0000	100,0000	99,6873	99,3747	99,5933
Wa [μm]	3,393	3,340	3,227	4,032	3,815	3,294	3,462	3,617
Koryto – vnitřní NH								
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19	Lopatka 22
Ra [μm]	0,254	0,248	0,273	0,343	0,338	0,373	0,438	0,474
Rz [μm]	1,312	1,232	1,393	1,755	1,647	2,568	2,982	2,779
Rmax [μm]	1,541	1,692	1,52	2,357	2,125	3,335	4,137	3,407
Rsm [μm]	75,966	104,726	42,838	257,36	158,369	206,452	206,736	88,477
R Mr(-1,00;5,0) [%]	99,8498	100,0000	98,5866	88,1726	92,1783	82,9545	73,1296	61,1149
R Mr(-2,00;5,0) [%]	100,0000	100,0000	100,0000	99,8373	100,0000	99,7372	97,3935	96,7964
R Mr(-3,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	99,9625	99,6850	100,0000
Wa [μm]	16,767	16,776	17,333	16,768	17,082	17,069	17,079	17,501
Koryto – vnější OH								
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19	Lopatka 22
Ra [μm]	0,33	0,346	0,309	0,336	0,352	0,347	0,37	0,395
Rz [μm]	0,737	0,669	0,934	0,725	0,642	1,496	1,711	1,627
Rmax [μm]	0,97	0,977	1,301	0,937	0,977	2,123	2,864	2,117
Rsm [μm]	84,978	139,874	736,368	208,288	30,556	1042,12	76,387	3629,709
R Mr(-1,00;5,0) [%]	100,0000	100,0000	99,9638	100,0000	100,0000	95,8405	97,1634	92,3684
R Mr(-2,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	99,7997	99,9499
R Mr(-3,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000
Wa [μm]	23,111	23,139	21,351	23,488	24,395	22,958	23,924	23,371
Koryto – vnitřní OH								
Parametr	Lopatka 1	Lopatka 4	Lopatka 7	Lopatka 10	Lopatka 13	Lopatka 16	Lopatka 19	Lopatka 22
Ra [μm]	0,29	0,304	0,293	0,297	0,312	0,339	0,319	0,466
Rz [μm]	1,145	1,269	1,143	0,857	1,109	1,602	1,558	2,487
Rmax [μm]	1,493	2,152	1,292	1,144	1,4	2,553	2,001	3,242
Rsm [μm]	406,641	675,798	157,394	531,552	48,102	343,932	191,425	326,762
R Mr(-1,00;5,0) [%]	99,8698	99,5924	100,0000	100,0000	99,8552	92,8804	97,0414	70,2902
R Mr(-2,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	99,8266	100,0000	96,8491
R Mr(-3,00;5,0) [%]	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000	100,0000
Wa [μm]	19,017	19,253	18,957	19,150	19,502	18,483	19,144	19,455