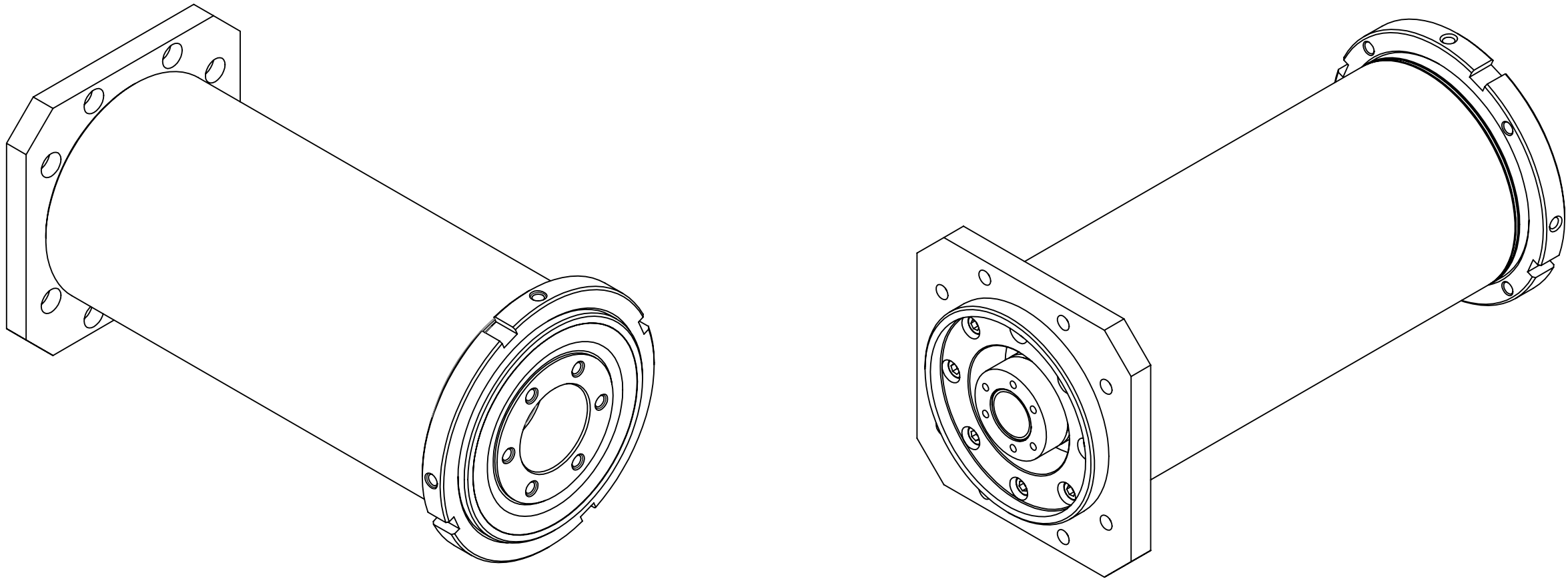
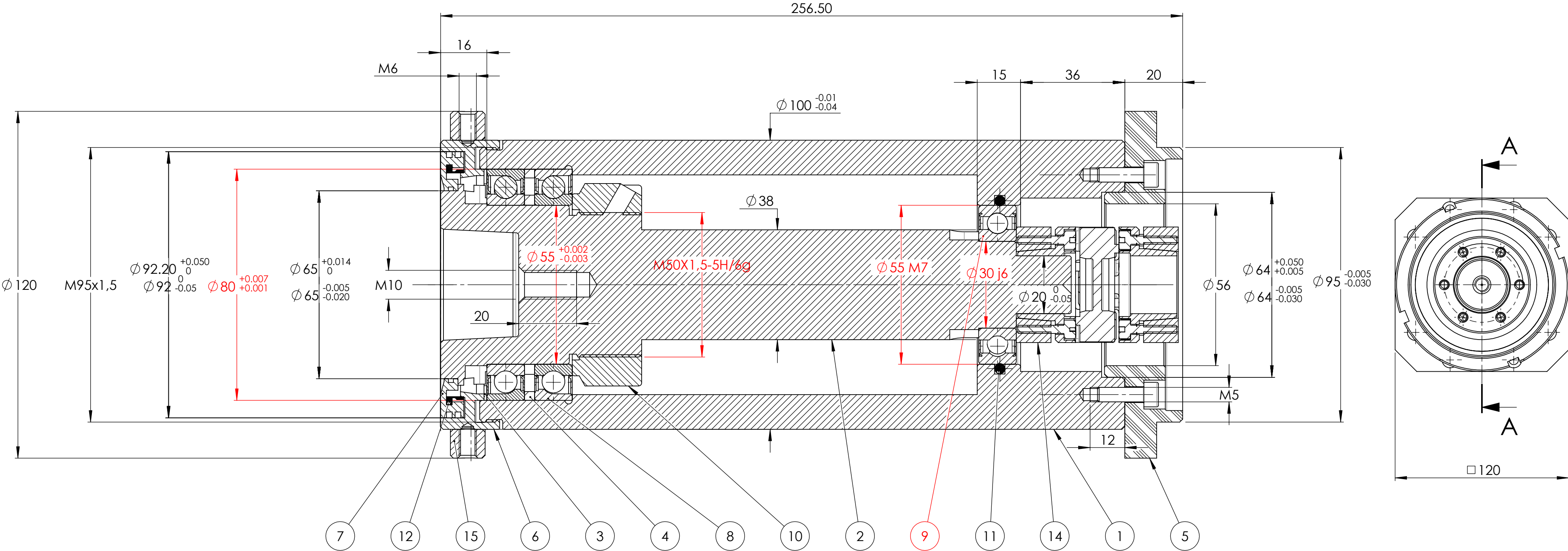


SECTION A-A



Pos.	Qty.	Part No.	Description	Vendor Part No	kg
1	1	B-716	Spindle Pipe Test		6.27
2	1	B-717 Test	Spindle Arbor HSK50 Test		2.2
3	1	B-718	Bearing Spacer Ring		0.0
4	1	B-719	Bearing Spacer Rings		0.0
5	1	B-721	Spindle Motor Flange		1.1
6	1	B-722	Spindle Bearing Nut		0.2
7	1	B-950	Rotating Seal		0.12
8	2	CC-001020	Spindle Bearing Angular		0.15
9	1		Deep Groove Ball Bearing	6006-2RZTN9-HC5C3WT	0.12
10	1	CC-057	Bearing Nut		0.34
11	1	GS-071	O-Ring, D54,5x3,55	1TE ON7-054.50x3,55	0.0
12	1	GS-075	Rotating Seal		0.00
13	8	LP-002	Screw DIN 912	DIN 912 M5x16 BL	0.004
14	1	NP-040 20-20	Spindle Coupling	3334E3C191420, KBE3C-19-20-14, 92 Shore A	0.05
15	1	TL-015	Spindle Nose Wrench Ring		0.30

	Weight	11.1 kg	Projection method			
	Format	A2	Created by	Philip Haas		
	Scale	1:1	Page	1/2		
	Date	23.05.2019	Model Rev.			
Grinding Spindle Test				State	Approved	0
Drawing No.				Dwg. Rev.		
Process	Assembly	Mat.		AS-072		A