**Měřicí přístroj:** MarTalk  
**Posuvová jednotka:** DriveUnit.PGK 20  
**Snímač:** MFW-250:2 (#1854) -0.4 %  

<table>
<thead>
<tr>
<th>Drsnost1: P; R[LC GS 2.5 mm];</th>
<th>Drsnost2: P; R[LC GS 2.5 mm];</th>
<th>Drsnost3: P; R[LC GS 2.5 mm];</th>
</tr>
</thead>
<tbody>
<tr>
<td>Lt: 17.50 mm</td>
<td>Lt: 17.50 mm</td>
<td>Lt: 17.50 mm</td>
</tr>
<tr>
<td>Ls: 8.00 µm</td>
<td>Ls: 8.00 µm</td>
<td>Ls: 8.00 µm</td>
</tr>
<tr>
<td>VB: +/-250.0 µm</td>
<td>VB: +/-250.0 µm</td>
<td>VB: +/-250.0 µm</td>
</tr>
<tr>
<td>Vt: 0.50 mm/s</td>
<td>Vt: 0.50 mm/s</td>
<td>Vt: 0.50 mm/s</td>
</tr>
<tr>
<td>Body: 11666</td>
<td>Body: 11666</td>
<td>Body: 11666</td>
</tr>
</tbody>
</table>

**Komentář:**

**MarSurf PGK**

<table>
<thead>
<tr>
<th>Drsnost1: P; R[LC GS 2.5 mm];</th>
<th>Drsnost2: P; R[LC GS 2.5 mm];</th>
<th>Drsnost3: P; R[LC GS 2.5 mm];</th>
</tr>
</thead>
<tbody>
<tr>
<td>Ra 11,7103 µm</td>
<td>Ra 10,1235 µm</td>
<td>Ra 10,8997 µm</td>
</tr>
<tr>
<td>Rz 67,4003 µm</td>
<td>Rz 61,1240 µm</td>
<td>Rz 62,8876 µm</td>
</tr>
<tr>
<td>Rmax 75,5269 µm</td>
<td>Rmax 68,6605 µm</td>
<td>Rmax 75,3419 µm</td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Drsnost1: P; W[LC GS 2.5 mm];</th>
<th>Drsnost2: P; W[LC GS 2.5 mm];</th>
<th>Drsnost3: P; W[LC GS 2.5 mm];</th>
</tr>
</thead>
<tbody>
<tr>
<td>Wa 3,2428 µm</td>
<td>Wa 2,0946 µm</td>
<td>Wa 2,0946 µm</td>
</tr>
</tbody>
</table>
MarWin
8.00-24 SP 2

ČVUT Praha,
Fakulta strojní

14.5.2018 2
14:19:10

Kontrolor:
Urban Jan

Podpis:
ČVUT Praha,
Fakulta strojní

Marsurf PGK

MaS Zeiss CVUT

Díl: AL_AIR_1,00
Číslo výkresu: Krok obrábění:

Seznam parametrů drsnosti - Drsnost1: P; R[L/GS 2.5 mm]
Rz 1 68,0609 µm
Rz 2 63,2664 µm
Rz 3 75,5269 µm
Rz 4 63,8068 µm
Rz 5 66,3405 µm
Rz sigma 4,9398 µm

Seznam parametrů drsnosti - Drsnost2: P; R[L/GS 2.5 mm]
Rz 1 57,9892 µm
Rz 2 60,1874 µm
Rz 3 55,2005 µm
Rz 4 63,5823 µm
Rz 5 68,6605 µm
Rz sigma 5,2114 µm

Seznam parametrů drsnosti - Drsnost3: P; R[L/GS 2.5 mm]
Rz 1 62,2338 µm
Rz 2 75,3419 µm
Rz 3 55,2853 µm
Rz 4 60,8346 µm
Rz 5 60,7424 µm
Rz sigma 7,4523 µm

Wa 2,1723 µm

Drobnost: P; W[L/GS 2.5 mm]; 10.00 µm -10.00 -2.50 mm/díl 12.50 mm
Rz 1 68,0609 µm
Rz 2 63,2664 µm
Rz 3 75,5269 µm
Rz 4 63,8068 µm
Rz 5 66,3405 µm
Rz sigma 4,9398 µm

Rz 1 57,9892 µm
Rz 2 60,1874 µm
Rz 3 55,2005 µm
Rz 4 63,5823 µm
Rz 5 68,6605 µm
Rz sigma 5,2114 µm

Rz 1 62,2338 µm
Rz 2 75,3419 µm
Rz 3 55,2853 µm
Rz 4 60,8346 µm
Rz 5 60,7424 µm
Rz sigma 7,4523 µm