

**CONVEYOR AND PROCESS BELTS**
**TECHNICAL DATA SHEET**

CODE	<b>NA-429</b>	TYPE	<b>2M8 U0-U2 N HC</b>
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COMPOSITION		
Conveying surface	material	polyurethane (TPU)
	thickness	0.20 mm    0.008 in.
	surface pattern	smooth
	colour	black
	coefficient of friction	LF
Textile carcass	material	polyester (PET)
	plies no.	2
	weft type	rigid
Driving surface	material	fabric with polyurethane (TPU) impregnation
	thickness	--- mm    --- in.
	surface pattern	fabric
	colour	black



TECHNICAL SPECIFICATIONS			
Total thickness		1.60 mm	0.06 in.
Weight		1.60 kg/m <sup>2</sup>	0.33 lbs./sq.ft
Elongation at 1%		8 N/mm	45.7 lbs./in.
Max. admissible pull		16 N/mm	91.4 lbs./in.
Temperature resistance <sup>(1)</sup>	min.	-20 °C	-4 °F
	max.	100 °C	212 °F
<sup>(1)</sup> Use of the belt with limit values may reduce its life			
Minimum radius / diameter <sup>(2)</sup>			
■ Knife edge minimum radius		6 mm	0,24 in.
■ Bending roller min. diameter		12 mm	0.47 in.
■ Counter-bending roller min. diameter		16 mm	0.63 in.
<sup>(2)</sup> The above mentioned values depend on the type of CHIORINO joint recommended			
Coefficient of friction on driving surface			
■ Raw steel sheet		0.20 [-]	
■ Laminated plastic/wood		0.25 [-]	
■ Steel roller		0.20 [-]	
■ Rubberized roller		0.30 [-]	
Max. production width		2000 mm	79 in.

**SUITABLE FOR**

Electronic industry: components conveying

FEATURES	
Humidity influence	no
Suitable to metal detector	no
Permanent antistatic dynamically (UNI EN ISO 21179)	yes
Static conductivity (UNI EN ISO 284)	yes
Conveying on skid bed	yes
Conveying on rollers	yes
Conveying on skid bed on top and return	no
Troughed conveying	no
Swan neck conveying	yes
Inclined conveying	no
Accumulators belts	yes
Curved conveyor	no
Chemical resistances (see file available on line)	5

**COMPLIANCES**

REACH Regulation EC 1907/2006 and amendments

**NOTES**

- Do not use alcohol-based detergents for cleaning.
- Highly antistatic belt thanks to an extremely conductive compound used for his cover.

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**DISCLAIMER**

The information contained in this document describes the features of the CHIORINO product as tested in a laboratory environment at a temperature of +23 degrees C at 50% relative humidity. It does not necessarily reflect the conditions of industrial use and it does not guarantee the product to be suitable for certain applications. The client remains liable for the proper selection and correct use of the CHIORINO product. CHIORINO cannot be held responsible should damages arise from the use of its products. Necessary alterations to this data can be made without prior notice.

CODE **NA-429** TYPE **2M8 U0-U2 N HC**

Recommended jointing procedure **SINGLE Z**



Other jointing methods can be used:

- DIAGONAL SINGLE Z
- DOUBLE Z
- SKIVED JOINT '1'
- STEP

Check our general catalogue to get further info on CHIORINO jointing methods.

• Pressing

Heating press **P \ PL \ PLS**

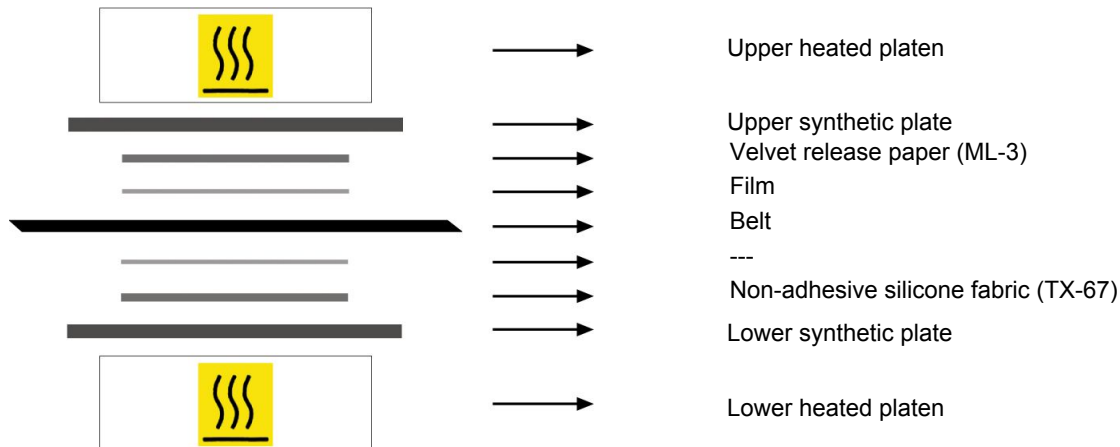
Press settings	
Upper platen temperature	145 °C
Lower platen temperature	145 °C
Temperature gauge setting	145 °C
Curing time in press	3 min.
Pressure	3 bar
Film	TC-67 - Black PU film
Cement	---

1. Use the KM330 thermometer to check the effective temperature inside the belt. Place the thermometer gauge as shown by the drawing at side.



2. Allow the cooling cycle to be completed before removing the belt from the press.
3. A reliable strength of the joint is ensured, providing that temperatures reached by the press are those indicated in the table at side. A periodical inspection of the thermostats is recommended, to make sure they function correctly.

• Layout of components



• Notes

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