

Default tag table [44]

1P_OUTSID

General					
Name	1P_OUTSID	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	TLACITKO PRIZEMI VENKU		
Multiplexing					
Multiplexing	Disabled	Index tag			

0P_OUTSIDE

2P_OUTSID

General					
Name	2P_OUTSID	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	TLACITKO PATRO 1 VENKU		
Multiplexing					
Multiplexing	Disabled	Index tag			

1P_OUTSIDE

3P_OUTSID

General					
Name	3P_OUTSID	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	TLACITKO PATRO 2 VENKU		
Multiplexing					
Multiplexing	Disabled	Index tag			

2P_OUTSIDE

4P_OUTSID

General					
Name	4P_OUTSID	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0

Totally Integrated Automation Portal					
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	TLACITKO PATRO 3 VENKU		
Multiplexing					
Multiplexing	Disabled	Index tag			
3P_OUTSIDE					
5P_OUTSID					
General					
Name	5P_OUTSID	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	TLACITKO PATRO 4 VENKU		
Multiplexing					
Multiplexing	Disabled	Index tag			
4P_OUTSIDE					
axis on					
General					
Name	axis on	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	ZAPNUTI MENICU		
Multiplexing					
Multiplexing	Disabled	Index tag			
POWER ON/OFF					
homeEN					
General					
Name	homeEN	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			
Home					
homing					
General					
Name	homing	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1

Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			

homingEna

axishomedone

General					
Name	axishomedone	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			

axisEnable

error

General					
Name	error	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	INDIKACE CHYBY NA MENICE		
Multiplexing					
Multiplexing	Disabled	Index tag			

error

poradi1

General					
Name	poradi1	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	ZAPIS DO PORADI 0 VENKU		
Multiplexing					
Multiplexing	Disabled	Index tag			

poradi0_out

poradi2

General					
Name	poradi2	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	ZAPIS DO PORADI 1 VENKU		
Multiplexing					
Multiplexing	Disabled	Index tag			

poradi1_out

poradi3

General					
Name	poradi3	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	ZAPIS DO PORADI 2 VENKU		
Multiplexing					
Multiplexing	Disabled	Index tag			

poradi2_out

poradi4

General					
Name	poradi4	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	ZAPIS DO PORADI 3 VENKU		
Multiplexing					
Multiplexing	Disabled	Index tag			

poradi3_out

poradi5

General					
Name	poradi5	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values			
ID tag		Start value	
Comment			
Comment		Source comment	ZAPIS DO PORADI 4 VENKU
Multiplexing			
Multiplexing	Disabled	Index tag	

poradi4_out

reset

General					
Name	reset	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment			
Multiplexing					
Multiplexing	Disabled	Index tag			

reset

Velocityactual

General					
Name	Velocityactual	Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4	Address	
Access mode	<symbolic access>	PLC tag	axis1.Velocity	Coding	IEEE754
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	Current axis velocity		
Multiplexing					
Multiplexing	Disabled	Index tag			

pozice

General					
Name	pozice	Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4	Address	
Access mode	<symbolic access>	PLC tag	axis1.Position	Coding	IEEE754
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	Current axis position		
Multiplexing					
Multiplexing	Disabled	Index tag			

pohybdolu

General					
Name	pohybdolu	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			

Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	INDIKACE SMERU POHYBU DOLU		
Multiplexing					
Multiplexing	Disabled	Index tag			

pohybdolu

pohybnahoru

General					
Name	pohybnahoru	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	INDIKACE SMERU POHYBU NAHORU		
Multiplexing					
Multiplexing	Disabled	Index tag			

pohybnahoru

prizemipozice

General					
Name	prizemipozice	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	LED POLOHY VYTAHU 0		
Multiplexing					
Multiplexing	Disabled	Index tag			

signal0

patro1

General					
Name	patro1	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	LED POLOHY VYTAHU 1		
Multiplexing					
Multiplexing	Disabled	Index tag			

signal1

patro2

General					
Name	patro2	Connection	HMI_Connection_1	Data type	Bool

Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	LED POLOHY VYTAHU 2		
Multiplexing					
Multiplexing	Disabled	Index tag			

signal2

patro3

General					
Name	patro3	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	LED POLOHY VYTAHU 3		
Multiplexing					
Multiplexing	Disabled	Index tag			

signal3

patro4

General					
Name	patro4	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	LED POLOHY VYTAHU 4		
Multiplexing					
Multiplexing	Disabled	Index tag			

signal4

rychlost

General					
Name	rychlost	Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4	Address	
Access mode	<symbolic access>	Coding	IEEE754	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	HODNOTA RYCHLOSTI NA MENICE		
Multiplexing					
Multiplexing	Disabled	Index tag			

velocity

velocitypomocna

General					
Name	velocitypomocna	Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4	Address	
Access mode	<symbolic access>	Coding	IEEE754	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	NOVA RYCHLOST, HMI PANEL		
Multiplexing					
Multiplexing	Disabled	Index tag			

pomocnavelocity

stop

General					
Name	stop	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	STOP TLACITKO		
Multiplexing					
Multiplexing	Disabled	Index tag			

stop

novapozice

General					
Name	novapozice	Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4	Address	
Access mode	<symbolic access>	Coding	IEEE754	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	ZADANI POZICE Z HMI PANELU		
Multiplexing					
Multiplexing	Disabled	Index tag			

novapozice

actualposition

General					
Name	actualposition	Connection	HMI_Connection_1	Data type	Real
Array elements	0	Length	4	Address	
Access mode	<symbolic access>	PLC tag	axis1.Position	Coding	IEEE754
PLC name	PLC_1				
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0

HMI device value range end value	100	HMI device value range start value	0
Values			
ID tag		Start value	
Comment			
Comment		Source comment	Current axis position
Multiplexing			
Multiplexing	Disabled	Index tag	

Povolenipozice

General					
Name	Povolenipozice	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	ZADANI POLOHY		
Multiplexing					
Multiplexing	Disabled	Index tag			

Acceppoze

executestop

General					
Name	executestop	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	STOP TLACITKO POMOCNA		
Multiplexing					
Multiplexing	Disabled	Index tag			

executestop

tlacitkokabina0

General					
Name	tlacitkokabina0	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	TLACITKO PRIZEMI V KABINE		
Multiplexing					
Multiplexing	Disabled	Index tag			

OP_CAB

tlacitkokabina1

General					
Name	tlacitkokabina1	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		

Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	TLACITKO PATRO 1 V KABINE		
Multiplexing					
Multiplexing	Disabled	Index tag			

1P_CAB

tlacitkokabina2

General					
Name	tlacitkokabina2	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	TLACITKO PATRO 2 V KABINE		
Multiplexing					
Multiplexing	Disabled	Index tag			

2P_CAB

tlacitkokabina3

General					
Name	tlacitkokabina3	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	TLACITKO PATRO 3 V KABINE		
Multiplexing					
Multiplexing	Disabled	Index tag			

3P_CAB

tlacitkokabina4

General					
Name	tlacitkokabina4	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	TLACITKO PATRO 4 V KABINE		
Multiplexing					
Multiplexing	Disabled	Index tag			

4P_CAB

cabporadi0

General					
Name	cabporadi0	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	ZAPIS DO PORADI 0 V KABINE		
Multiplexing					
Multiplexing	Disabled	Index tag			

poradi0

cabporadi1

General					
Name	cabporadi1	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	ZAPIS DO PORADI 1 V KABINE		
Multiplexing					
Multiplexing	Disabled	Index tag			

poradi1

cabporadi2

General					
Name	cabporadi2	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		
Values					
ID tag		Start value			
Comment					
Comment		Source comment	ZAPIS DO PORADI 2 V KABINE		
Multiplexing					
Multiplexing	Disabled	Index tag			

poradi2

cabporadi3

General					
Name	cabporadi3	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values			
ID tag		Start value	
Comment			
Comment		Source comment	ZAPIS DO PORADI 3 V KABINE
Multiplexing			
Multiplexing	Disabled	Index tag	

poradi3

cabporadi4

General					
Name	cabporadi4	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values			
ID tag		Start value	
Comment			
Comment		Source comment	ZAPIS DO PORADI 4 V KABINE
Multiplexing			
Multiplexing	Disabled	Index tag	

poradi4

ResetEn

General					
Name	ResetEn	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

ResetEn

PowerEn

General					
Name	PowerEn	Connection	HMI_Connection_1	Data type	Bool
Array elements	0	Length	1	Address	
Access mode	<symbolic access>	Coding	Binary	PLC name	PLC_1
Settings					
Acquisition cycle	1 s	Acquisition mode	Cyclic in operation		
Limits					
Upper 2		Lower 2			
Linear scaling					
Linear scaling	Disabled	PLC value range end value	10	PLC value range start value	0
HMI device value range end value	100	HMI device value range start value	0		

Values			
ID tag		Start value	
Comment			
Comment		Source comment	
Multiplexing			
Multiplexing	Disabled	Index tag	

PowerEn