

Příloha 1 - Kalibrační protokol pro zkoušky tahem

Current Calibration Info

General

Calibration date Tue May 10 14:45:47 2022

Calibrated sensor

Sensor name ARAMIS 4M (FG)
Measuring volume Adjustable measuring volume
Camera support Adjustable base 500
Working distance 780 mm
Camera angle 25°
Camera distance 318 mm
Serial number no identifier

Calibration object

Object type Panel (coded)
Name GOM-CP20-MV55x44
Calibration scale Distance 1: 47.521 mm
Distance 2: 47.526 mm
Certification temperature 20.0 °C
Expansion coefficient $4.00 \times 10^{-6} \text{ K}^{-1}$
Calibration temperature 20.0 °C

Calibration settings

Camera lenses 100.00 mm
Snap mode Single snap
Max. ellipse residual 0.088 (gray value adjustment)

Calibration Result

Calibration deviation 0.027 Pixels
Calibration deviation (check) OK (limit value: 0.050 Pixels)
Scale discrepancy 0.003 mm
Scale discrepancy (check) OK (limit value: 0.005 mm)
Camera angle 24.8°
Height variance 36 mm
Measuring volume 100 / 75 / 55 mm