



# Bobcat®

PART NUMBER	20-256-000 0	EQUIPMENT	005	April 05, 2022	12:50 PM
PART NAME	PŘÍPRAVEK	PART ID	001	OPERATOR	1882
MEASUREMENT ORDER	000	M. PROGRAM	P01	M. PROGRAM REV	R001

==== A\_RPS====

⊕	MM	DRW_LOC1 - RPS01_HXY_FZ					
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL	
X	469.000	0.050	-0.050	469.000	0.000	0.000	
Y	-257.500	0.050	-0.050	-257.500	0.000	0.000	
Z	0.000	0.050	-0.050	0.000	0.000	0.000	
D	12.000	0.050	-0.050	12.043	0.043	0.000	

⊕	MM	DRW_LOC2 - RPS02_HY_FZ					
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL	
X	0.000	0.050	-0.050	-0.021	-0.021	0.000	
Y	-257.500	0.050	-0.050	-257.500	0.000	0.000	
Z	0.000	0.050	-0.050	0.000	0.000	0.000	
D	12.000	0.050	-0.050	12.041	0.041	0.000	

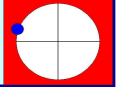
⊕	MM	DRW_LOC3 - RPS03_FZ					
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL	
X	0.000	0.050	-0.050	-0.011	-0.011	0.000	
Y	257.500	0.050	-0.050	257.537	0.037	0.000	
Z	0.000	0.050	-0.050	0.000	0.000	0.000	
D	12.000	0.050	-0.050	12.055	0.055	0.005	

⊕	MM	DRW_LOC4 - RPS04					
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL	
X	469.000	0.050	-0.050	469.000	0.000	0.000	
Y	257.500	0.050	-0.050	257.512	0.012	0.000	
Z	0.000	0.050	-0.050	-0.017	-0.017	0.000	
D	12.000	0.050	-0.050	12.056	0.056	0.006	

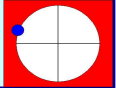
==== A\_DRW ====

⊕	MM	001_A_RPS_POS_001 - C001						
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL	BONUS	
X	0.000			-0.367	-0.367			
Z	80.000			80.105	0.105			
DF	30.000	0.100	-0.100	30.088	0.088	0.000	0.000	
TP	RFS	0.250		0.764	0.764	0.514	0.000	

⊕	MM	002_A_RPS_POS_001 - K002					
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL	BONUS
X	0.000			-0.414	-0.414		
Z	80.000			80.139	0.139		
DF	30.000	0.100	-0.100	30.093	0.093	0.000	0.000
TP	RFS	0.250		0.874	0.874	0.624	0.000



⊕	MM	003_A_RPS_POS_001 - K003					
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL	BONUS
X	0.000			-0.319	-0.319		
Z	80.000			80.115	0.115		
DF	30.000	0.100	-0.100	30.095	0.095	0.000	0.000
TP	RFS	0.250		0.678	0.678	0.428	0.000














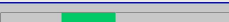





⌒	MM	004_A_RPS_PSD_001 - P004 FORMAPOLOHA							
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL			
M	0.000	0.250	-0.250	0.123	0.123	0.000			
PRVEK	NÁRAZY	MĚŘ X	Y	Z	VEKTOR I	J	K	ODCH	
P004	1	-30.657	127.912	42.410	-0.000	-1.000	-0.000	0.088	
	2	-33.263	127.914	67.981	-0.000	-1.000	-0.000	0.086	
	3	-28.199	127.945	96.993	-0.000	-1.000	-0.000	0.055 MIN	
	4	34.461	127.877	39.932	-0.000	-1.000	-0.000	0.123 MAX	
	5	35.133	127.886	65.176	-0.000	-1.000	-0.000	0.114	
	6	32.495	127.927	91.967	-0.000	-1.000	-0.000	0.073	

⌒	MM	005_A_RPS_PSD_001 - P005 FORMAPOLOHA							
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL			
M	0.000	0.250	-0.250	0.163	0.163	0.000			
PRVEK	NÁRAZY	MĚŘ X	Y	Z	VEKTOR I	J	K	ODCH	
P005	1	433.586	-34.347	119.120	-0.000	-1.000	-0.000	-0.153	
	2	448.026	-34.344	119.713	-0.000	-1.000	-0.000	-0.156	
	3	458.257	-34.350	118.931	-0.000	-1.000	-0.000	-0.150	
	4	474.760	-34.355	118.552	-0.000	-1.000	-0.000	-0.145 MAX	
	5	488.482	-34.344	120.388	-0.000	-1.000	-0.000	-0.156	
	6	501.226	-34.337	120.232	-0.000	-1.000	-0.000	-0.163 MIN	

⌒	MM	006_A_RPS_PSD_002 - P006 FORMAPOLOHA					
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL	
M	0.000	0.250	-0.250	0.120	0.120	0.000	

PRVEK	NÁRAZY	MĚŘ X	Y	Z	VEKTOR I	J	K	ODCH
P006	1	429.115	29.376	123.868	-1.000	-0.000	0.000	-0.115
	2	429.120	20.510	123.451	-1.000	-0.000	0.000	-0.120 MIN
	3	429.116	8.123	124.049	-1.000	-0.000	0.000	-0.116
	4	429.119	-8.708	124.471	-1.000	-0.000	0.000	-0.119
	5	429.115	-19.362	125.181	-1.000	-0.000	0.000	-0.115
	6	429.110	-28.654	125.805	-1.000	-0.000	0.000	-0.110 MAX
	MM	007_A_RPS_PSD_001 - P007 FORMAPOLOHA						
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL		
M	0.000	0.250	-0.250	0.249	0.249	0.000		
PRVEK	NÁRAZY	MĚŘ X	Y	Z	VEKTOR I	J	K	ODCH
P007	1	504.967	22.147	140.159	0.000	0.000	1.000	0.159
	2	470.173	22.082	140.165	0.000	0.000	1.000	0.165
	3	435.102	11.809	140.222	0.000	0.000	1.000	0.222
	4	432.772	-21.789	140.249	0.000	0.000	1.000	0.249 MAX
	5	469.842	-30.123	140.200	0.000	0.000	1.000	0.200
	6	504.832	-18.122	140.153	0.000	0.000	1.000	0.153 MIN
	MM	008_A_RPS_PSD_001 - P008 FORMAPOLOHA						
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL		
M	0.000	0.250	-0.250	0.180	0.180	0.000		
PRVEK	NÁRAZY	MĚŘ X	Y	Z	VEKTOR I	J	K	ODCH
P008	1	639.823	235.354	5.769	-1.000	-0.000	0.000	-0.123 MIN
	2	639.763	277.688	10.643	-1.000	-0.000	0.000	-0.063
	3	639.720	324.006	2.617	-1.000	-0.000	0.000	-0.020
	4	639.712	350.221	9.614	-1.000	-0.000	0.000	-0.012
	5	639.684	363.415	22.294	-1.000	-0.000	0.000	0.016
	6	639.643	358.038	38.110	-1.000	-0.000	0.000	0.057 MAX
	MM	009_A_RPS_PSD_001 - P009 FORMAPOLOHA						
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL		
M	0.000	0.250	-0.250	0.063	0.063	0.000		
PRVEK	NÁRAZY	MĚŘ X	Y	Z	VEKTOR I	J	K	ODCH
P009	1	686.124	354.057	20.545	-0.000	-1.000	-0.000	-0.057 MIN
	2	685.161	354.056	31.865	-0.000	-1.000	-0.000	-0.056
	3	680.109	354.051	41.869	-0.000	-1.000	-0.000	-0.051
	4	649.160	354.007	43.616	-0.000	-1.000	-0.000	-0.007
	5	643.810	353.994	31.973	-0.000	-1.000	-0.000	0.006 MAX
	6	644.219	353.995	21.162	-0.000	-1.000	-0.000	0.005
	MM	010_A_RPS_PSD_001 - P010 FORMAPOLOHA						
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL		
M	0.000	0.250	-0.250	0.162	0.162	0.000		

PRVEK	NÁRAZY	MĚŘ X	Y	Z	VEKTOR I	J	K	ODCH
P010	1	646.735	346.849	15.097	0.000	0.000	1.000	0.097
	2	647.629	297.763	15.071	0.000	0.000	1.000	0.071
	3	647.340	243.788	15.035	0.000	0.000	1.000	0.035 MIN
	4	683.778	237.780	15.102	0.000	0.000	1.000	0.102
	5	681.236	292.112	15.137	0.000	0.000	1.000	0.137
	6	682.768	341.474	15.162	0.000	0.000	1.000	0.162 MAX
	MM	011_A_RPS_PSD_001 - P011 FORMAPOLOHA						
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL		
M	0.000	0.250	-0.250	0.093	0.093	0.000		
PRVEK	NÁRAZY	MĚŘ X	Y	Z	VEKTOR I	J	K	ODCH
P011	1	648.668	-345.051	14.990	0.000	0.000	1.000	-0.010 MIN
	2	645.993	-294.156	15.047	0.000	0.000	1.000	0.047
	3	650.316	-238.681	15.048	0.000	0.000	1.000	0.048
	4	679.693	-237.940	15.078	0.000	0.000	1.000	0.078
	5	682.607	-288.882	15.084	0.000	0.000	1.000	0.084 MAX
	6	680.878	-341.004	15.022	0.000	0.000	1.000	0.022
	MM	012_A_RPS_PSD_001 - P012 FORMAPOLOHA						
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL		
M	0.000	0.250	-0.250	0.063	0.063	0.000		
PRVEK	NÁRAZY	MĚŘ X	Y	Z	VEKTOR I	J	K	ODCH
P012	1	639.720	-363.616	37.881	-1.000	-0.000	0.000	-0.020
	2	639.741	-359.695	14.291	-1.000	-0.000	0.000	-0.041 MIN
	3	639.721	-343.839	5.815	-1.000	-0.000	0.000	-0.021
	4	639.708	-311.012	11.792	-1.000	-0.000	0.000	-0.008
	5	639.678	-265.865	3.045	-1.000	-0.000	0.000	0.022 MAX
	6	639.678	-238.063	10.235	-1.000	-0.000	0.000	0.022
	MM	013_A_RPS_PSD_001 - P013 FORMAPOLOHA						
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL		
M	0.000	0.250	-0.250	0.118	0.118	0.000		
PRVEK	NÁRAZY	MĚŘ X	Y	Z	VEKTOR I	J	K	ODCH
P013	1	686.468	-354.002	19.838	0.000	1.000	0.000	-0.002 MAX
	2	685.335	-354.054	40.597	0.000	1.000	0.000	-0.054
	3	678.627	-354.042	30.879	0.000	1.000	0.000	-0.042
	4	643.724	-354.118	40.906	0.000	1.000	0.000	-0.118 MIN
	5	644.421	-354.065	19.115	0.000	1.000	0.000	-0.065
	6	652.146	-354.083	30.795	0.000	1.000	0.000	-0.083
	MM	014_A_RPS_PSD_001 - P014 FORMAPOLOHA						
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL		
M	0.000	0.250	-0.250	0.027	0.027	0.000		

PRVEK	NÁRAZY	MĚŘ X	Y	Z	VEKTOR I	J	K	ODCH	
P014	1	509.007	-27.963	122.535	1.000	0.000	-0.000	0.007 MAX	
	2	509.006	-17.452	123.147	1.000	0.000	-0.000	0.006	
	3	509.001	-1.999	123.559	1.000	0.000	-0.000	0.001	
	4	508.987	12.554	123.757	1.000	0.000	-0.000	-0.013	
	5	508.980	20.433	126.065	1.000	0.000	-0.000	-0.020 MIN	
	6	508.984	29.408	127.554	1.000	0.000	-0.000	-0.016	
	MM	015_A_RPS_PSD_001 - P015 FORMAPOLOHA							
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL			
M	0.000	0.250	-0.250	0.155	0.155	0.000			
PRVEK	NÁRAZY	MĚŘ X	Y	Z	VEKTOR I	J	K	ODCH	
P015	1	505.324	34.651	122.770	0.000	1.000	0.000	0.151	
	2	494.397	34.647	123.380	0.000	1.000	0.000	0.147 MIN	
	3	473.547	34.653	123.328	0.000	1.000	0.000	0.153	
	4	457.475	34.655	122.914	0.000	1.000	0.000	0.155 MAX	
	5	446.090	34.651	122.816	0.000	1.000	0.000	0.151	
	6	436.047	34.653	122.659	0.000	1.000	0.000	0.153	
	MM	016_A_RPS_PSD_001 - P016 FORMAPOLOHA							
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL			
M	0.000	0.250	-0.250	0.118	0.118	0.000			
PRVEK	NÁRAZY	MĚŘ X	Y	Z	VEKTOR I	J	K	ODCH	
P016	1	-31.890	-128.118	37.716	0.000	1.000	0.000	-0.118 MIN	
	2	-34.374	-128.107	69.312	0.000	1.000	0.000	-0.107	
	3	-28.555	-128.101	97.423	0.000	1.000	0.000	-0.101	
	4	34.981	-128.030	41.741	0.000	1.000	0.000	-0.030	
	5	34.866	-128.028	70.749	0.000	1.000	0.000	-0.028 MAX	
	6	34.138	-128.037	92.216	0.000	1.000	0.000	-0.037	
	MM	017_A_RPS_POS_001 - K017							
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL	BONUS		
X	0.000			-0.398	-0.398				
Z	80.000			80.112	0.112				
DF	30.000	0.100	-0.100	30.086	0.086	0.000	0.000		
TP	RFS	0.250		0.827	0.827	0.577	0.000		
	MM	018_A_RPS_POS_001 - K018							
OS	NOMINÁLNÍ	+TOL	-TOL	MĚŘ	ODCH	EXTTOL	BONUS		
X	0.000			-0.351	-0.351				
Z	80.000			80.112	0.112				
DF	30.000	0.100	-0.100	30.088	0.088	0.000	0.000		
TP	RFS	0.250		0.736	0.736	0.486	0.000	