

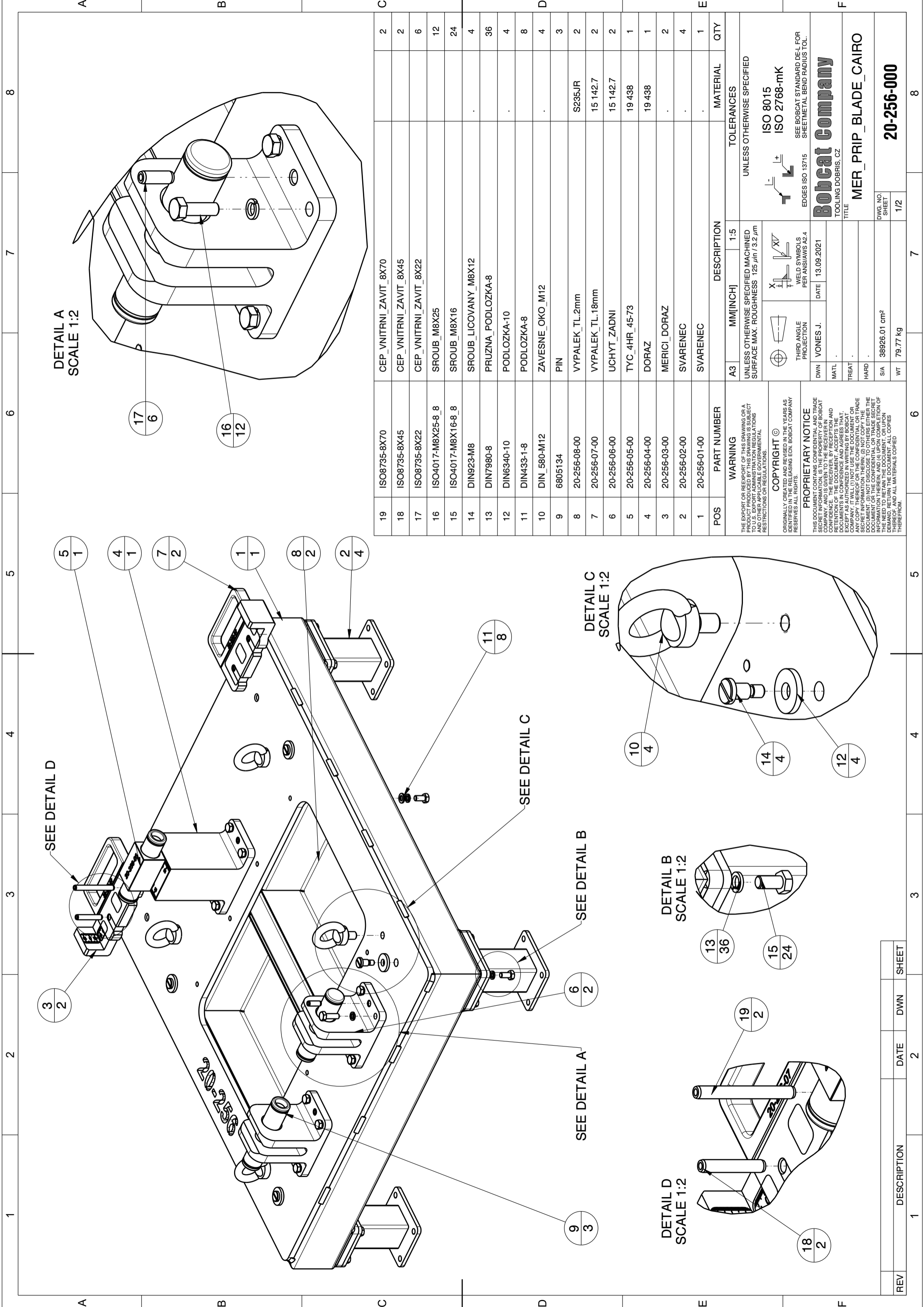
SCALE 1:5

20-256

20-256

| 2 | 20-256-000 | | | | MER_Prip_BLADE_CAIRO | 1 |
|--|--------------------------|---|--|------|----------------------|---|
| 1 | 7189616 | | | | BLADE W/A | 1 |
| POS | PART NUMBER | DESCRIPTION | MM(INCH) | 1:10 | QTY | |
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| DWN | YONES J. | | | | | |
| MATL | | | | | | |
| TREAT | | | | | | |
| HARD | | | | | | |
| S/A | 49074.58 cm ² | | | | | |
| WT | 109.31 kg | | | | | |
| <p>Bobcat Company</p> <p>TOOLING DOBRIS, CZ</p> | | | | | TK | |
| <p>DWG. NO. SHEET</p> <p>1/1</p> | | | | | | |

| REV | DESCRIPTION | DATE | DWN | SHEET |
|-----|-------------|------|-----|-------|
| 1 | | | | |



DETAIL A
SCALE 1:2

DETAIL C
SCALE 1:2

DETAIL B
SCALE 1:2

DETAIL D
SCALE 1:2

| POS | PART NUMBER | DESCRIPTION | MATERIAL | QTY |
|-----|-------------------|------------------------|----------|-----|
| 19 | ISO8735-8X70 | CEP_VNITRNI_ZAVIT_8X70 | | 2 |
| 18 | ISO8735-8X45 | CEP_VNITRNI_ZAVIT_8X45 | | 2 |
| 17 | ISO8735-8X22 | CEP_VNITRNI_ZAVIT_8X22 | | 6 |
| 16 | ISO4017-M8X25-8_8 | SROUB_M8X25 | | 12 |
| 15 | ISO4017-M8X16-8_8 | SROUB_M8X16 | | 24 |
| 14 | DIN923-M8 | SROUB_LICOVANY_MBX12 | | 4 |
| 13 | DIN7980-8 | PRUZNA_PODLOZKA-8 | | 36 |
| 12 | DIN6340-10 | PODLOZKA-10 | | 4 |
| 11 | DIN433-1-8 | PODLOZKA-8 | | 8 |
| 10 | DIN_580-M12 | ZAVESNE_OKO_M12 | | 4 |
| 9 | 6805134 | PIN | | 3 |
| 8 | 20-256-08-00 | VYPALEK_TL.2mm | S235JR | 2 |
| 7 | 20-256-07-00 | VYPALEK_TL.18mm | 15 142.7 | 2 |
| 6 | 20-256-06-00 | UCHYT_ZADNI | 15 142.7 | 2 |
| 5 | 20-256-05-00 | TYC_4HR_45-73 | 19 438 | 1 |
| 4 | 20-256-04-00 | DORAZ | 19 438 | 1 |
| 3 | 20-256-03-00 | MERICI_DORAZ | | 2 |
| 2 | 20-256-02-00 | SVARENEC | | 4 |
| 1 | 20-256-01-00 | SVARENEC | | 1 |

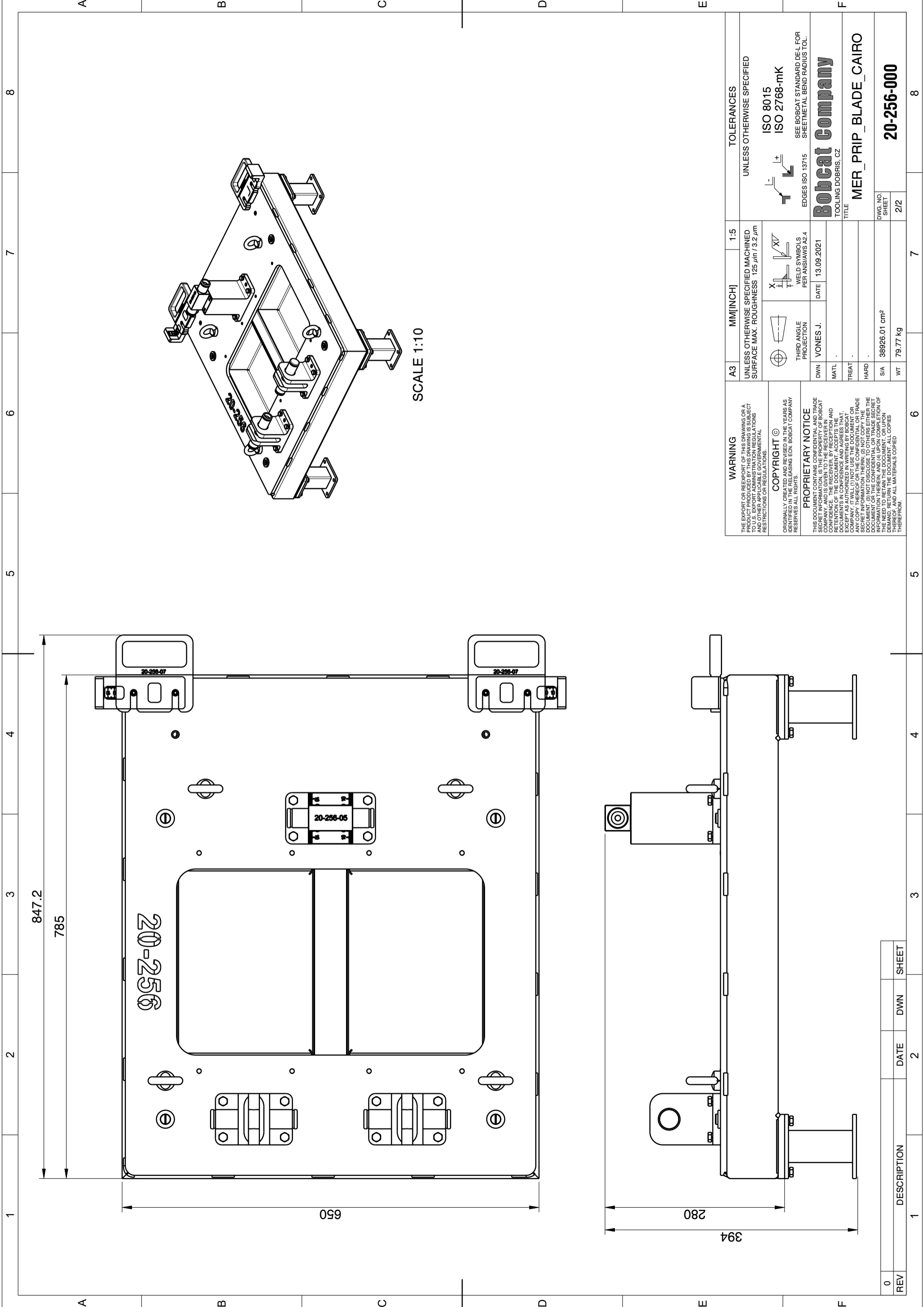
| A3 | | MM(INCH) | 1:5 | TOLERANCES | |
|----------------------------|--|----------------------------|-----|--|--|
| UNLESS OTHERWISE SPECIFIED | | UNLESS OTHERWISE SPECIFIED | | UNLESS OTHERWISE SPECIFIED | |
| SURFACE MAX. ROUGHNESS | | 125 μin / 3.2 μm | | ISO 8015 | |
| WELD SYMBOLS | | PER ANSI AWS A2.4 | | ISO 2768-mK | |
| THIRD ANGLE PROJECTION | | DATE | | SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL. | |
| DWN | | YONES J. | | 13.09.2021 | |
| MATERIAL | | | | Bobcat company | |
| TREAT | | | | TOOLING DOBRIS, CZ | |
| HARD | | | | TITLE | |
| S/A | | 38926.01 cm² | | MER_Prip_BLADE_CAIRO | |
| WT | | 79.77 kg | | 20-256-000 | |

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| REV | DESCRIPTION | DATE | DWN | SHEET |
|-----|-------------|------|-----|-------|
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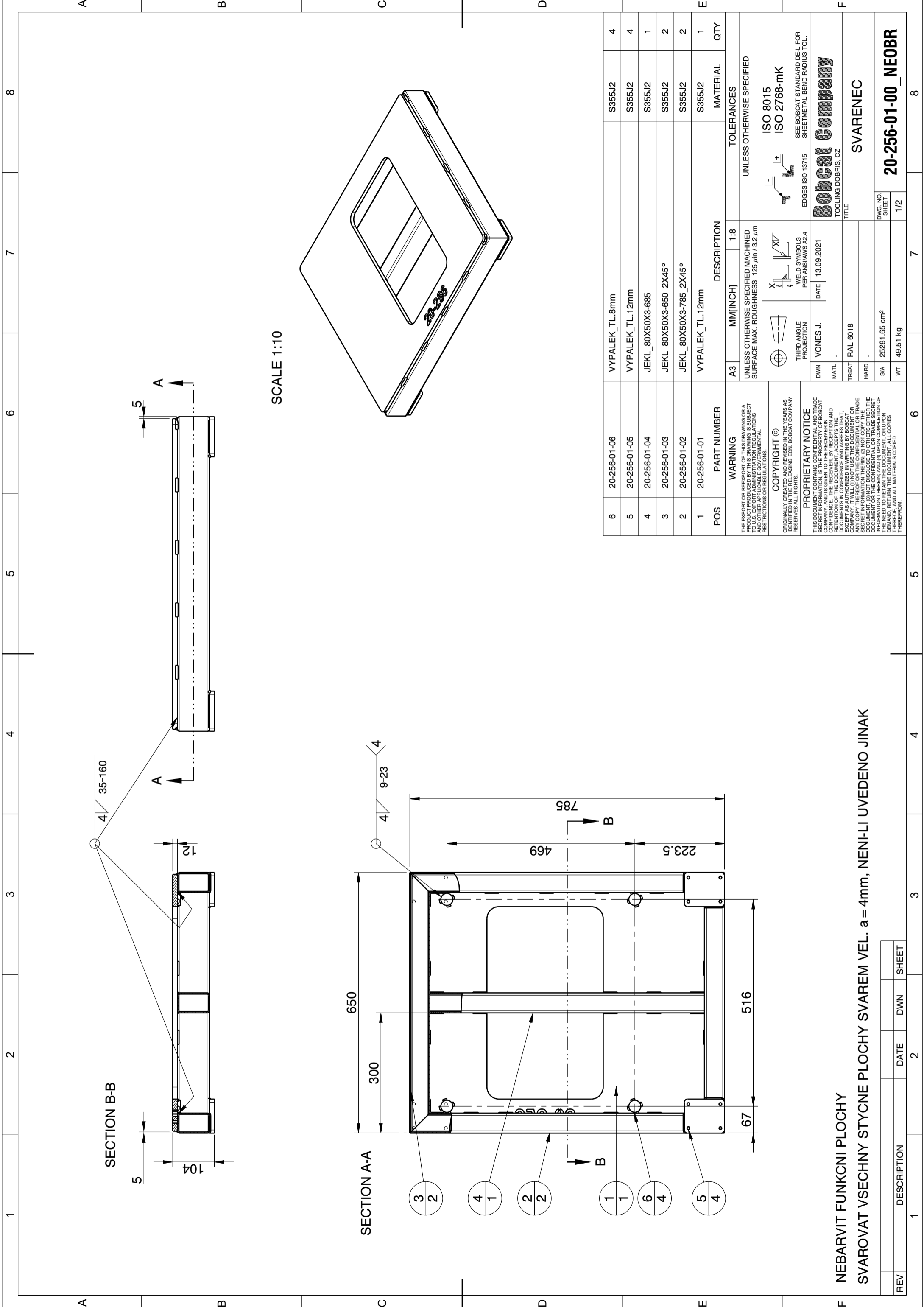


SCALE 1:10

| | | | |
|--|---|--------------------------------|---|
| A3 | MM(INCH) | 1:5 | TOLERANCES UNLESS OTHERWISE SPECIFIED ISO 8015 ISO 2768-mK SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL. |
| | UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm | | |
| WARNING THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENTAL RESTRICTIONS OR REGULATIONS. | | WELD SYMBOLS PER ANSI/AWS A2.4 | |
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| DWN | VONES J. | | |
| MATL. | | | |
| TREAT | | | |
| HARD | | | |
| S/A | 38926.01 cm ² | | |
| WT | 79.77 kg | | |

Bobcat Company
TOOLING DOBRIS, CZ
TITLE
MER_Prip_BLADE_CAIRO
DWG. NO. SHEET
2/2
20-256-000

| REV | DESCRIPTION | DATE | DWN | SHEET |
|-----|-------------|------|-----|-------|
| 0 | | | | |



SCALE 1:10

SECTION B-B

SECTION A-A

| POS | PART NUMBER | DESCRIPTION | MATERIAL | QTY |
|-----|--------------|------------------------|----------|-----|
| 6 | 20-256-01-06 | VYPALEK_TL.8mm | S355J2 | 4 |
| 5 | 20-256-01-05 | VYPALEK_TL.12mm | S355J2 | 4 |
| 4 | 20-256-01-04 | JEKL_80X50X3-685 | S355J2 | 1 |
| 3 | 20-256-01-03 | JEKL_80X50X3-650_2X45° | S355J2 | 2 |
| 2 | 20-256-01-02 | JEKL_80X50X3-785_2X45° | S355J2 | 2 |
| 1 | 20-256-01-01 | VYPALEK_TL.12mm | S355J2 | 1 |

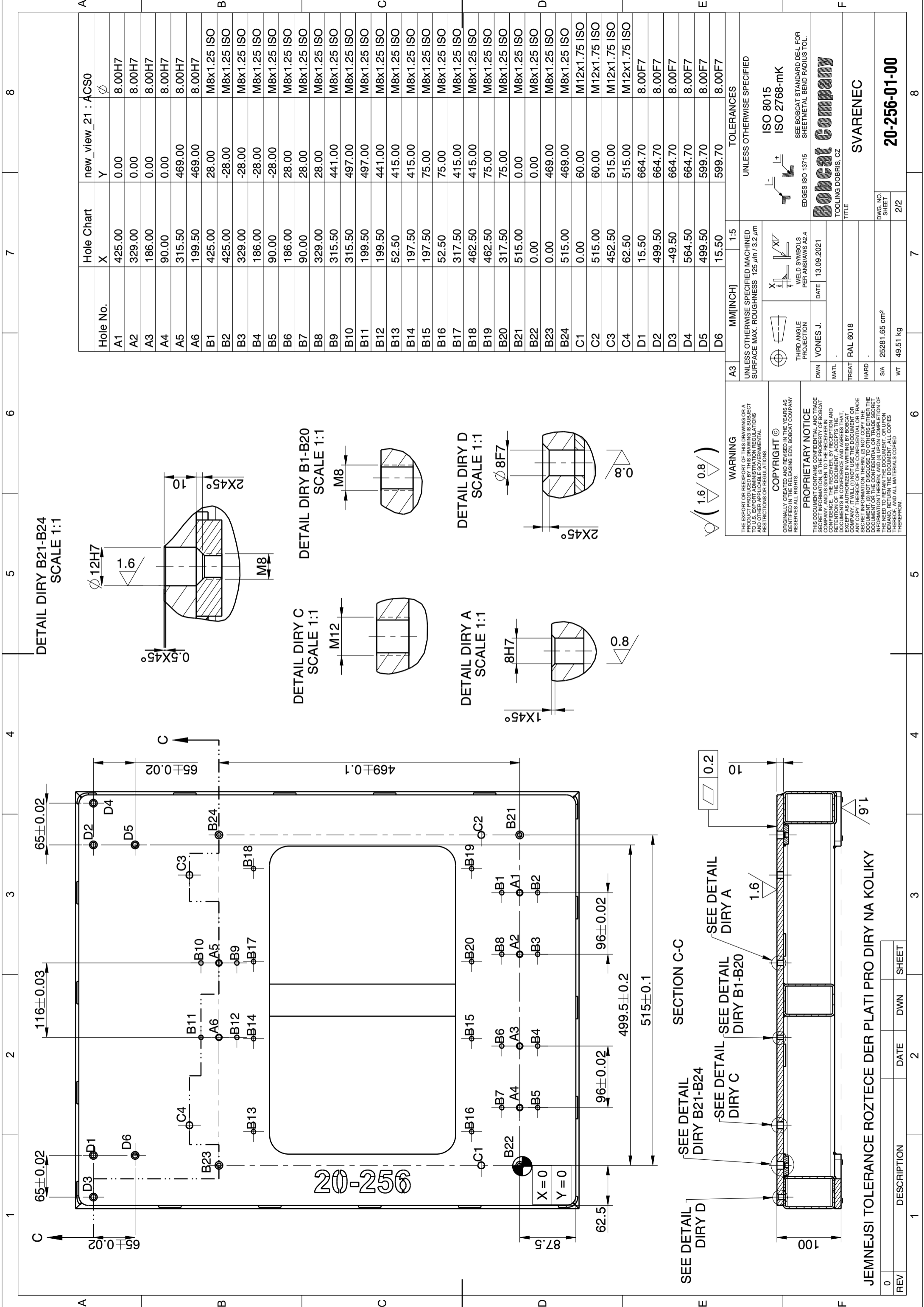
| A3 | MM(INCH) | 1:8 | TOLERANCES |
|--|----------|-----|--|
| UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μm / 3.2 μm | | | UNLESS OTHERWISE SPECIFIED |
| WELD SYMBOLS PER ANSI/AWS A2.4 | | | ISO 8015 ISO 2768-mK |
| DATE 13.09.2021 | | | SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL. |
| Bobcat company | | | |
| TOOLING DOBRIS, CZ | | | |
| SWARENEC | | | |

| DWN | VONES J. | DATE | 13.09.2021 |
|--|--------------------------|------|------------|
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| S/A | 25281.65 cm ² | | |
| WT | 49.51 kg | | |

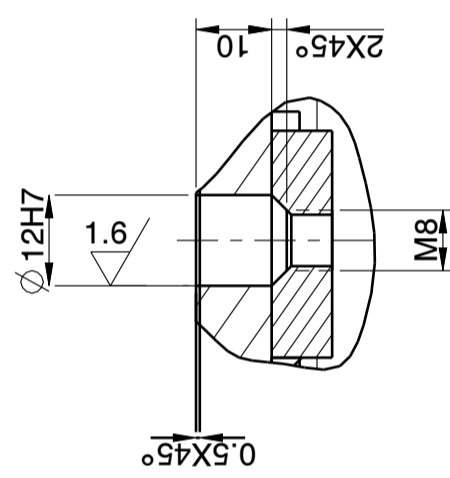
NEBARVIT FUNKCNI PLOCHY
SVAROVAT VSECHNY STYCNÉ PLOCHY SVAREM VEL. a = 4mm, NENI-LI UVEDENO JINAK

| REV | DESCRIPTION | DATE | DWN | SHEET |
|-----|-------------|------|-----|-------|
| 1 | | 2 | | 2 |

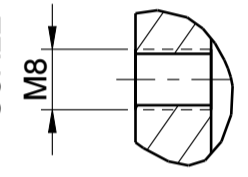
| DWG. NO. | SHEET | 1/2 | 8 |
|--------------|-------|-------|---|
| 20-256-01-00 | | NEOBR | 8 |



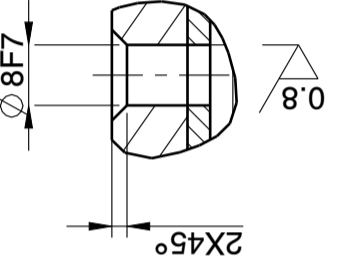
DETAIL DIRY B21-B24
SCALE 1:1



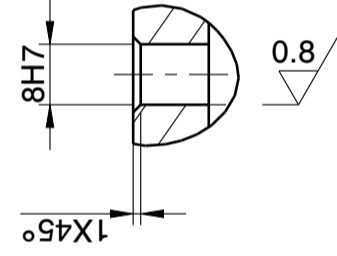
DETAIL DIRY B1-B20
SCALE 1:1



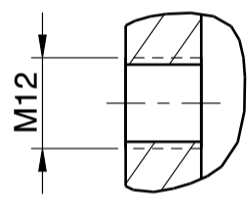
DETAIL DIRY D
SCALE 1:1



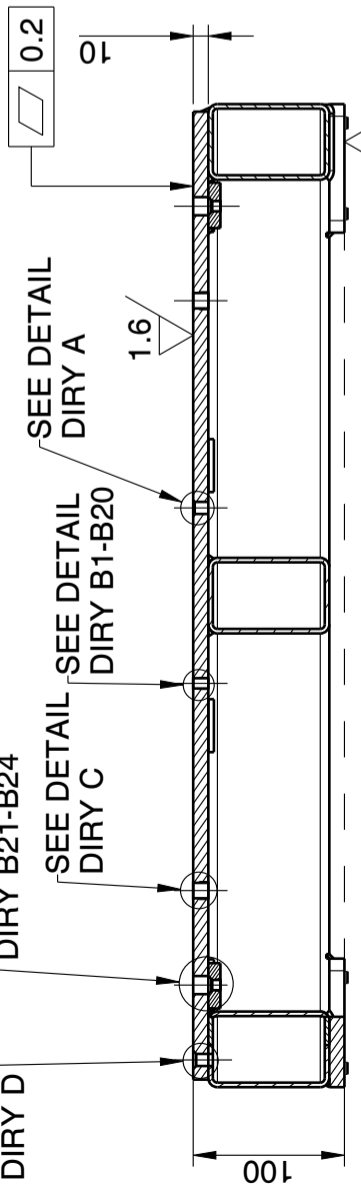
DETAIL DIRY A
SCALE 1:1



DETAIL DIRY C
SCALE 1:1



SECTION C-C



JEMNEJSI TOLERANCE ROZTECE DER PLATI PRO DIRY NA KOLIKY

| REV | DESCRIPTION | DATE | DWN | SHEET |
|-----|-------------|------|-----|-------|
| 0 | | | | |

| Hole No. | Hole Chart | new view 21 : ACS0 |
|----------|------------|--------------------|
| A1 | X | Y |
| A2 | 425.00 | 0.00 |
| A3 | 329.00 | 0.00 |
| A4 | 186.00 | 0.00 |
| A5 | 90.00 | 0.00 |
| A6 | 315.50 | 469.00 |
| B1 | 199.50 | 469.00 |
| B2 | 425.00 | 28.00 |
| B3 | 425.00 | -28.00 |
| B4 | 329.00 | -28.00 |
| B5 | 186.00 | -28.00 |
| B6 | 90.00 | -28.00 |
| B7 | 186.00 | 28.00 |
| B8 | 90.00 | 28.00 |
| B9 | 329.00 | 28.00 |
| B10 | 315.50 | 441.00 |
| B11 | 315.50 | 497.00 |
| B12 | 199.50 | 497.00 |
| B13 | 199.50 | 441.00 |
| B14 | 52.50 | 415.00 |
| B15 | 197.50 | 415.00 |
| B16 | 197.50 | 75.00 |
| B17 | 52.50 | 75.00 |
| B18 | 317.50 | 415.00 |
| B19 | 462.50 | 415.00 |
| B20 | 462.50 | 75.00 |
| B21 | 317.50 | 75.00 |
| B22 | 515.00 | 0.00 |
| B23 | 0.00 | 0.00 |
| B24 | 0.00 | 469.00 |
| C1 | 515.00 | 469.00 |
| C2 | 0.00 | 60.00 |
| C3 | 515.00 | 60.00 |
| C4 | 452.50 | 515.00 |
| D1 | 62.50 | 515.00 |
| D2 | 15.50 | 664.70 |
| D3 | 499.50 | 664.70 |
| D4 | -49.50 | 664.70 |
| D5 | 564.50 | 664.70 |
| D6 | 499.50 | 599.70 |
| D6 | 15.50 | 599.70 |

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THIRD ANGLE PROJECTION
WELD SYMBOLS PER ANSI/AWS A2.4

DATE 13.09.2021

DWN VONES J.

MATL

TREAT RAL 6018

HARD

S/A 25281.65 cm²

WT 49.51 kg

UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm

TOLERANCES
UNLESS OTHERWISE SPECIFIED

ISO 8015
ISO 2768-mK

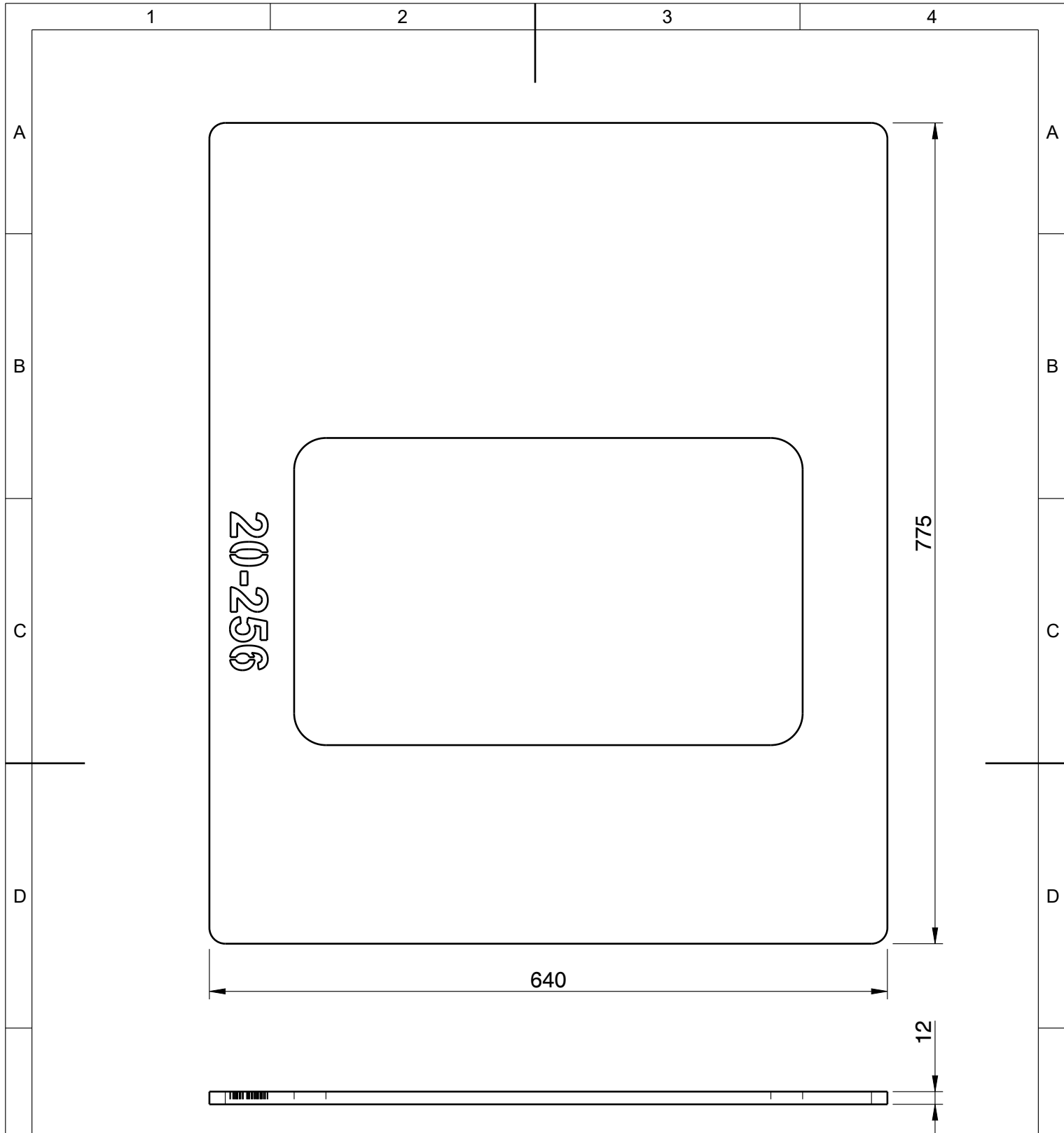
EDGES ISO 13715
SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL.

Bobcat company
TOOLING DOBRIS, CZ

SWARENEC

20-256-01-00

DWG. NO. 2/2
SHEET



DXF_20-256-01-01

| | | | | | | |
|---|---|--------------------------------|---|----------------------------|------------------------|--|
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| | UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm | | | UNLESS OTHERWISE SPECIFIED | | |
| | | | ISO 8015 ISO 2768-mK SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL. | | | |
| | THIRD ANGLE PROJECTION | WELD SYMBOLS PER ANSI/AWS A2.4 | EDGES ISO 13715 | | | |
| | DWN | VONES J. | DATE | 13.09.2021 | TOOLING DOBRIS, CZ | |
| | MATL | S355J2 | TITLE | | | |
| TREAT | . | VYPALEK_TL.12mm | | | | |
| HARD | . | DWG. NO. SHEET | | 20-256-01-01 | | |
| S/A | 7717.69 cm ² | 1/2 | | | | |
| WT | 33.37 kg | | | | | |

1

2

3

4

A

A

B

B

C

C

D

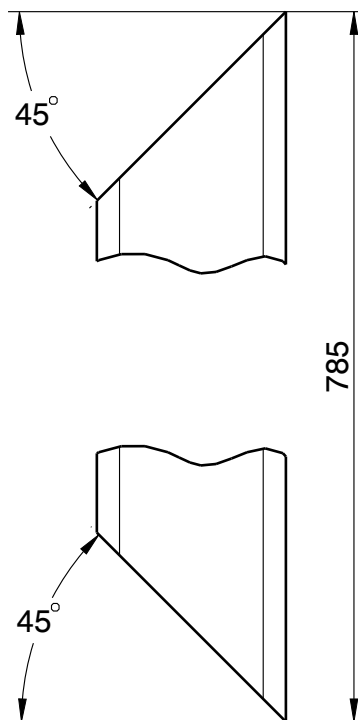
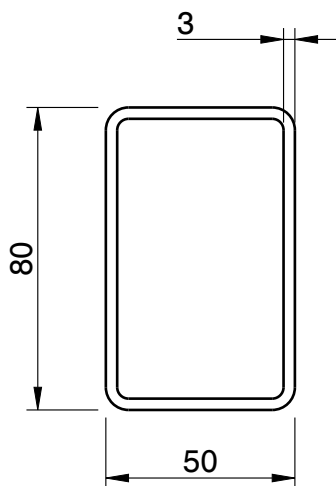
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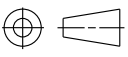

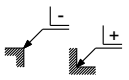
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| | <p>UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm</p> | | <p>THIRD ANGLE PROJECTION</p>  | | <p>WELD SYMBOLS PER ANSI/AWS A2.4</p>  |
| <p>ISO 8015</p> <p>ISO 2768-mK</p> <p>SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL.</p> | | <p>EDGES ISO 13715</p>  | | <p>Bobcat Company</p> <p>TOOLING DOBRIS, CZ</p> | |
| <p>DWN VONES J.</p> <p>MATL S355J2</p> <p>TREAT .</p> <p>HARD .</p> <p>S/A 3552.42 cm²</p> <p>WT 4.15 kg</p> | | DATE | 13.09.2021 | <p>TITLE</p> <p>JEKL_80X50X3-785_2X45°</p> | |
| | | DWG. NO. SHEET | 1/1 | <p>20-256-01-02</p> | |

1

2

3

4

1

2

3

4

A

A

B

B

C

C

D

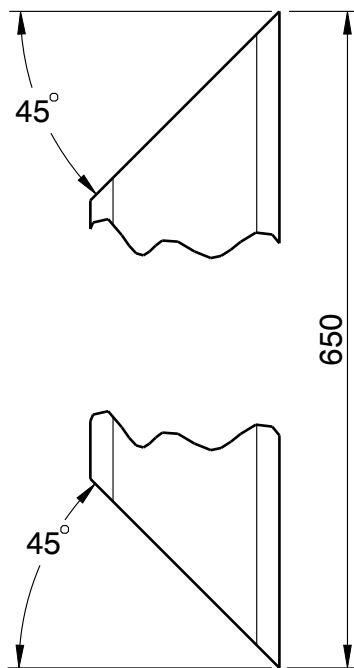
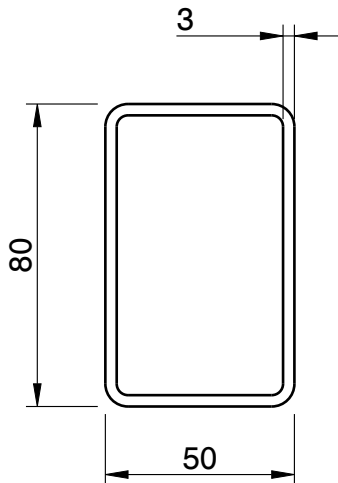
D

E

E

F

F



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|---|---|--------------------------------|---|---|--|--|
| <p>WARNING</p> <p>THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENTAL RESTRICTIONS OR REGULATIONS.</p> <p>COPYRIGHT ©</p> <p>ORIGINALLY CREATED AND REVISED IN THE YEARS AS IDENTIFIED IN THE RELEASING EGN. BOBCAT COMPANY RESERVES ALL RIGHTS.</p> <p>PROPRIETARY NOTICE</p> <p>THIS DOCUMENT CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF BOBCAT COMPANY, AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER, BY RECEPTION AND RETENTION OF THE DOCUMENT, ACCEPTS THE DOCUMENTS IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY BOBCAT COMPANY, IT WILL (1) NOT USE THE DOCUMENT OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DOCUMENT, (3) NOT DISCLOSE TO OTHERS EITHER THE DOCUMENT OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DOCUMENT, OR UPON DEMAND, RETURN THE DOCUMENT, ALL COPIES THEREOF, AND ALL MATERIALS COPIED THEREFROM.</p> | A4 | MM[INCH] | 1:2 | TOLERANCES | | |
| | UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm | | | UNLESS OTHERWISE SPECIFIED | | |
| | | | <p>ISO 8015 ISO 2768-mK</p> <p>SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL.</p> | | | |
| | THIRD ANGLE PROJECTION | WELD SYMBOLS PER ANSI/AWS A2.4 | | EDGES ISO 13715 | | |
| | DWN VONES J. | DATE | 13.09.2021 | <p>TOOLING DOBRIS, CZ</p> <p>TITLE</p> <p>JEKL_80X50X3-650_2X45°</p> | | |
| | MATL S355J2 | | | | | |
| TREAT . | | | DWG. NO. SHEET | 20-256-01-03 | | |
| HARD . | | | 1/1 | | | |
| S/A 2903.68 cm ² | | | | | | |
| WT 3.39 kg | | | | | | |

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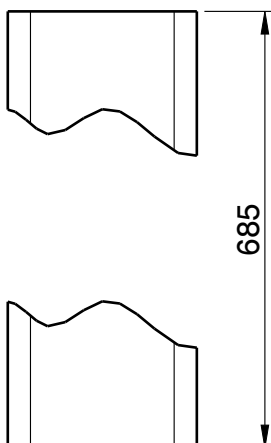
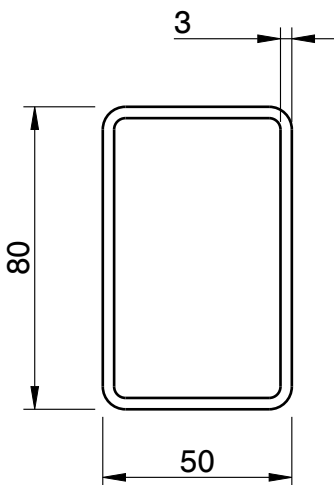
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| <p>WARNING</p> <p>THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENTAL RESTRICTIONS OR REGULATIONS.</p> <p>COPYRIGHT ©</p> <p>ORIGINALLY CREATED AND REVISED IN THE YEARS AS IDENTIFIED IN THE RELEASING EGN. BOBCAT COMPANY RESERVES ALL RIGHTS.</p> <p>PROPRIETARY NOTICE</p> <p>THIS DOCUMENT CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF BOBCAT COMPANY, AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER, BY RECEPTION AND RETENTION OF THE DOCUMENT, ACCEPTS THE DOCUMENTS IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY BOBCAT COMPANY, IT WILL (1) NOT USE THE DOCUMENT OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DOCUMENT, (3) NOT DISCLOSE TO OTHERS EITHER THE DOCUMENT OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DOCUMENT, OR UPON DEMAND, RETURN THE DOCUMENT, ALL COPIES THEREOF, AND ALL MATERIALS COPIED THEREFROM.</p> | A4 | MM[INCH] | 1:2 | TOLERANCES | | |
| | UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm | | | UNLESS OTHERWISE SPECIFIED | | |
| | | | <p>ISO 8015 ISO 2768-mK</p> <p>SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL.</p> | | | |
| | THIRD ANGLE PROJECTION | WELD SYMBOLS PER ANSI/AWS A2.4 | | EDGES ISO 13715 | | |
| | DWN | VONES J. | DATE | 13.09.2021 | | |
| | MATL | S355J2 | | <p>Bobcat Company</p> <p>TOOLING DOBRIS, CZ</p> <p>TITLE</p> <p>JEKL_80X50X3-685</p> | | |
| TREAT | . | | DWG. NO. SHEET | 1/1 | | |
| HARD | . | | 20-256-01-04 | | | |
| S/A | 3306.17 cm ² | | | | | |
| WT | 3.87 kg | | | | | |

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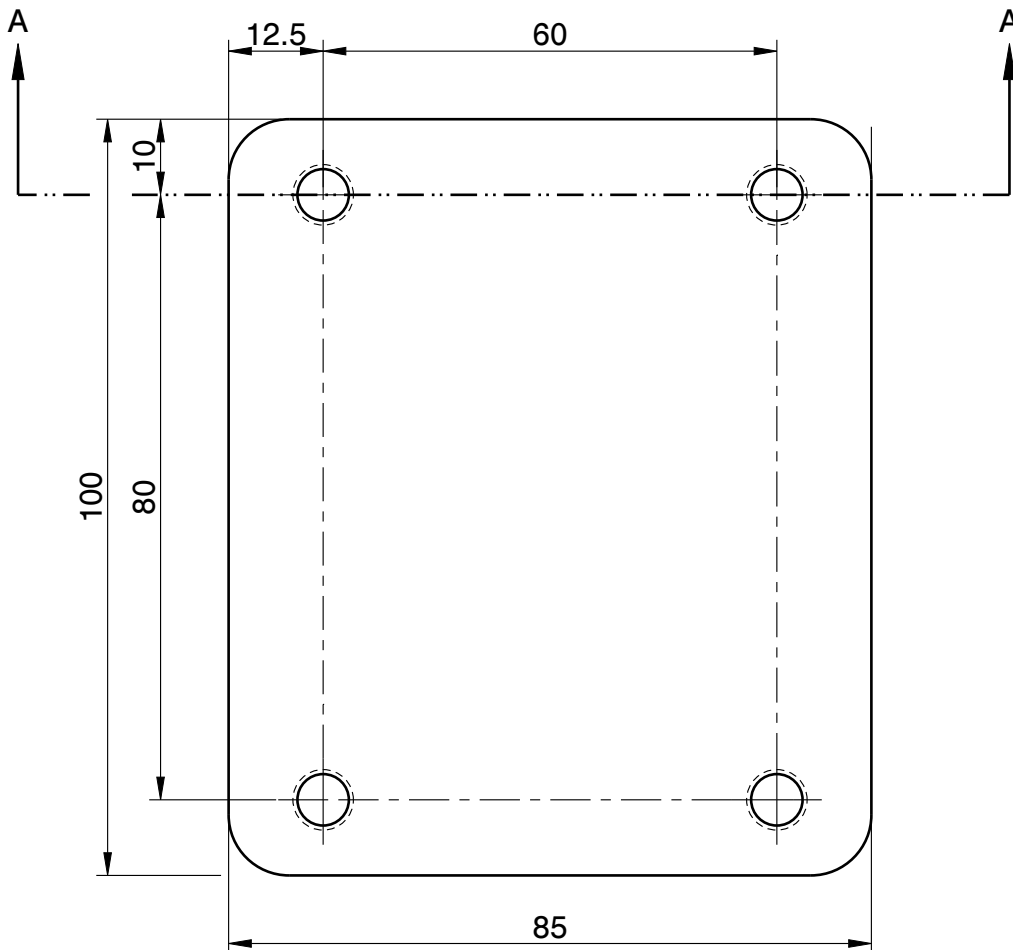
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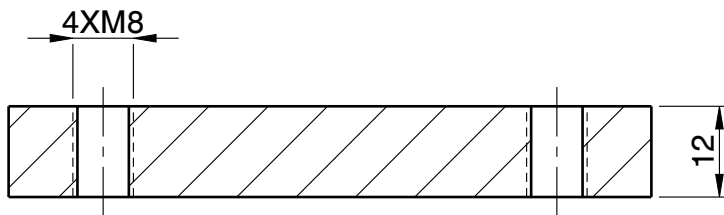
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SECTION A-A



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| <p>WARNING</p> <p>THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENTAL RESTRICTIONS OR REGULATIONS.</p> <p>COPYRIGHT ©</p> <p>ORIGINALLY CREATED AND REVISED IN THE YEARS AS IDENTIFIED IN THE RELEASING EGN. BOBCAT COMPANY RESERVES ALL RIGHTS.</p> <p>PROPRIETARY NOTICE</p> <p>THIS DOCUMENT CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF BOBCAT COMPANY, AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER, BY RECEPTION AND RETENTION OF THE DOCUMENT, ACCEPTS THE DOCUMENTS IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY BOBCAT COMPANY, IT WILL (1) NOT USE THE DOCUMENT OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DOCUMENT, (3) NOT DISCLOSE TO OTHERS EITHER THE DOCUMENT OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DOCUMENT, OR UPON DEMAND, RETURN THE DOCUMENT, ALL COPIES THEREOF, AND ALL MATERIALS COPIED THEREFROM.</p> | A4 | MM[INCH] | 1:1 | <p>TOLERANCES</p> <p>UNLESS OTHERWISE SPECIFIED</p> | |
| | <p>UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm</p> | | | | <p>ISO 8015 ISO 2768-mK</p> <p>SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL.</p> |
| | <p>THIRD ANGLE PROJECTION</p> | | <p>WELD SYMBOLS PER ANSI/AWS A2.4</p> | | <p>EDGES ISO 13715</p> |
| DWN | VONES J. | DATE | 13.09.2021 | <p>Bobcat Company</p> <p>TOOLING DOBRIS, CZ</p> | |
| MATL | S355J2 | | | | |
| TREAT | | | | <p>TITLE</p> <p>VYPALEK_TL.12mm</p> | |
| HARD | | | | DWG. NO. SHEET | <p>20-256-01-05</p> |
| S/A | 219 cm ² | | | 1/2 | |
| WT | 0.78 kg | | | | |

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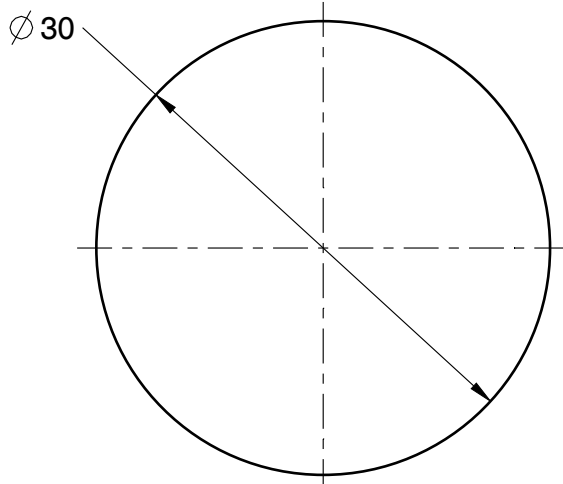
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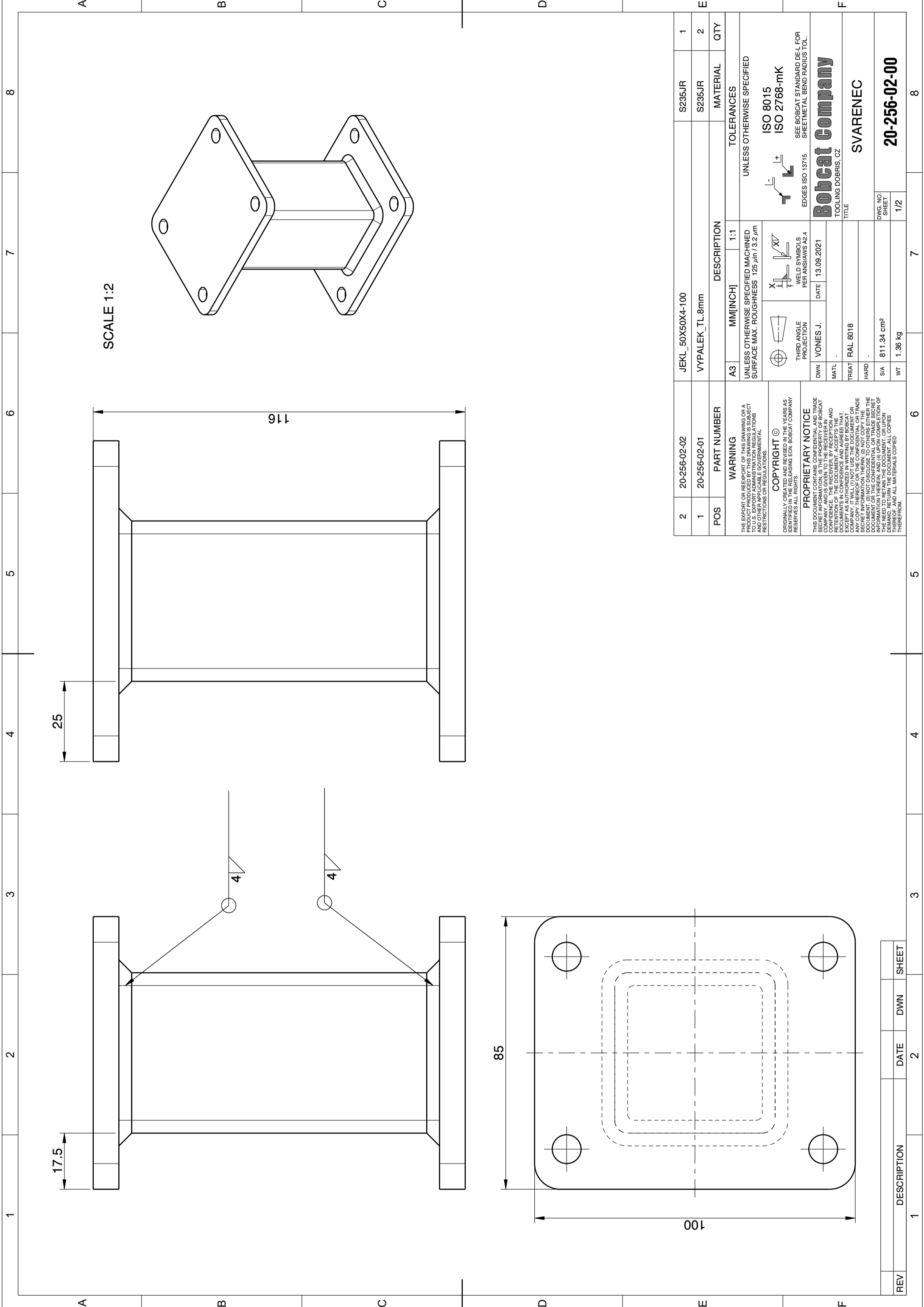
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| <p>WARNING</p> <p>THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENTAL RESTRICTIONS OR REGULATIONS.</p> <p>COPYRIGHT ©</p> <p>ORIGINALLY CREATED AND REVISED IN THE YEARS AS IDENTIFIED IN THE RELEASING EGN. BOBCAT COMPANY RESERVES ALL RIGHTS.</p> <p>PROPRIETARY NOTICE</p> <p>THIS DOCUMENT CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF BOBCAT COMPANY, AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER, BY RECEPTION AND RETENTION OF THE DOCUMENT, ACCEPTS THE DOCUMENTS IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY BOBCAT COMPANY, IT WILL (1) NOT USE THE DOCUMENT OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DOCUMENT OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DOCUMENT, OR UPON DEMAND, RETURN THE DOCUMENT, ALL COPIES THEREOF, AND ALL MATERIALS COPIED THEREFROM.</p> | A4 | MM[INCH] | 2:1 | TOLERANCES | | |
| | UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 µin / 3.2 µm | | | UNLESS OTHERWISE SPECIFIED | | |
| | <p>THIRD ANGLE PROJECTION</p> | | <p>WELD SYMBOLS PER ANSI/AWS A2.4</p> | | <p>ISO 8015 ISO 2768-mK SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL.</p> | |
| | DWN | VONES J. | DATE | 13.09.2021 | <p>TOOLING DOBRIS, CZ</p> | |
| MATL | S355J2 | | | TITLE | | |
| TREAT | . | | | VYPALEK_TL.8mm | | |
| HARD | . | | | DWG. NO. SHEET | | |
| S/A | 21.68 cm² | | | 1/2 | | |
| WT | 0.04 kg | | | 20-256-01-06 | | |

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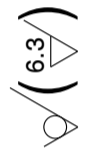
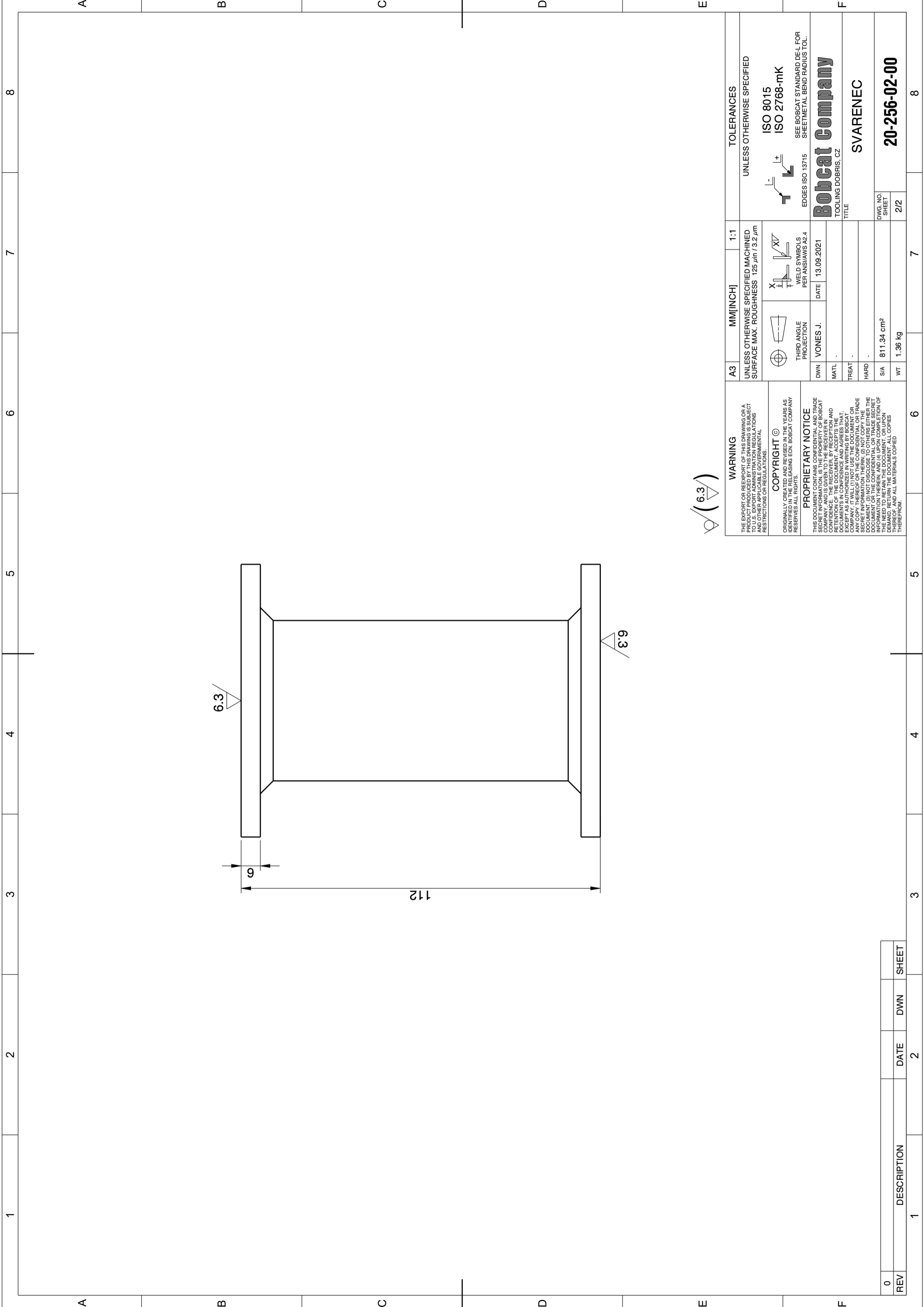
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SCALE 1:2

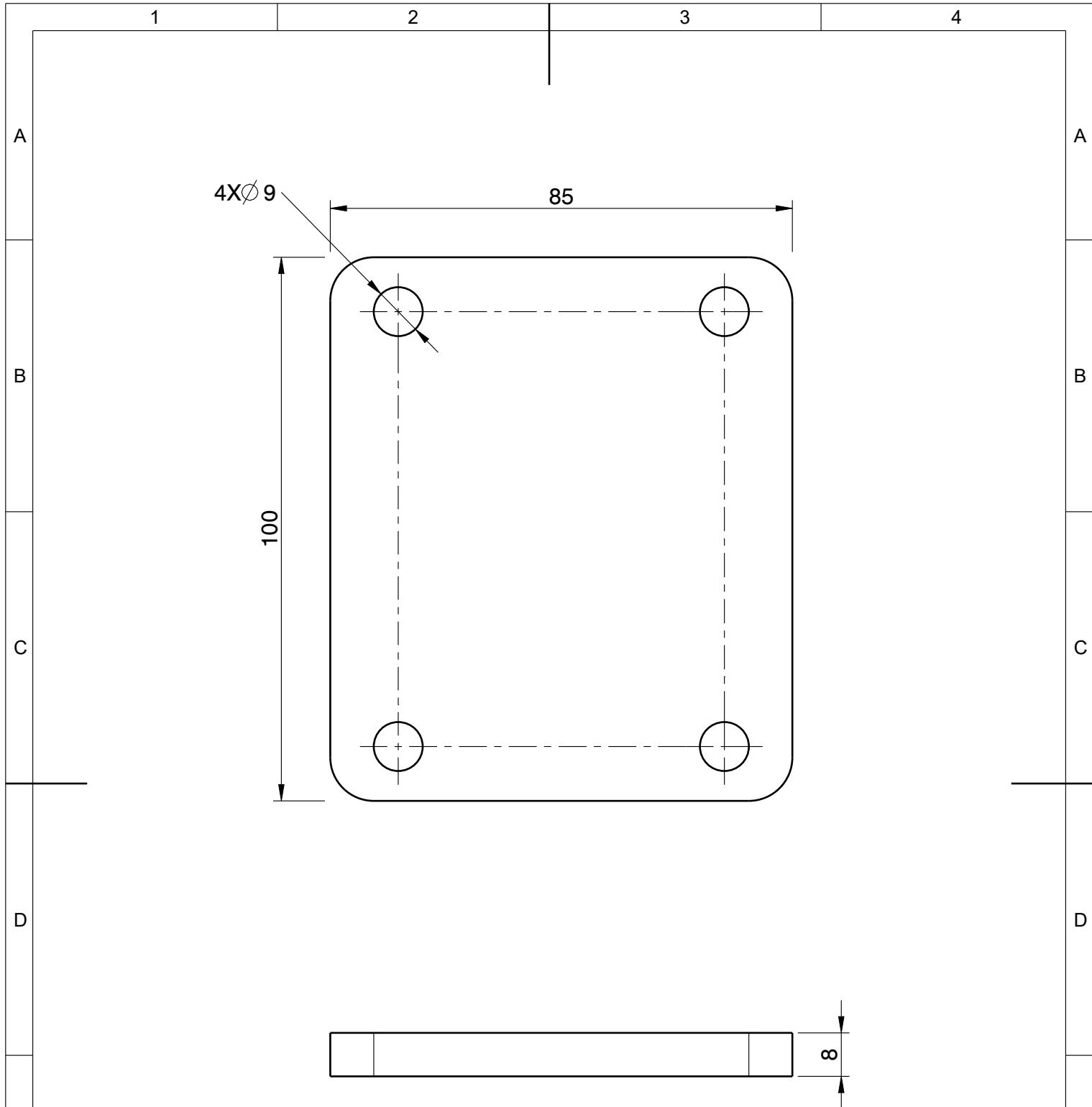
| 2 | 20-256-02-02 | JEKL_50X50X4-100 | S235JR | 1 |
|--|--------------|---|----------|-----|
| 1 | 20-256-02-01 | VYPALEK_TL.8mm | S235JR | 2 |
| POS | PART NUMBER | DESCRIPTION | MATERIAL | QTY |
| WARNING THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENTAL RESTRICTIONS OR REGULATIONS. COPYRIGHT © ORIGINALLY CREATED AND REVISED IN THE YEARS AS IDENTIFIED IN THE RELEASING ECN. BOBCAT COMPANY RESERVES ALL RIGHTS. PROPRIETARY NOTICE THIS DOCUMENT CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF BOBCAT COMPANY, AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER SHALL NOT DISCLOSE OR RETENTION OF THE DOCUMENT, ACCEPTS THE DOCUMENTS IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY BOBCAT COMPANY, THE RECEIVER SHALL NOT REPRODUCE OR ANY COPY, THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DOCUMENT; (3) NOT DISCLOSE TO OTHERS EITHER THE INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DOCUMENT, OR UPON TERMINATION OF THE AGREEMENT, ALL COPIES THEREOF AND ALL MATERIALS COPIED THEREFROM. | | TOLERANCES UNLESS OTHERWISE SPECIFIED ISO 8015 ISO 2768-mK SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL. | | |
| A3 UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μm / 3.2 μm X WELD SYMBOLS PER ANSI/AWS A2.4 THIRD ANGLE PROJECTION DWN VONES J. DATE 13.09.2021 MATL. RAL 6018 TREAT HARD S/A 811.34 cm ² WT 1.36 kg | | Bobcat company TOOLING DOBRIS, CZ TITLE SVARENEC | | |
| REV DESCRIPTION DATE 2 | | DWG. NO. SHEET 1/2 20-256-02-00 | | |

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| REV | DESCRIPTION | DATE | DWN | SHEET | | | |



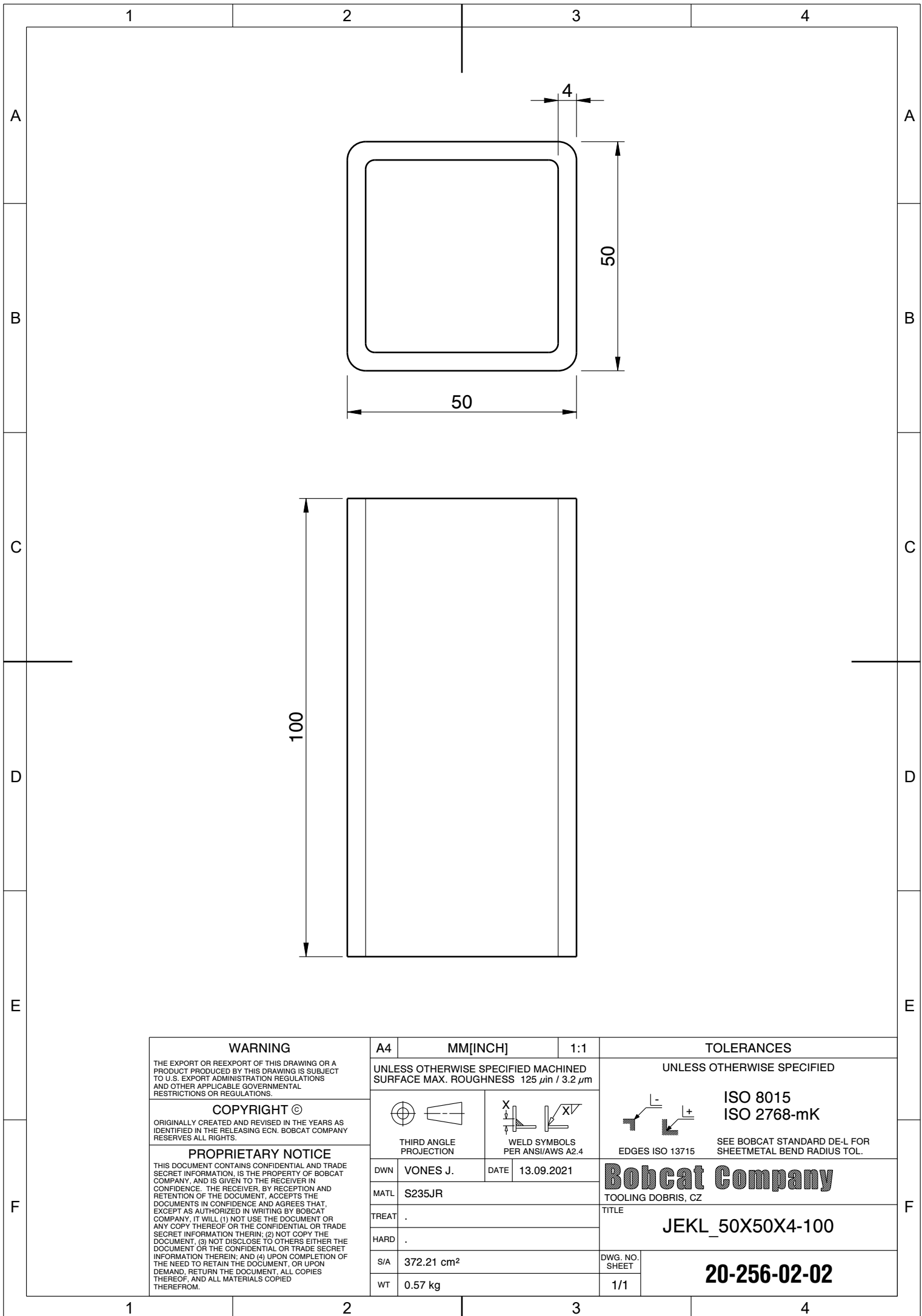
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| <p>WARNING</p> <p>THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENTAL RESTRICTIONS OR REGULATIONS.</p> <p>COPYRIGHT ©</p> <p>ORIGINALLY CREATED AND REVISED IN THE YEARS AS IDENTIFIED IN THE RELEASING EGN. BOBCAT COMPANY RESERVES ALL RIGHTS.</p> <p>PROPRIETARY NOTICE</p> <p>THIS DOCUMENT CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF BOBCAT COMPANY, AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER SHALL NOT DISCLOSE OR RETENTION OF THE DOCUMENT, ACCEPTS THE DOCUMENTS IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY BOBCAT COMPANY, THE RECEIVER SHALL NOT DISCLOSE OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DOCUMENT; (3) NOT DISCLOSE TO OTHERS EITHER THE INFORMATION OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DOCUMENT, OR UPON TERMINATION OF THE AGREEMENT, ALL COPIES THEREOF AND ALL MATERIALS DERIVED THEREFROM.</p> | | <p>A3</p> <p>UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm</p> | <p>MM(INCH)</p> <p>1:1</p> | <p>TOLERANCES</p> <p>UNLESS OTHERWISE SPECIFIED</p> <p>ISO 8015</p> <p>ISO 2768-mK</p> <p>SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL.</p> |
| <p>DWN</p> <p>VONES J.</p> | <p>DATE</p> <p>13.09.2021</p> | <p>WELD SYMBOLS</p> <p>PER ANSI/AWS A2.4</p> | <p>EDGES ISO 13715</p> <p>SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL.</p> | |
| <p>MATL.</p> <p>.</p> | <p>THIRD ANGLE PROJECTION</p> | <p>TOOLING DOBRIS, CZ</p> | <p>Bobcat company</p> | |
| <p>TREAT.</p> <p>.</p> | <p>TITLE</p> | <p>SVARENEC</p> | <p>20-256-02-00</p> | |
| <p>S/A</p> <p>811.34 cm²</p> | <p>DWG. NO. SHEET</p> <p>2/2</p> | <p>WT</p> <p>1.36 kg</p> | <p>20-256-02-00</p> | |

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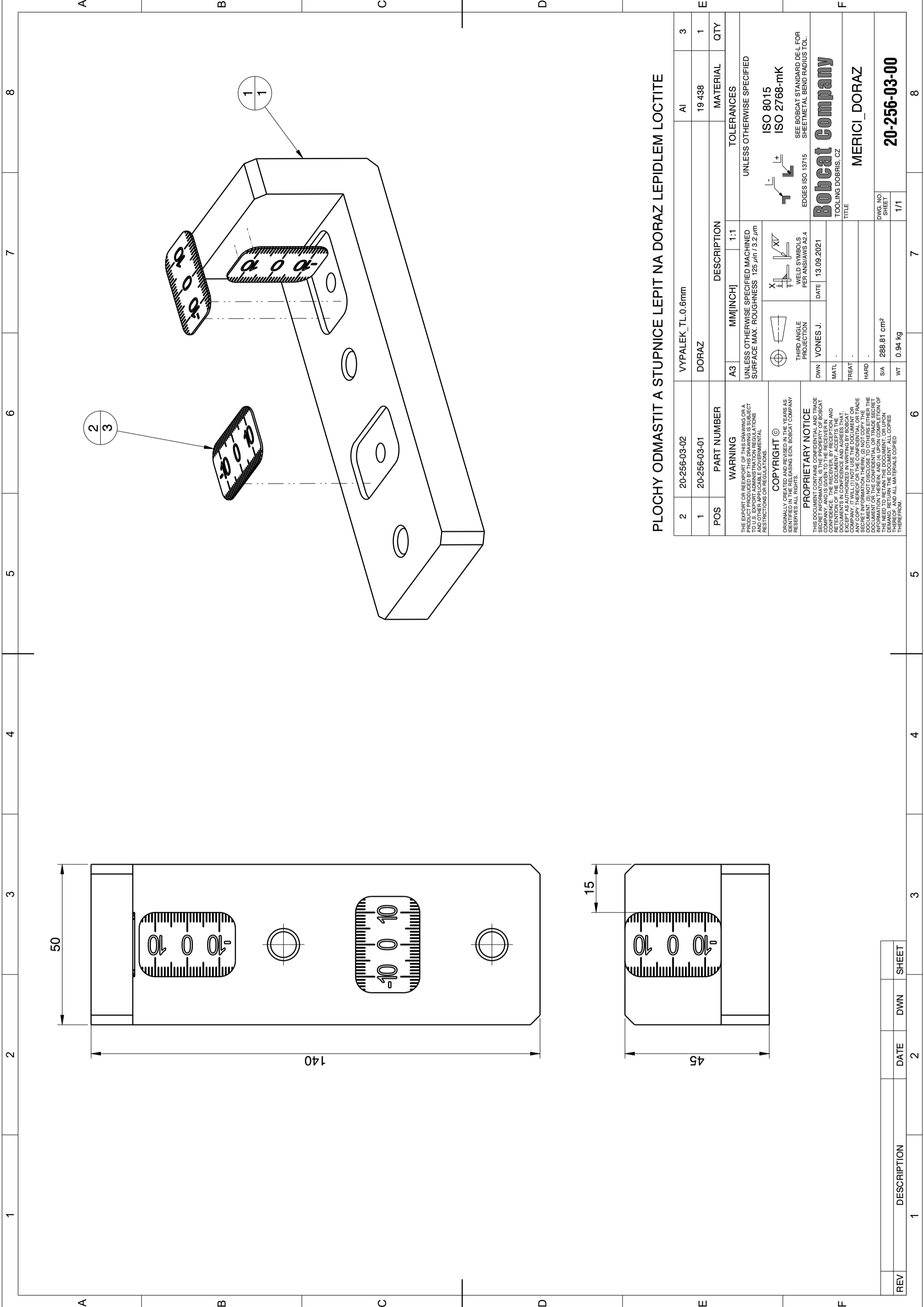


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| | <p>UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm</p> <p>THIRD ANGLE PROJECTION</p> <p>WELD SYMBOLS PER ANSI/AWS A2.4</p> | <p>ISO 8015</p> <p>ISO 2768-mK</p> <p>SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL.</p> | | <p>EDGES ISO 13715</p> | | |
| DWN | VONES J. | DATE | 13.09.2021 | <p>Bobcat Company</p> <p>TOOLING DOBRIS, CZ</p> | | |
| MATL | S235JR | TITLE | | <p>VYPALEK_TL.8mm</p> | | |
| TREAT | . | DWG. NO. SHEET | | <p>20-256-02-01</p> | | |
| HARD | . | 1/2 | | | | |
| S/A | 201.36 cm ² | | | | | |
| WT | 0.51 kg | | | | | |



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| <p>WARNING</p> <p>THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENTAL RESTRICTIONS OR REGULATIONS.</p> <p>COPYRIGHT ©</p> <p>ORIGINALLY CREATED AND REVISED IN THE YEARS AS IDENTIFIED IN THE RELEASING EGN. BOBCAT COMPANY RESERVES ALL RIGHTS.</p> <p>PROPRIETARY NOTICE</p> <p>THIS DOCUMENT CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF BOBCAT COMPANY, AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER, BY RECEPTION AND RETENTION OF THE DOCUMENT, ACCEPTS THE DOCUMENTS IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY BOBCAT COMPANY, IT WILL (1) NOT USE THE DOCUMENT OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DOCUMENT, (3) NOT DISCLOSE TO OTHERS EITHER THE DOCUMENT OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DOCUMENT, OR UPON DEMAND, RETURN THE DOCUMENT, ALL COPIES THEREOF, AND ALL MATERIALS COPIED THEREFROM.</p> | A4 | MM[INCH] | 1:1 | TOLERANCES | | |
| | UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm | | | UNLESS OTHERWISE SPECIFIED | | |
| | | | ISO 8015 ISO 2768-mK SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL. | | | |
| | THIRD ANGLE PROJECTION | WELD SYMBOLS PER ANSI/AWS A2.4 | EDGES ISO 13715 | | | |
| | DWN | VONES J. | DATE | 13.09.2021 | TOOLING DOBRIS, CZ JEKL_50X50X4-100 | |
| | MATL | S235JR | TITLE | | | |
| TREAT | . | DWG. NO. SHEET | | 20-256-02-02 | | |
| HARD | . | 1/1 | | | | |
| S/A | 372.21 cm ² | WT | | 0.57 kg | | |



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| 2 | 20-256-03-02 | VYPALEK_TL.0.6mm | AI | 3 |
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| 1 | 20-256-03-01 | DORAZ | 19.438 | 1 |
| POS | PART NUMBER | DESCRIPTION | MATERIAL | QTY |
| <p>WARNING</p> <p>THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENTAL RESTRICTIONS OR REGULATIONS.</p> <p>COPYRIGHT ©</p> <p>ORIGINALLY CREATED AND REVISED IN THE YEARS AS IDENTIFIED IN THE RELEASING EGN. BOBCAT COMPANY RESERVES ALL RIGHTS.</p> <p>PROPRIETARY NOTICE</p> <p>THIS DOCUMENT CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF BOBCAT COMPANY, AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER IS NOT TO REPRODUCE, RETENTION OF THE DOCUMENT, ACCEPTS THE DOCUMENT AS AUTHORIZED IN WRITING BY BOBCAT COMPANY. THE RECEIVER IS NOT TO DISCLOSE OR TRADE ANY COPY, THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DOCUMENT; (3) NOT DISCLOSE TO OTHERS EITHER THE INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DOCUMENT, OR UPON TERMINATION OF THE AGREEMENT, ALL COPIES THEREOF AND ALL MATERIALS COPIED THEREFROM.</p> | | <p>A3 MM(INCH) 1:1</p> <p>UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm</p> <p>ISO 8015 ISO 2768-mK</p> <p>SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL.</p> <p>Bobcat Company</p> <p>TOOLING DOBRIS, CZ</p> <p>MERICI_DORAZ</p> | <p>TOLERANCES</p> <p>UNLESS OTHERWISE SPECIFIED</p> <p>ISO 8015</p> <p>ISO 2768-mK</p> <p>SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL.</p> | |
| DWN | VONES J. | DATE 13.09.2021 | | |
| MATL | | | | |
| TREAT | | | | |
| HARD | | | | |
| S/A | 288.81 cm ² | | | |
| WT | 0.94 kg | | | |

| REV | DESCRIPTION | DATE | DWN | SHEET |
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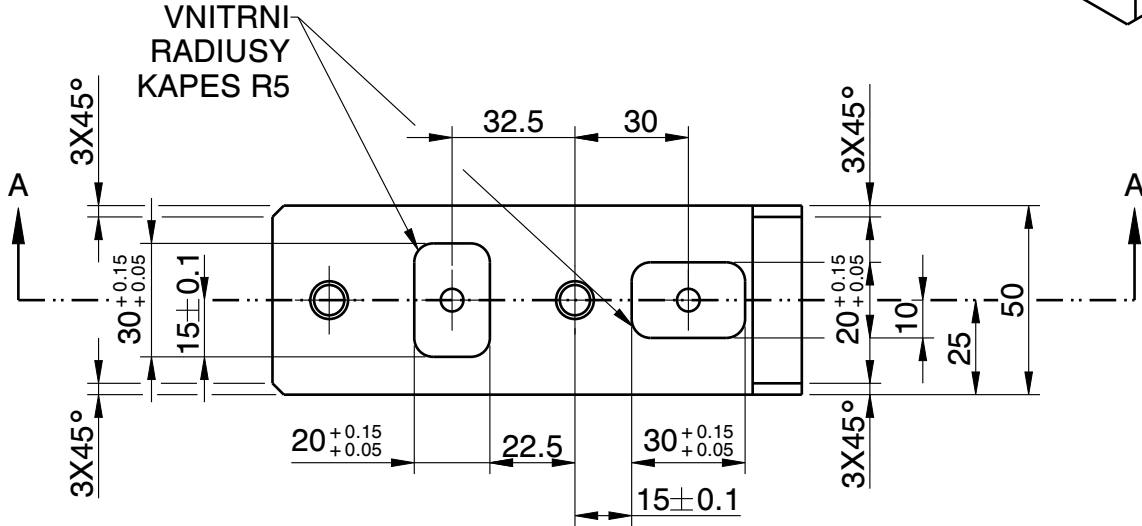
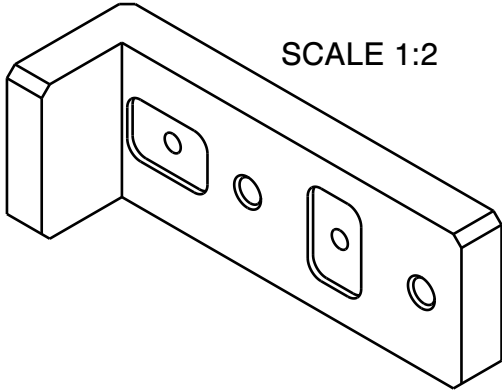
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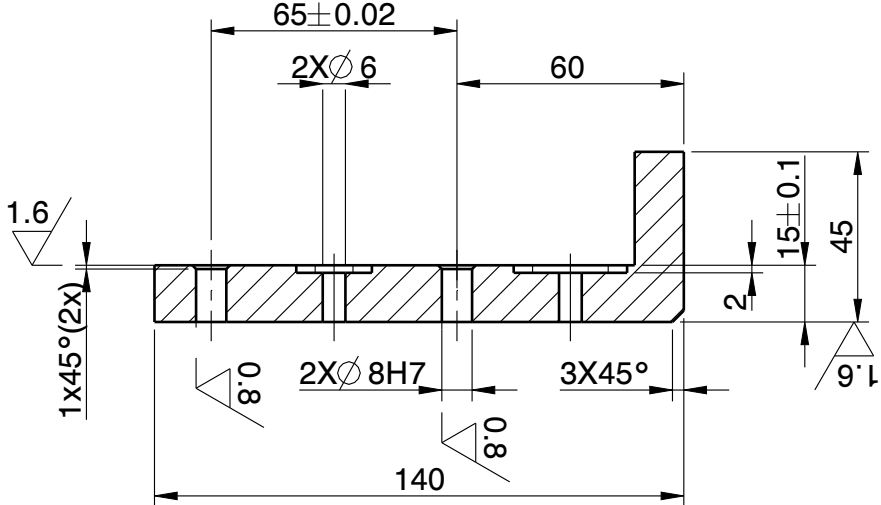
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SECTION A-A



3.2 / (1.6 / 0.8)

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| | <p>UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm</p> | | | | <p>UNLESS OTHERWISE SPECIFIED</p> <p>ISO 8015 ISO 2768-mK</p> <p>SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL.</p> | |
| | <p>THIRD ANGLE PROJECTION</p> | | <p>WELD SYMBOLS PER ANSI/AWS A2.4</p> | | <p>EDGES ISO 13715</p> | |
| | DWN | VONES J. | DATE | 13.09.2021 | | |
| | MATL | 19 438 | | <p>Bobcat Company</p> <p>TOOLING DOBRIS, CZ</p> | | |
| | TREAT | KALIT | | TITLE | | |
| | HARD | 58 + 2 HRC | | DORAZ | | |
| | S/A | 245.17 cm ² | | DWG. NO. SHEET | 20-256-03-01 | |
| | WT | 0.94 kg | | 1/1 | | |

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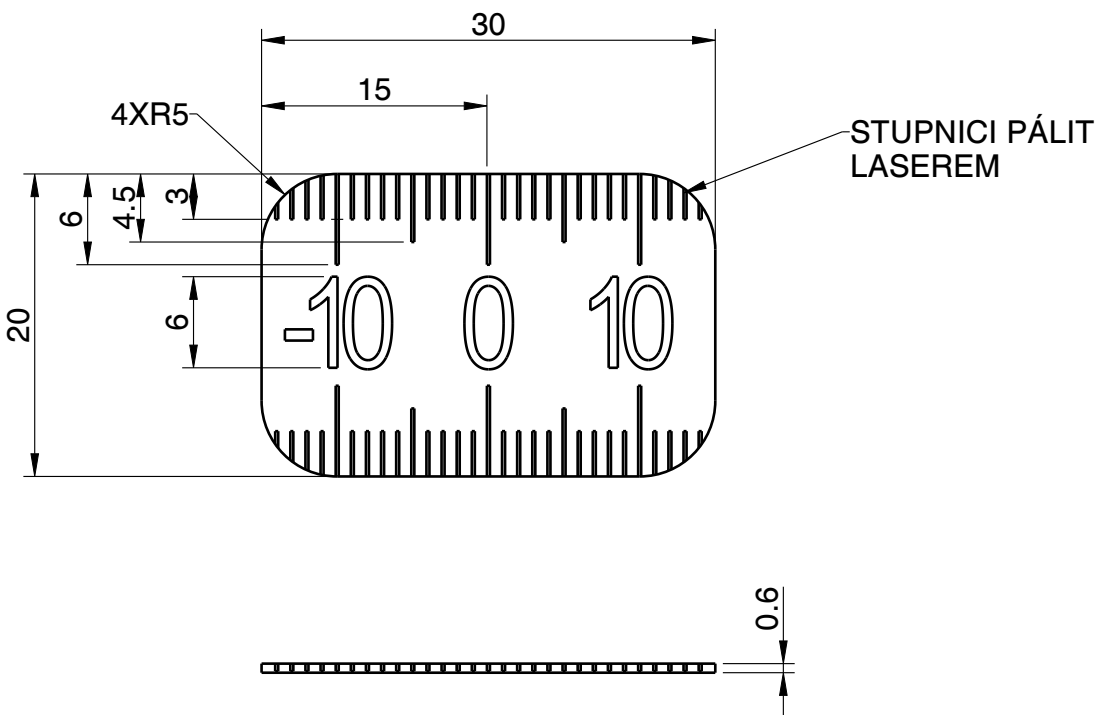
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| <p>WARNING</p> <p>THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENTAL RESTRICTIONS OR REGULATIONS.</p> <p>COPYRIGHT ©</p> <p>ORIGINALLY CREATED AND REVISED IN THE YEARS AS IDENTIFIED IN THE RELEASING EGN. BOBCAT COMPANY RESERVES ALL RIGHTS.</p> <p>PROPRIETARY NOTICE</p> <p>THIS DOCUMENT CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF BOBCAT COMPANY, AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER, BY RECEPTION AND RETENTION OF THE DOCUMENT, ACCEPTS THE DOCUMENTS IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY BOBCAT COMPANY, IT WILL (1) NOT USE THE DOCUMENT OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DOCUMENT, (3) NOT DISCLOSE TO OTHERS EITHER THE DOCUMENT OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DOCUMENT, OR UPON DEMAND, RETURN THE DOCUMENT, ALL COPIES THEREOF, AND ALL MATERIALS COPIED THEREFROM.</p> | A4 | MM[INCH] | 2:1 | <p>TOLERANCES</p> <p>UNLESS OTHERWISE SPECIFIED</p> | |
| | <p>UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm</p> | <p>THIRD ANGLE PROJECTION</p> | | <p>WELD SYMBOLS PER ANSI/AWS A2.4</p> | |
| | DWN | VONES J. | DATE | 13.09.2021 | <p>EDGES ISO 13715</p> <p>Bobcat Company</p> <p>TOOLING DOBRIS, CZ</p> |
| | MATL | Al | | | TITLE |
| | TREAT | . | | | VYPALEK_TL.0.6mm |
| | HARD | . | | | DWG. NO. SHEET |
| | S/A | 14.54 cm ² | | | 20-256-03-02 |
| | WT | 0 kg | | | 1/2 |

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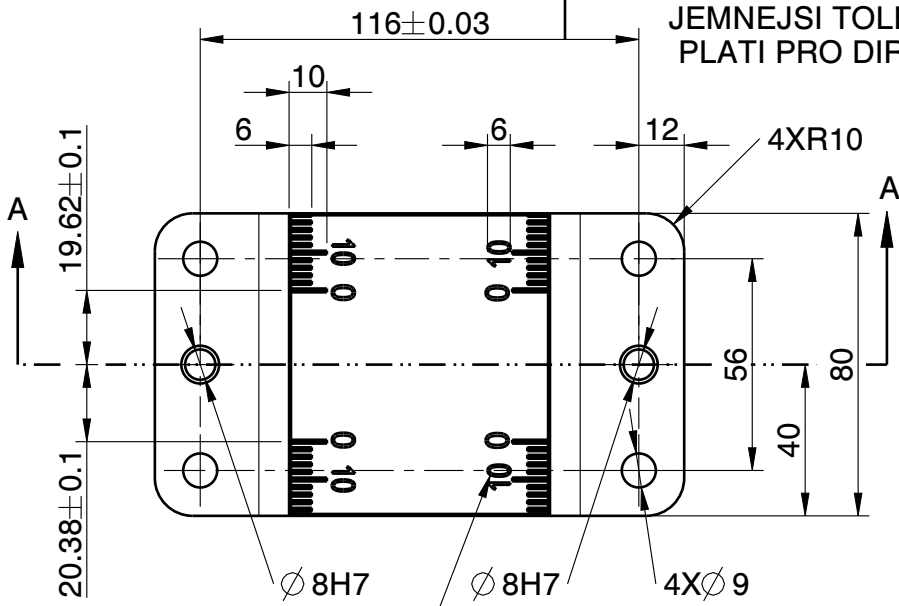
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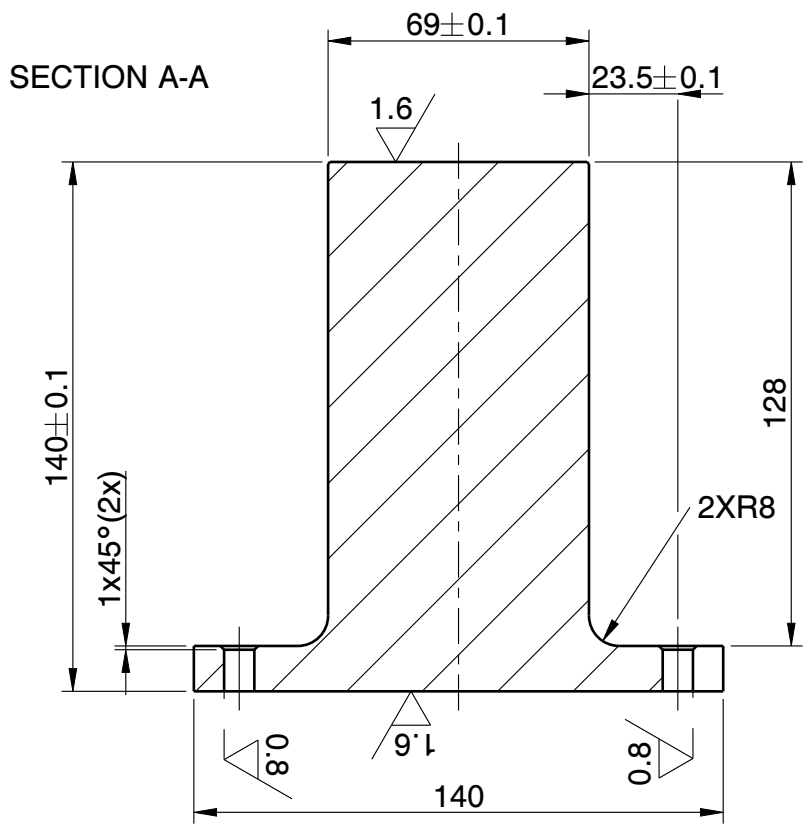
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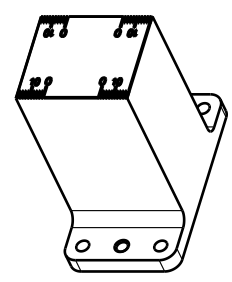
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PISMO FREZOVAT DO HL. 0,5 mm



SCALE 1:5



SRAZIT VSECHNY HRANY 0,5X45°

3.2 / (1.6 / 0.8)

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|--|---|-----------------|----------------------------|---|-------------------------|
| <p>WARNING</p> <p>THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENTAL RESTRICTIONS OR REGULATIONS.</p> <p>COPYRIGHT ©</p> <p>ORIGINALLY CREATED AND REVISED IN THE YEARS AS IDENTIFIED IN THE RELEASING EGN. BOBCAT COMPANY RESERVES ALL RIGHTS.</p> <p>PROPRIETARY NOTICE</p> <p>THIS DOCUMENT CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF BOBCAT COMPANY, AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER, BY RECEPTION OR RETENTION OF THE DOCUMENT, ACCEPTS THE DOCUMENTS IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY BOBCAT COMPANY, IT WILL (1) NOT USE THE DOCUMENT OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DOCUMENT; (3) NOT DISCLOSE TO OTHERS EITHER THE DOCUMENT OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DOCUMENT, OR UPON DEMAND, RETURN THE DOCUMENT, ALL COPIES THEREOF, AND ALL MATERIALS COPIED THEREFROM.</p> | A4 | MM[INCH] | 1:2 | TOLERANCES | |
| | UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm | | UNLESS OTHERWISE SPECIFIED | | ISO 8015 ISO 2768-mK |
| THIRD ANGLE PROJECTION | WELD SYMBOLS PER ANSI/AWS A2.4 | EDGES ISO 13715 | | SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL. | |
| DWN | VONES J. | DATE | 13.09.2021 | <p>Bobcat Company</p> <p>TOOLING DOBRIS, CZ</p> <p>TITLE</p> <p>DORAZ</p> | |
| MATL | 19 438 | | | | |
| TREAT | KALIT | | | <p>DWG. NO. SHEET</p> <p>20-256-04-00</p> | |
| HARD | 58 + 2 HRC | | | | |
| S/A | 666.86 cm ² | 1/1 | | | |
| WT | 6.56 kg | | | | |

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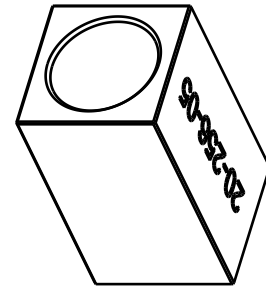
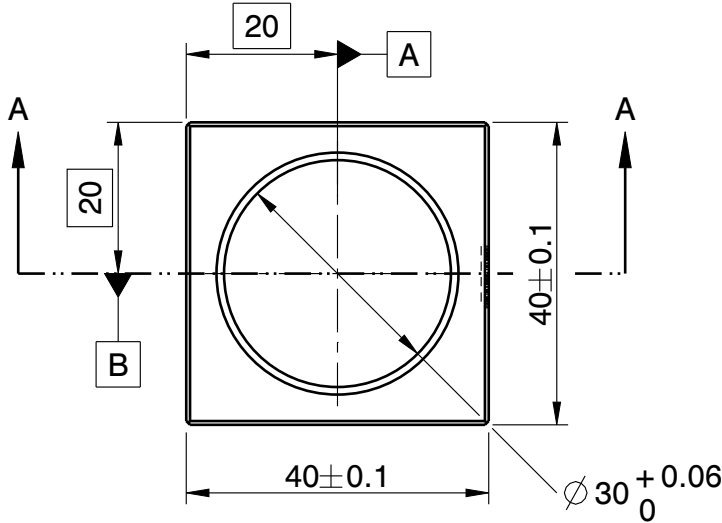
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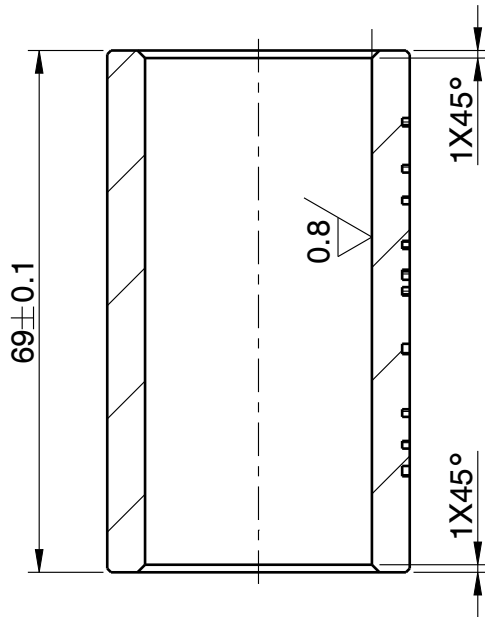
SCALE 1:2



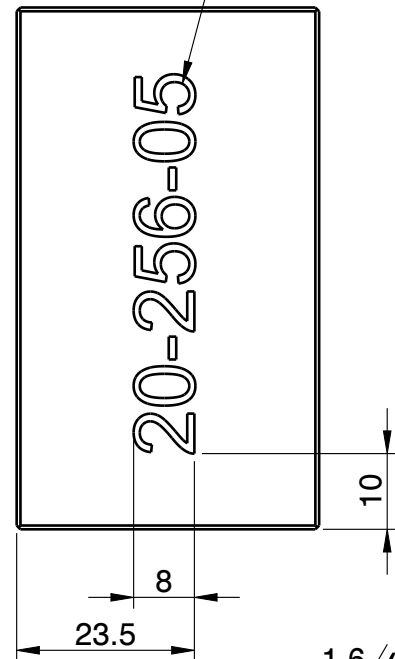
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| \oplus | 0.05 | A | B |
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SECTION A-A

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NAPIS PALIT/
FREZOVAT



SRAZIT VSECHNY HRANY 0,5X45°

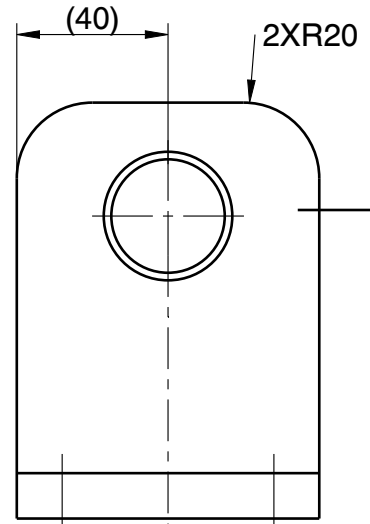
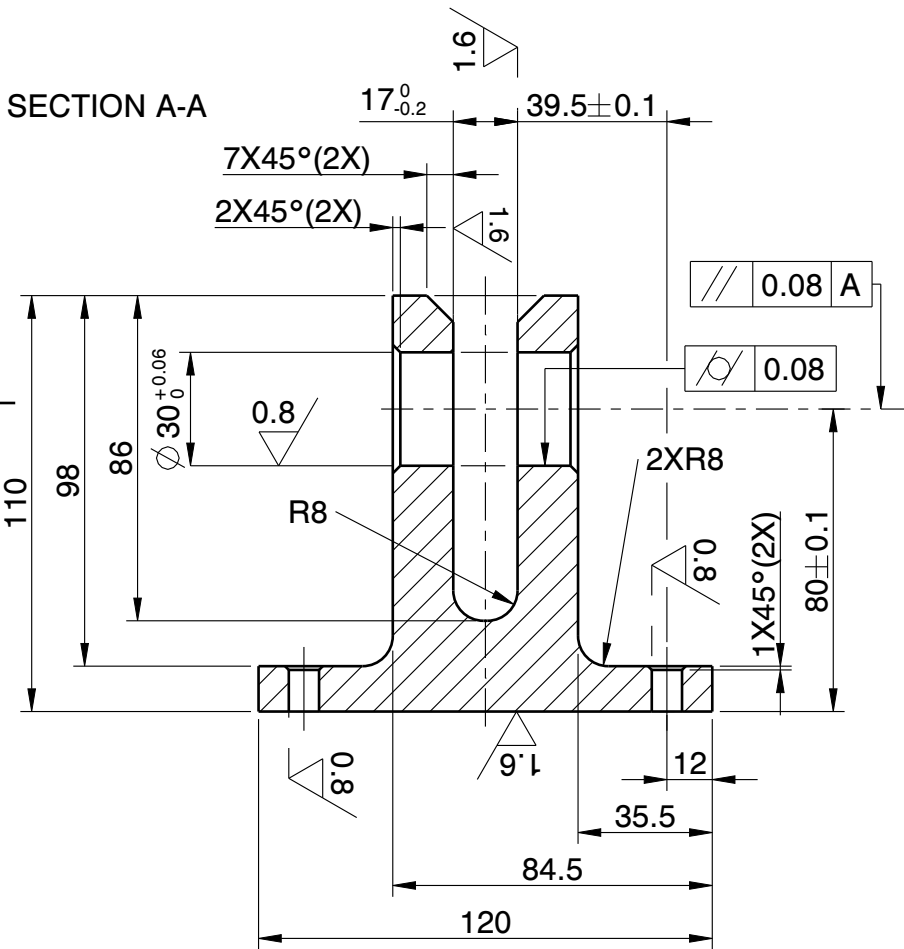
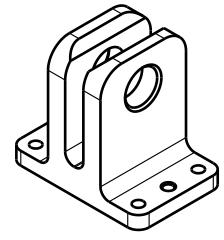
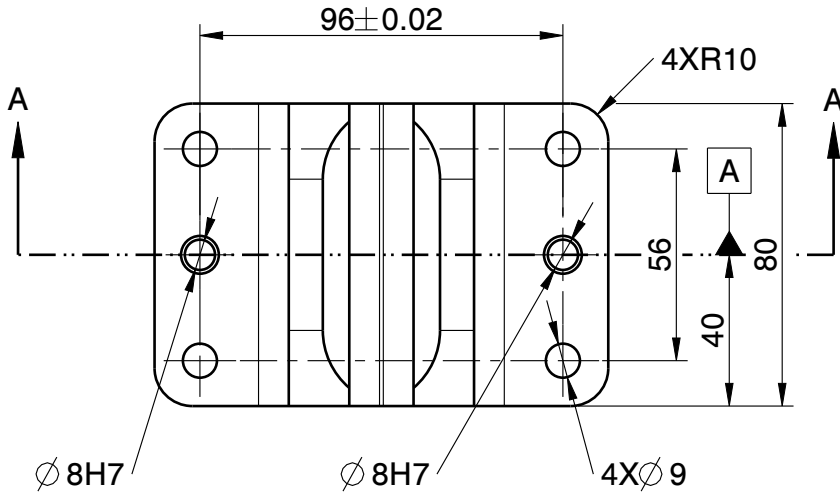
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|--------------|--------------|
| $\sqrt{1.6}$ | $\sqrt{0.8}$ |
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|---|--|-------------------------------|--|--|------------------------|
| <p>WARNING</p> <p>THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENTAL RESTRICTIONS OR REGULATIONS.</p> <p>COPYRIGHT ©</p> <p>ORIGINALLY CREATED AND REVISED IN THE YEARS AS IDENTIFIED IN THE RELEASING ECN. BOBCAT COMPANY RESERVES ALL RIGHTS.</p> <p>PROPRIETARY NOTICE</p> <p>THIS DOCUMENT CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF BOBCAT COMPANY, AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER, BY RECEPTION AND RETENTION OF THE DOCUMENT, ACCEPTS THE DOCUMENTS IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY BOBCAT COMPANY, IT WILL (1) NOT USE THE DOCUMENT OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DOCUMENT, (3) NOT DISCLOSE TO OTHERS EITHER THE DOCUMENT OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DOCUMENT, OR UPON DEMAND, RETURN THE DOCUMENT, ALL COPIES THEREOF, AND ALL MATERIALS COPIED THEREFROM.</p> | A4 | MM[INCH] | 1:1 | <p>TOLERANCES</p> <p>UNLESS OTHERWISE SPECIFIED</p> | |
| | <p>UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm</p> | <p>THIRD ANGLE PROJECTION</p> | | <p>WELD SYMBOLS PER ANSI/AWS A2.4</p> | |
| | DWN | VONES J. | DATE | 13.09.2021 | <p>EDGES ISO 13715</p> |
| | MATL | 19 438 | <p>Bobcat Company</p> <p>TOOLING DOBRIS, CZ</p> | | |
| | TREAT | KALIT | <p>TITLE</p> <p>TYC_4HR_45-73</p> | | |
| | HARD | 58 + 2 HRC | <p>DWG. NO.</p> <p>SHEET</p> | | |
| | S/A | 193.37 cm ² | <p>1/1</p> | | |
| | WT | 0.48 kg | <p>20-256-05-00</p> | | |

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JEMNEJSI TOLERANCE ROZTECE DER
PLATI PRO DIRY NA KOLIKY

SCALE 1:5



3.2 / (1.6 / 0.8)

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| <p>WARNING</p> <p>THE EXPORT OR REEXPORT OF THIS DRAWING OR A PRODUCT PRODUCED BY THIS DRAWING IS SUBJECT TO U.S. EXPORT ADMINISTRATION REGULATIONS AND OTHER APPLICABLE GOVERNMENTAL RESTRICTIONS OR REGULATIONS.</p> <p>COPYRIGHT ©</p> <p>ORIGINALLY CREATED AND REVISED IN THE YEARS AS IDENTIFIED IN THE RELEASING EGN. BOBCAT COMPANY RESERVES ALL RIGHTS.</p> <p>PROPRIETARY NOTICE</p> <p>THIS DOCUMENT CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF BOBCAT COMPANY, AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER, BY RECEPTION AND RETENTION OF THE DOCUMENT, ACCEPTS THE DOCUMENTS IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY BOBCAT COMPANY, IT WILL (1) NOT USE THE DOCUMENT OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DOCUMENT; (3) NOT DISCLOSE TO OTHERS EITHER THE DOCUMENT OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DOCUMENT, OR UPON DEMAND, RETURN THE DOCUMENT, ALL COPIES THEREOF, AND ALL MATERIALS COPIED THEREFROM.</p> | A4 | MM[INCH] | 1:2 | <p>TOLERANCES</p> <p>UNLESS OTHERWISE SPECIFIED</p> | |
| | <p>UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 µin / 3.2 µm</p> | <p>THIRD ANGLE PROJECTION</p> | | <p>WELD SYMBOLS PER ANSI/AWS A2.4</p> | |
| <p>DWN VONES J.</p> <p>MATL 15 142.7</p> <p>TREAT NITRIDACE DO HL. 0.3 - 0.4 mm</p> <p>HARD 55 + 3 HRC</p> <p>S/A 581.95 cm²</p> <p>WT 2.74 kg</p> | DATE | 13.09.2021 | <p>EDGES ISO 13715</p> <p>Bobcat Company</p> <p>TOOLING DOBRIS, CZ</p> <p>TITLE</p> <p>UCHYT_ZADNI</p> | | <p>DWG. NO. SHEET</p> <p>20-256-06-00</p> <p>1/1</p> |

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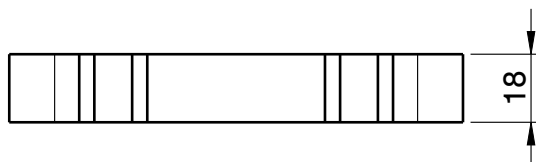
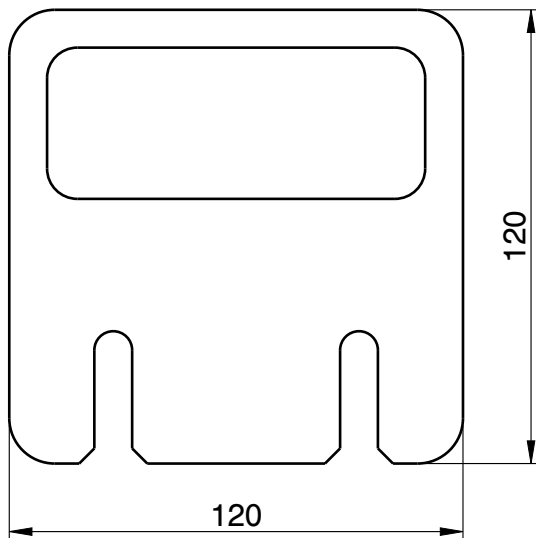
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| | UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm | | | UNLESS OTHERWISE SPECIFIED | | |
| | <p>THIRD ANGLE PROJECTION</p> | | <p>WELD SYMBOLS PER ANSI/AWS A2.4</p> | | <p>ISO 8015 ISO 2768-mK SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL.</p> | |
| | DWN | VONES J. | DATE | 13.09.2021 | <p>Bobcat Company</p> <p>TOOLING DOBRIS, CZ</p> <p>TITLE</p> <p>VYPALEK_TL.18mm</p> | |
| MATL | 15 142.7 | | | <p>DWG. NO. SHEET</p> <p>20-256-07_FLAT1</p> | | |
| TREAT | | | | | | |
| HARD | | | | | | |
| S/A | 345 cm² | | | 1/3 | | |
| WT | 1.36 kg | | | | | |

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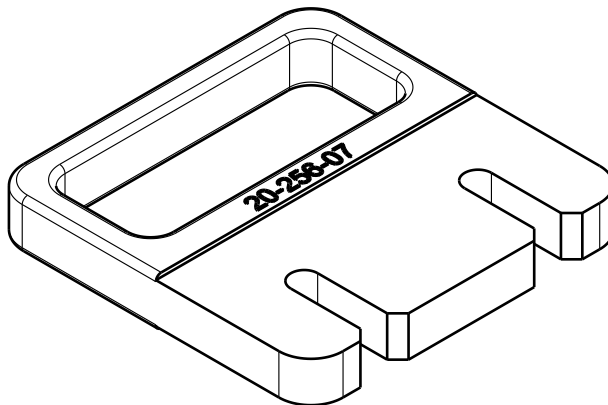
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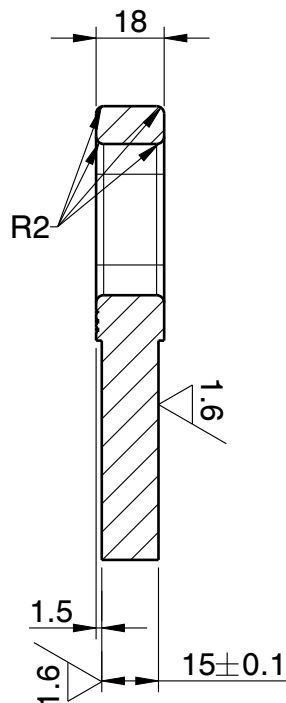
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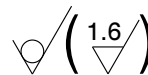
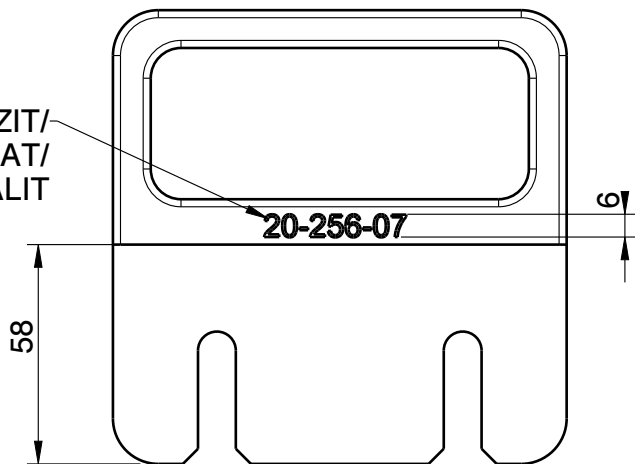
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SECTION C-C



NAPIS RAZIT/
FREZOVAT/
PALIT



SRAZIT OSTRE HRANY

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|--|--|---------------------------------------|---|--|--|
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| | <p>UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm</p> | | <p>ISO 8015 ISO 2768-mK</p> <p>SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL.</p> | | <p>EDGES ISO 13715</p> <p>Bobcat Company TOOLING DOBRIS, CZ</p> |
| <p>COPYRIGHT ©</p> <p>ORIGINALLY CREATED AND REVISED IN THE YEARS AS IDENTIFIED IN THE RELEASING EGN. BOBCAT COMPANY RESERVES ALL RIGHTS.</p> | <p>THIRD ANGLE PROJECTION</p> | <p>WELD SYMBOLS PER ANSI/AWS A2.4</p> | <p>DATE 13.09.2021</p> | | |
| <p>PROPRIETARY NOTICE</p> <p>THIS DOCUMENT CONTAINS CONFIDENTIAL AND TRADE SECRET INFORMATION, IS THE PROPERTY OF BOBCAT COMPANY, AND IS GIVEN TO THE RECEIVER IN CONFIDENCE. THE RECEIVER, BY RECEPTION AND RETENTION OF THE DOCUMENT, ACCEPTS THE DOCUMENTS IN CONFIDENCE AND AGREES THAT, EXCEPT AS AUTHORIZED IN WRITING BY BOBCAT COMPANY, IT WILL (1) NOT USE THE DOCUMENT OR ANY COPY THEREOF OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; (2) NOT COPY THE DOCUMENT, (3) NOT DISCLOSE TO OTHERS EITHER THE DOCUMENT OR THE CONFIDENTIAL OR TRADE SECRET INFORMATION THEREIN; AND (4) UPON COMPLETION OF THE NEED TO RETAIN THE DOCUMENT, OR UPON DEMAND, RETURN THE DOCUMENT, ALL COPIES THEREOF, AND ALL MATERIALS COPIED THEREFROM.</p> | <p>DWN VONES J.</p> | <p>MATL 15 142.7</p> | <p>TREAT</p> | <p>HARD</p> | <p>DWG. NO. SHEET</p> <p>2/3</p> |
| | S/A | 330.61 cm ² | <p>20-256-07-00</p> | | |
| | WT | 1.2 kg | | | |

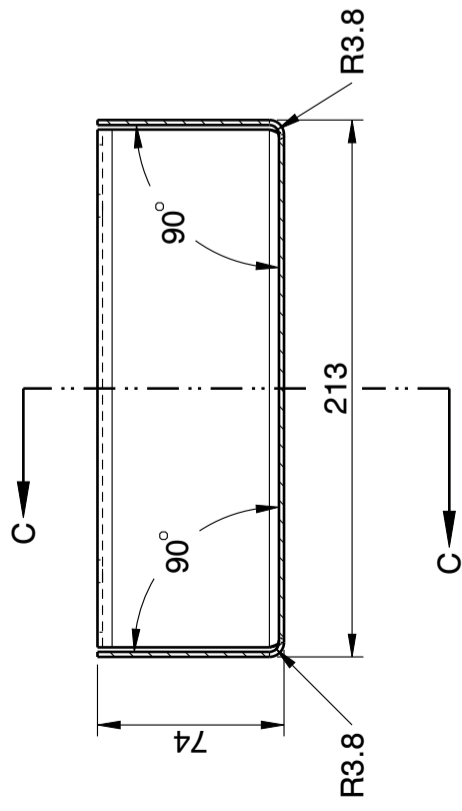
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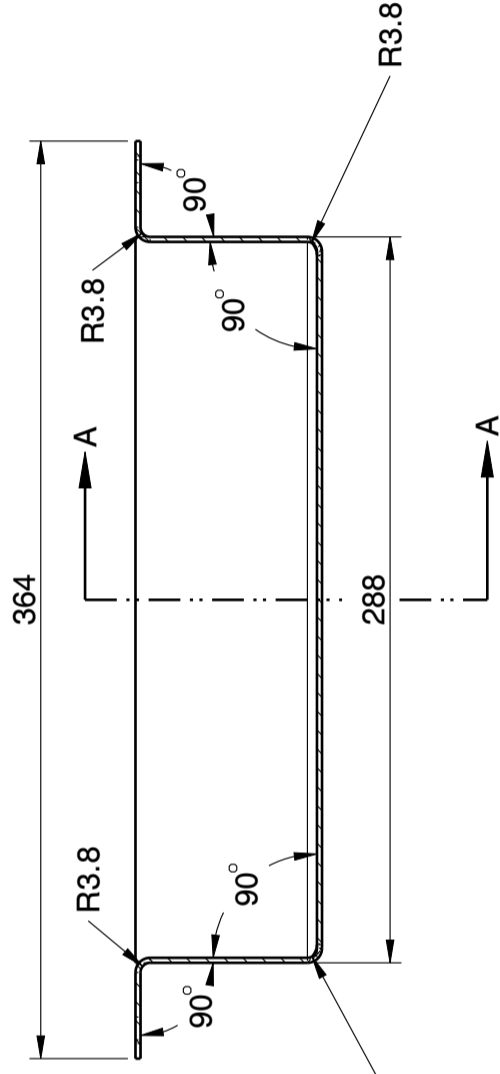
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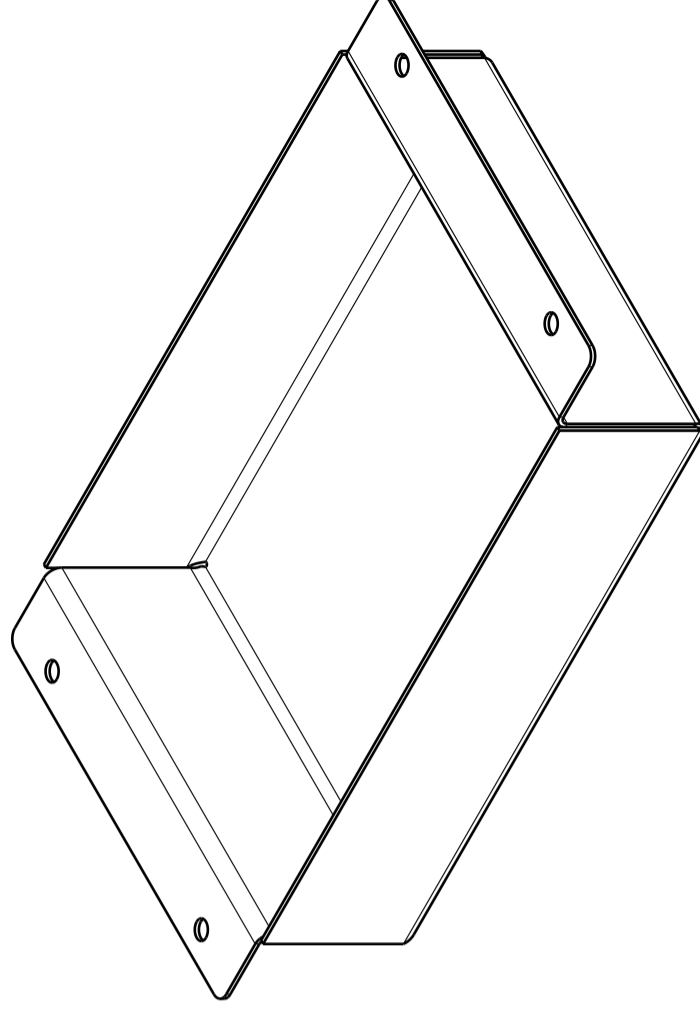
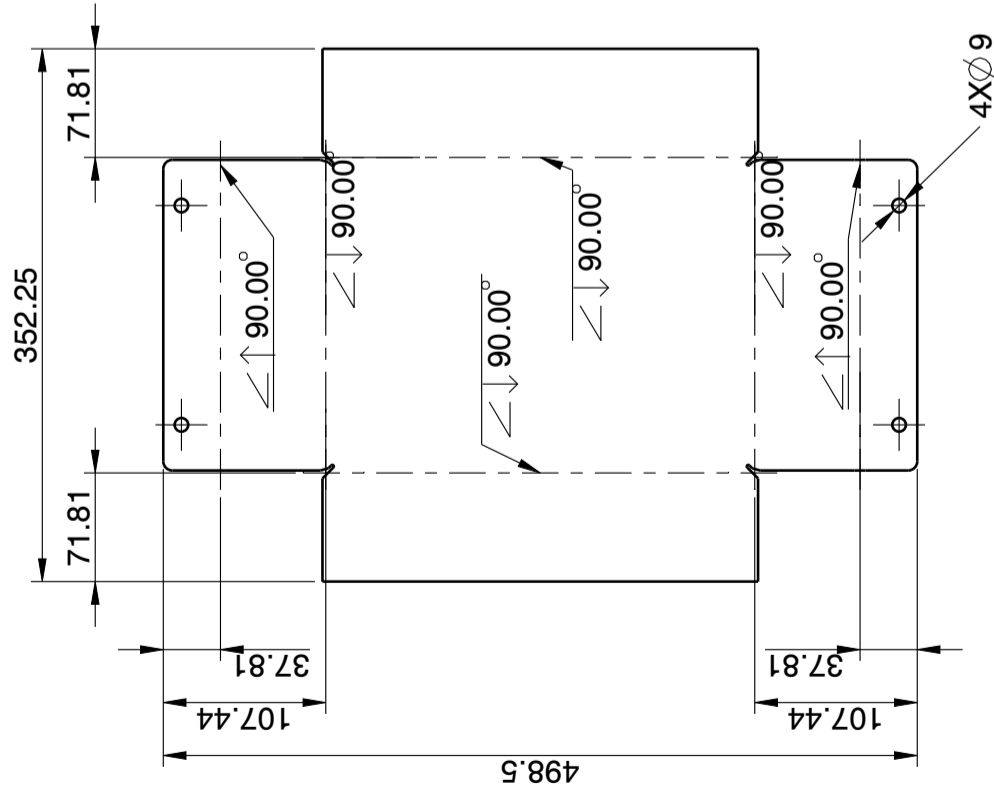
SECTION A-A



SECTION C-C



ROZVIN



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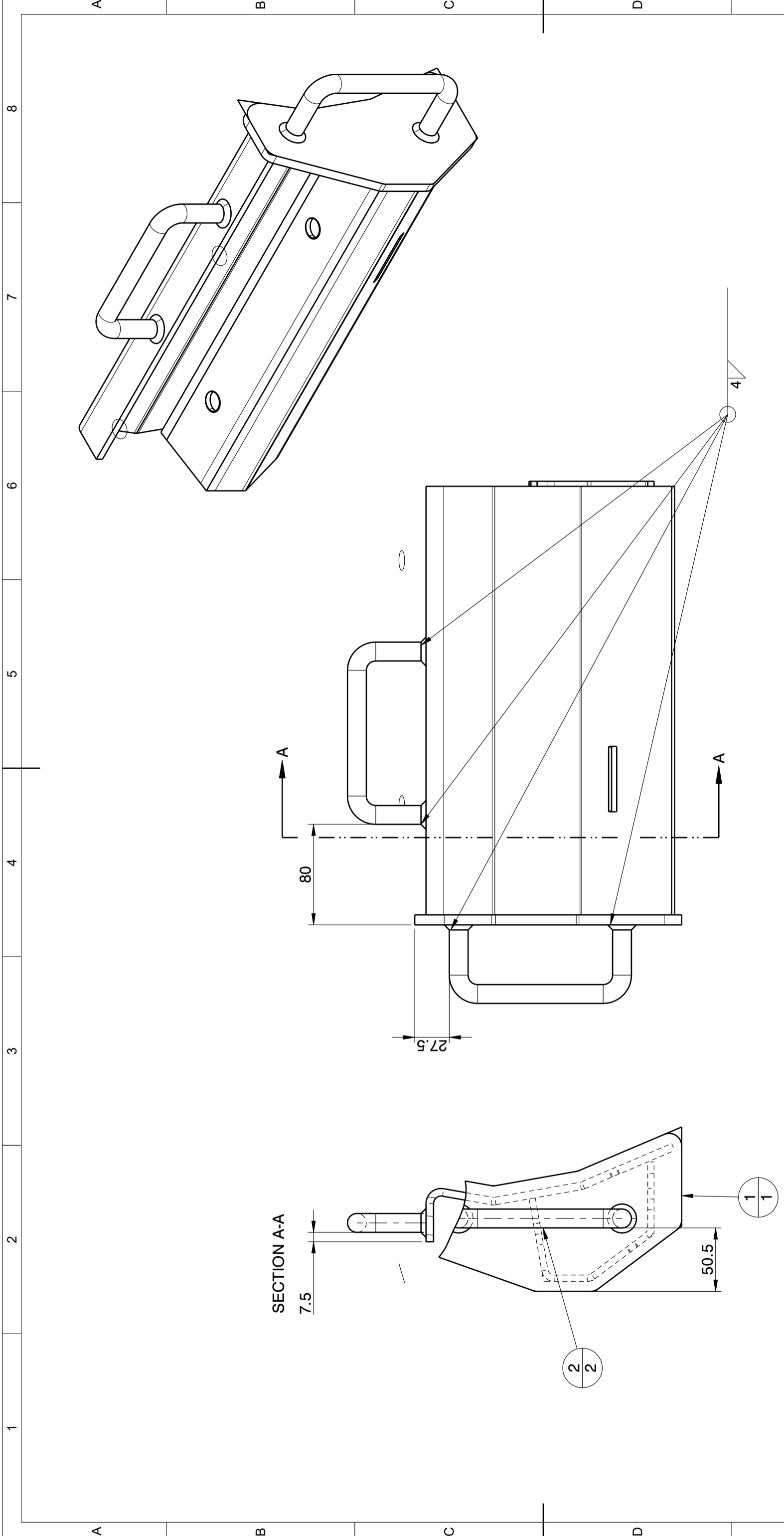
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| A3 | MM(INCH) | 1:3 | TOLERANCES |
|---|-------------------------|------|--|
| UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 µin / 3.2 µm | | | UNLESS OTHERWISE SPECIFIED |
| | | | ISO 8015 |
| | | | ISO 2768-mK |
| | | | SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL. |
| | | | |
| DWN | VONES J. | DATE | 13.09.2021 |
| MATL | S235JR | | |
| TREAT | RAL 6018 | | |
| HARD | | | |
| S/A | 2931.97 cm ² | | |
| WT | 2.27 kg | | |
| Bobcat Company TOOLING DOBRIS, CZ TITLE | | | VYPALEK_TL.2mm |
| DWG. NO. SHEET | | | 1/2 |

SVAROVAT VSECHNY STYCNÉ PLOCHY SVAREM VEL. a = 3 mm

| REV | DESCRIPTION | DATE | DWN | SHEET |
|-----|-------------|------|-----|-------|
| 1 | | 2 | | 2 |

1 2 3 4 5 6 7 8



| | | | | |
|--|--------------|--|--|-----|
| 2 | 20-256-09-01 | TYC_D15-227 | S235JR | 2 |
| 1 | 7189615 | BLADE RH W/A | SEE BOOM | 1 |
| POS | PART NUMBER | DESCRIPTION | MATERIAL | QTY |
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| DWN | S/A | WT | <p>DWG. NO. SHEET</p> <p>1/1</p> | |
| | | | <p>8.12 kg</p> <p>3731.42 cm²</p> | |

| | | | | |
|-----|-------------|------|-----|-------|
| REV | DESCRIPTION | DATE | DWN | SHEET |
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1

2

3

4

A

A

B

B

C

C

D

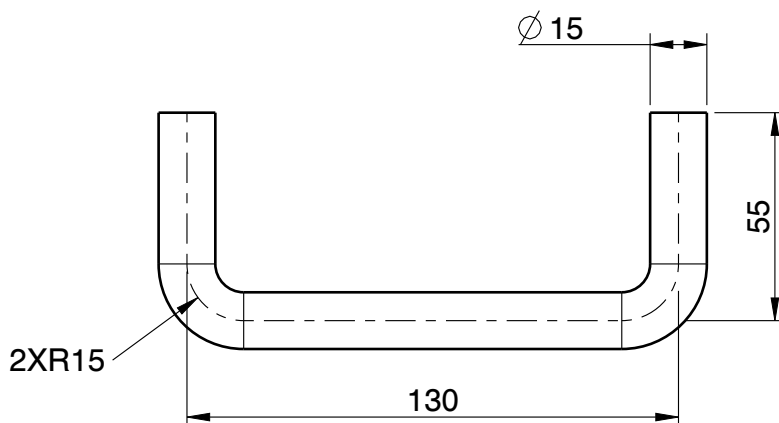
D

E

E

F

F



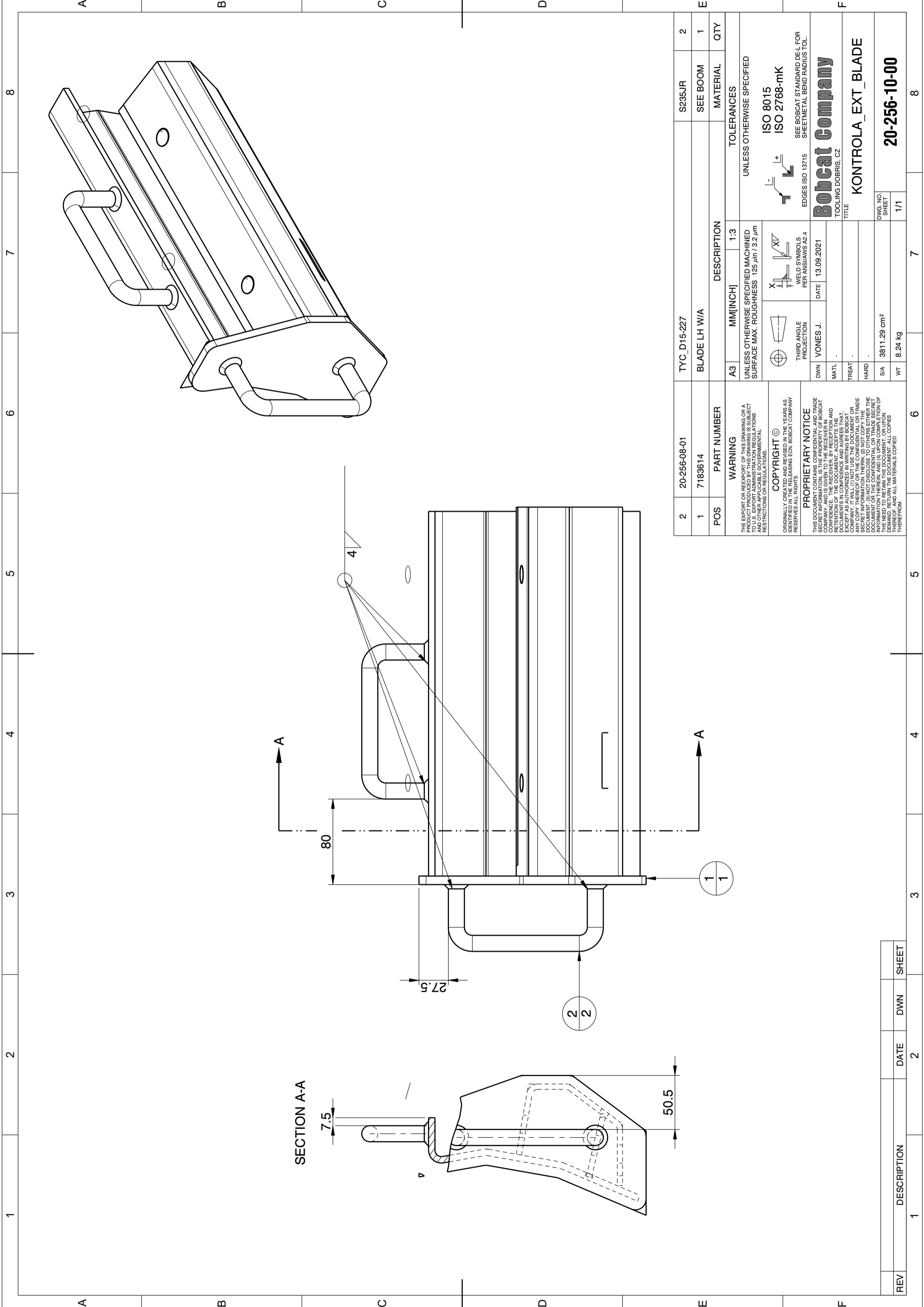
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|---|--|--|------------|--|--|
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| | <p>UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS 125 μin / 3.2 μm</p> <p>THIRD ANGLE PROJECTION</p> <p>WELD SYMBOLS PER ANSI/AWS A2.4</p> | <p>ISO 8015</p> <p>ISO 2768-mK</p> <p>SEE BOBCAT STANDARD DE-L FOR SHEETMETAL BEND RADIUS TOL.</p> | | <p>EDGES ISO 13715</p> | |
| DWN | VONES J. | DATE | 13.09.2021 | <p>Bobcat Company</p> <p>TOOLING DOBRIS, CZ</p> | |
| MATL | S235JR | TITLE | | TYC_D15-227 | |
| TREAT | . | DWG. NO. SHEET | | 20-256-09-01 | |
| HARD | . | 1/1 | | | |
| S/A | 110.56 cm ² | | | | |
| WT | 0.31 kg | | | | |

1

2

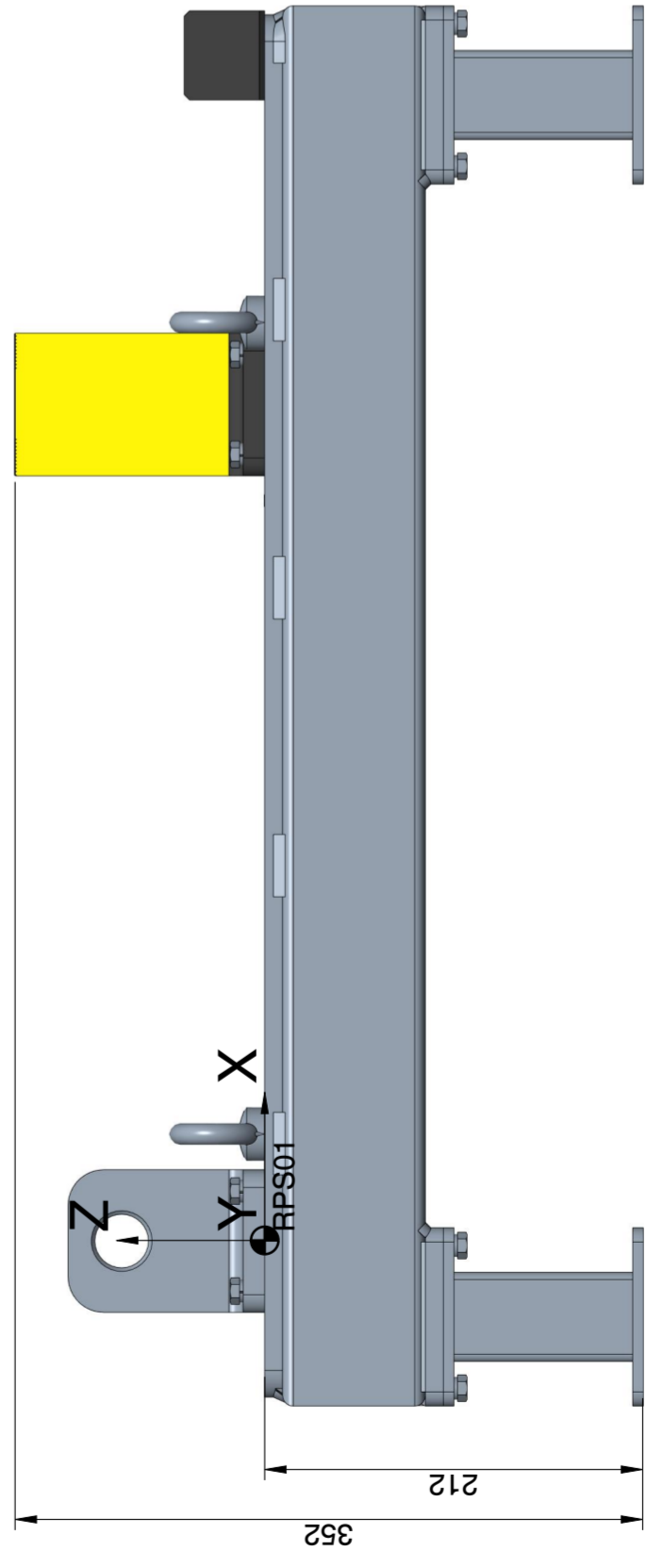
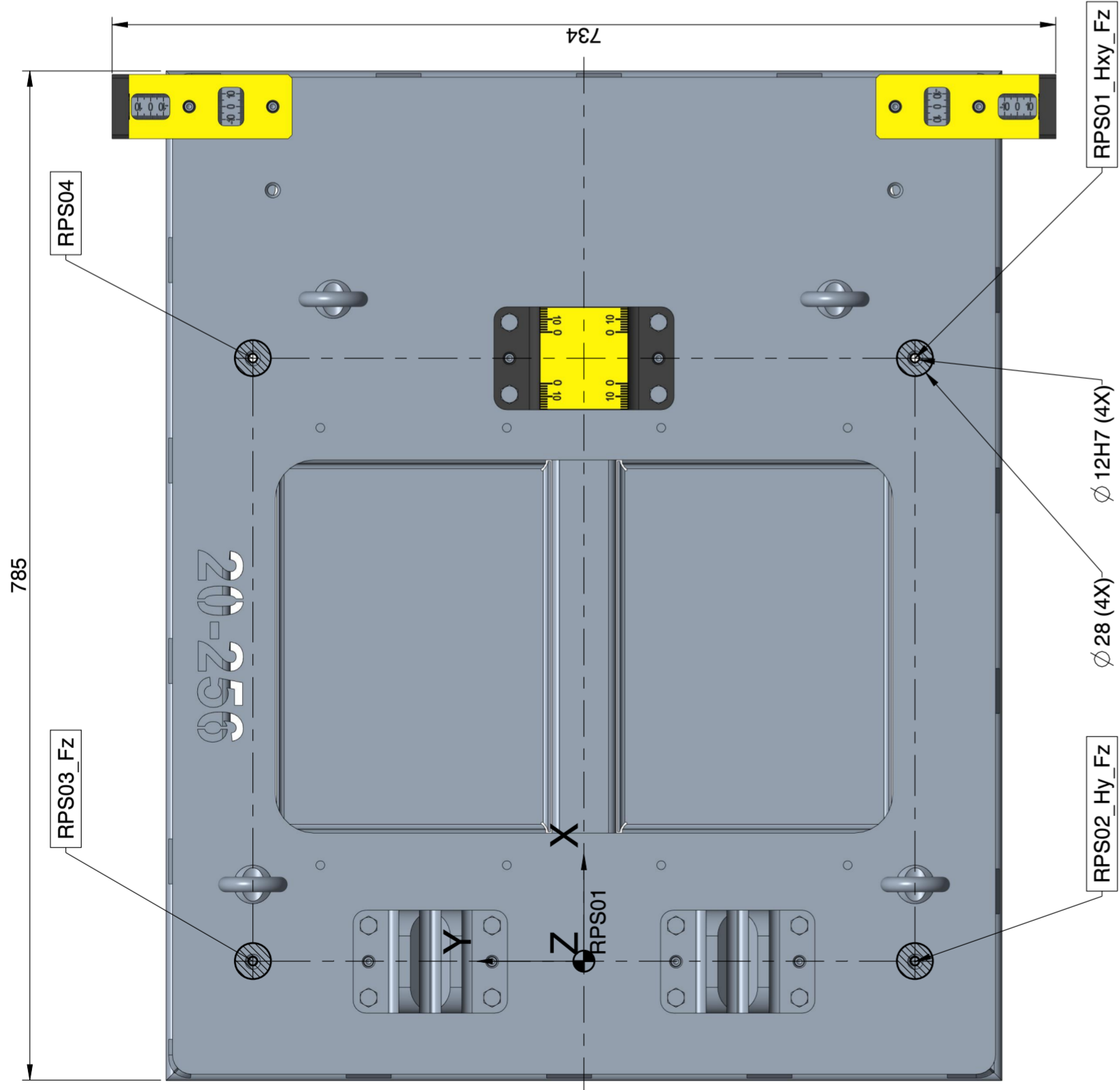
3

4



| | | | | |
|---|-------------------------|---|---|-----|
| 2 | 20-256-08-01 | TYC_D15-227 | S235JR | 2 |
| 1 | 7189614 | BLADE LH W/A | SEE BOOM | 1 |
| POS | PART NUMBER | DESCRIPTION | MATERIAL | QTY |
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| DWN | S/A | WT | DWG. NO. SHEET | |
| | 3811.29 cm ² | 8.24 kg | 1/1 | |

| REV | DESCRIPTION | DATE | DWN | SHEET |
|-----|-------------|------|-----|-------|
| 1 | | 2 | | 2 |



| RPS Origin: RPS01 | | Coordinates | | | Nominal Setup | | |
|-------------------|------------|-------------|---------|--------|---------------|-------|-------|
| POS | Point Name | X | Y | Z | SET_X | SET_Y | SET_Z |
| 01 | C001 | 0.00 | | 80.00 | | | |
| 02 | K002 | 0.00 | -128.00 | 80.00 | | | |
| 03 | K003 | 0.00 | 111.00 | 80.00 | | | |
| 04 | P004 | | 128.00 | | | | |
| 05 | P005 | | -34.50 | | | | |
| 06 | P006 | 429.00 | | | | | |
| 07 | P007 | | | 140.00 | | | |
| 08 | P008 | 639.70 | | | | | |
| 09 | P009 | | 354.00 | | | | |
| 10 | P010 | | | 15.00 | | | |
| 11 | P011 | | | 15.00 | | | |
| 12 | P012 | 639.70 | | | | | |
| 13 | P013 | | -354.00 | | | | |
| 14 | P014 | 509.00 | | | | | |
| 15 | P015 | | 34.50 | | | | |
| 16 | P016 | | -128.00 | | | | |
| 17 | K017 | 0.00 | -111.00 | 80.00 | | | |
| 18 | K018 | 0.00 | 128.00 | 80.00 | | | |

| WARNING | | TOLERANCES | |
|---|----------|------------|--|
| A2 | MM(INCH) | 1:4 | |
| UNLESS OTHERWISE SPECIFIED MACHINED SURFACE MAX. ROUGHNESS: 125 μm(12.5 μm) | | | |
| UNLESS OTHERWISE SPECIFIED | | | |

| RPS Origin: RPS01 | | Coordinates | | |
|-------------------|--------------|-------------|---------|------|
| POS | Point Name | X | Y | Z |
| 01 | RPS01_HXY_FZ | 469.00 | -257.50 | 0.00 |
| 02 | RPS02_HY_FZ | 0.00 | -257.50 | 0.00 |
| 03 | RPS03_FZ | 0.00 | 257.50 | 0.00 |
| 04 | RPS04 | 469.00 | 257.50 | 0.00 |

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EDGES ISO 13715
 SEE BOBEAT STANDARDS FOR SPECIFIC TOLERANCES

WELD SYMBOLS PER EN ISO 2553:2012

DWN VONES J. DATE 08.02.2022

TITLE
 TOOLING DOGRIS, CZ

ISO 8015
 ISO 2768-mK

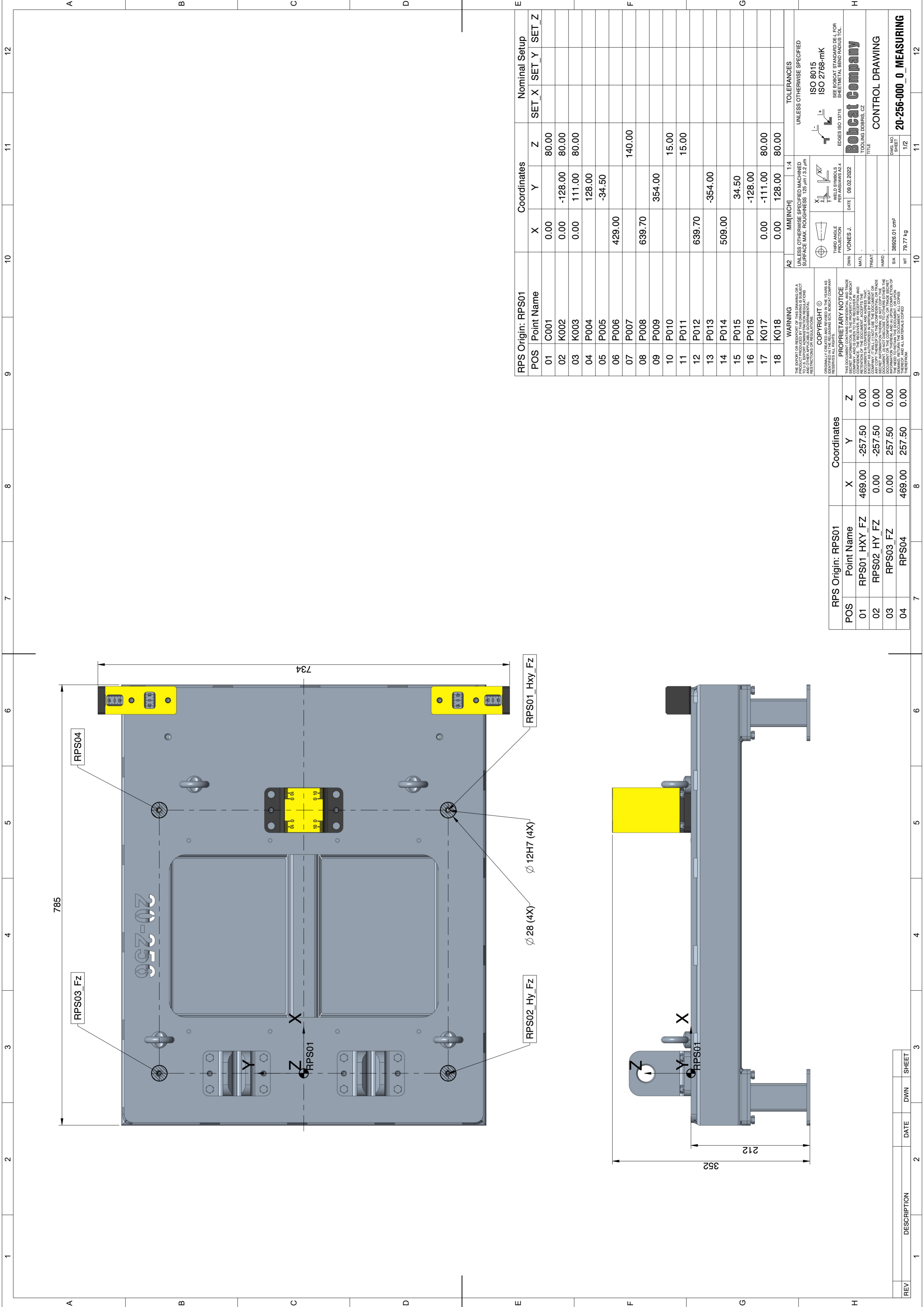
Bobcat Company
 BOBEAT, STANDBY, USA, FOR SPECIFIC TOLERANCES

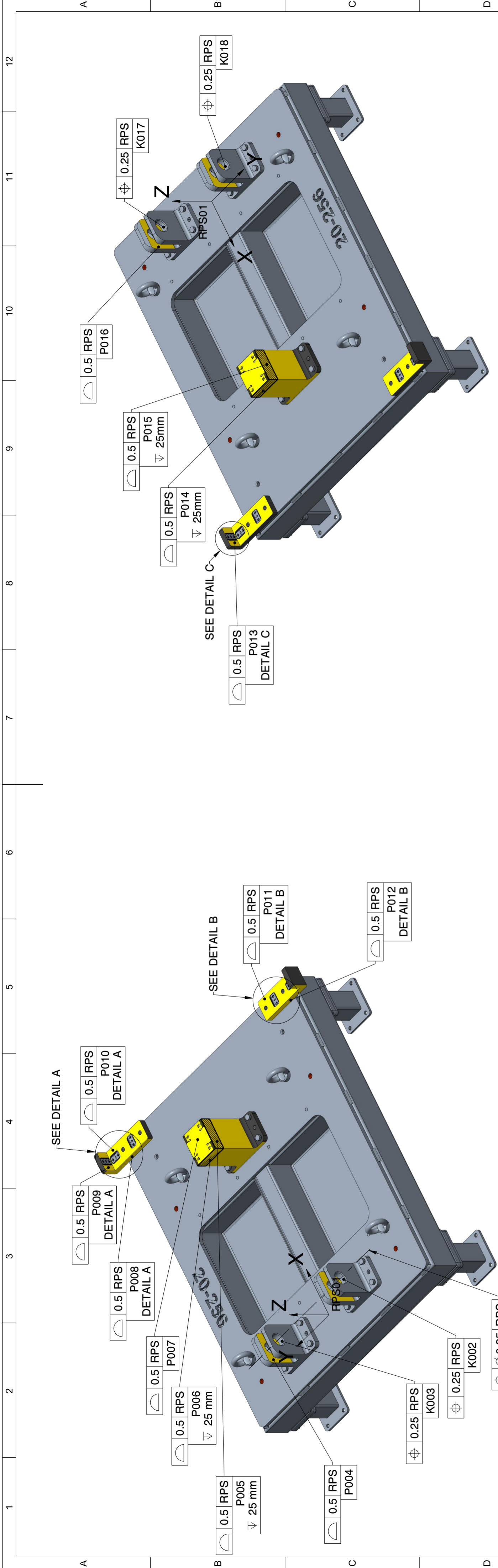
CONTROL DRAWING

DWG. NO. 20-256-000_0_MEASURING SHEET
 1/2

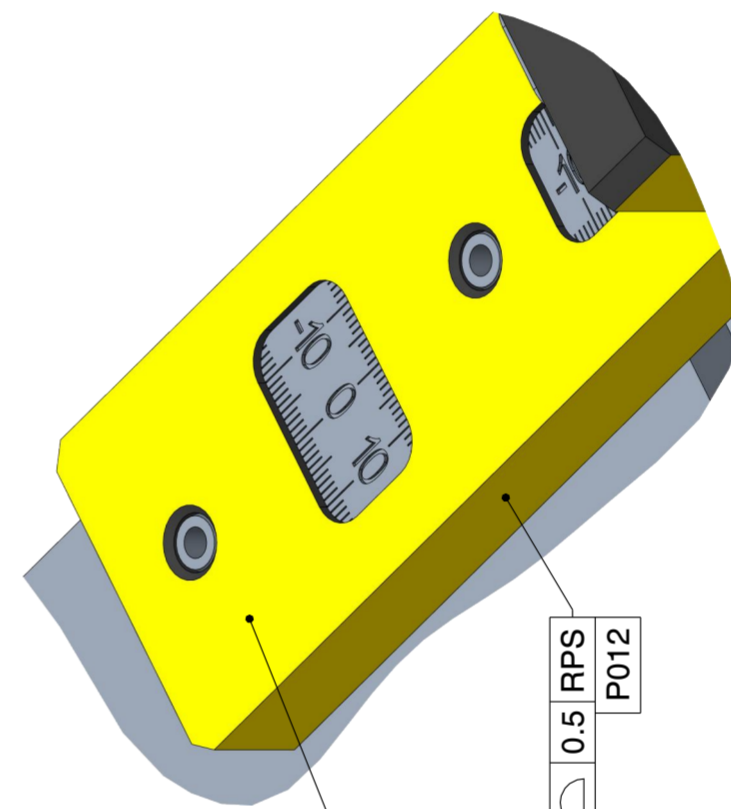
WT 79.77 kg

| REV | DESCRIPTION | DATE | DWN | SHEET |
|-----|-------------|------|-----|-------|
| 1 | | | | |

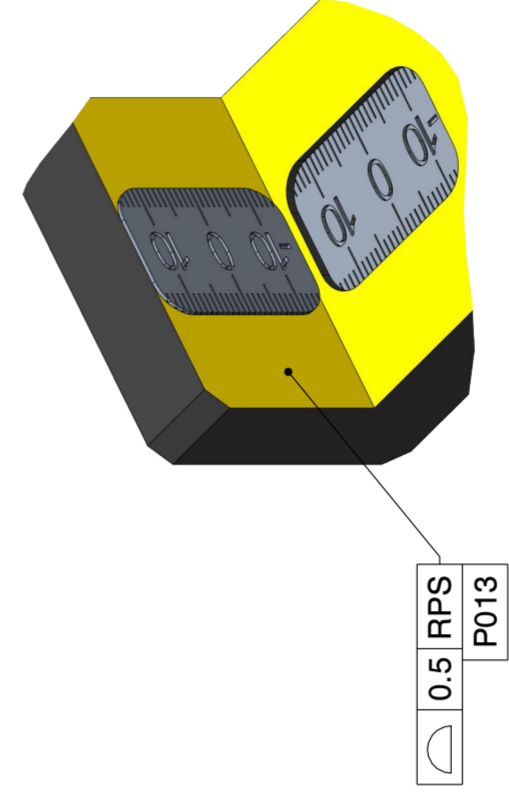




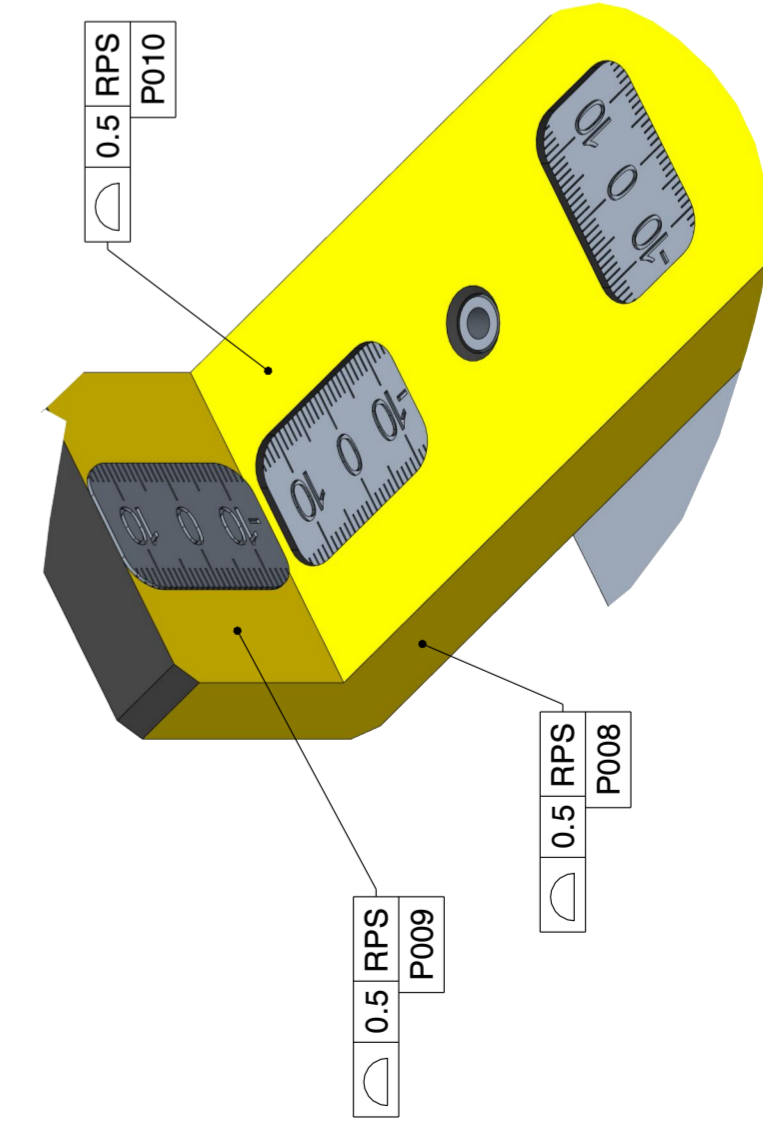
DETAIL B
SCALE 1:1



DETAIL C
SCALE 1:1



DETAIL A
SCALE 1:1



| | | | | |
|---|--------------------------|------|---|--|
| A2 | MM(INCH) | 1:8 | TOLERANCES UNLESS OTHERWISE SPECIFIED SURFACE MAX. ROUGHNESS 12.5 µm(1/2 mil) | ISO 8015 ISO 2768-mK SEE BOBEAT STANDARDS FOR SPECIFIC TOLERANCES FOR SHEET METAL BEND RADIUS TOL. |
| | | | | |
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| DWN | YONES J. | DATE | 09.02.2022 | EDGES ISO 13715 |
| TREAT | | | | |
| MATL | | | | |
| HARD | | | | |
| S/A | 38926.01 cm ² | | | |
| WT | 79.77 kg | | | |

| | | | | | |
|----|-----|-------------|------|-----|-------|
| 0 | REV | DESCRIPTION | DATE | DWN | SHEET |
| 1 | | | | | 3 |
| 2 | | | | | 2 |
| 3 | | | | | 3 |
| 4 | | | | | 4 |
| 5 | | | | | 5 |
| 6 | | | | | 6 |
| 7 | | | | | 7 |
| 8 | | | | | 8 |
| 9 | | | | | 9 |
| 10 | | | | | 10 |
| 11 | | | | | 11 |
| 12 | | | | | 12 |

CONTROL DRAWING
20-256-000_0_MEASURING