



ZEISS CALYPSO

7.0.0211

Part name **V block2**

Drawing number

Order number

Variant

Company

Department

Typ stroje

Č.stroje

Operator

Text

PRISMO

000000

Master

Last 1 measurements

► Approval ≠ Blocked

Part ident

Time/Date

Run

No. measured values

No. values: red

Measurement Duration

Prismo_SE

29.07.2022 14:46

Všechny charakteris...

15

0

00:00:00,0

Name	Measured value	Nominal value	+Tol	-Tol	Odchylka +/-
Úhel mezi elementy1	120.0125	120.0000			0.0125
Kolmost1 0,02 lomeno k B	0.0020	0.0000	0.0200	0.0000	0.0020
Rovnoběžnost 0,02 k A	0.0167	0.0000	0.0200	0.0000	0.0167
Rovinnost3 0,02	0.0105	0.0000	0.0200	0.0000	0.0105
Rovinnost4_0,01	0.0100	0.0000	0.0200	0.0000	0.0100
Válcovitost1 0,01	0.0022	0.0000	0.0100	0.0000	0.0022
Válcovitost2 0,01	0.0044	0.0000	0.0100	0.0000	0.0044
Rovinnost1 0,01	0.0023	0.0000	0.0100	0.0000	0.0023
Rovinnost2 0,01	0.0023	0.0000	0.0100	0.0000	0.0023
Sklon1 0,01 k C	0.0055	0.0000	0.0100	0.0000	0.0055
Sklon2 0,01 k C	0.0063	0.0000	0.0100	0.0000	0.0063
Vzdálenost 125 ±0,02_X	124.9959	125.0000	0.0200	-0.0200	-0.0041
Vzdálenost 0 ±0,02_Y	0.0025	0.0000	0.0200	-0.0200	0.0025
Prumer1	12.5066	12.5000	0.0100	-0.0100	0.0066
Prumer2	12.5052	12.5000	0.0100	-0.0100	0.0052

Text

Událost

n.def.



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Last 1 measurements

► Approval ≠ Blocked

Part ident

Time/Date

Run

No. measured values

No. values: red

Measurement Duration

Prismo1_SE

29.07.2022 14:48

Všechny charakteris...

15

0

00:00:00,0

Name	Measured value	Nominal value	+Tol	-Tol	Odchylka +/-
Úhel mezi elementy1	120.0124	120.0000			0.0124
Kolmost1 0,02 lomeno k B	0.0018	0.0000	0.0200	0.0000	0.0018
Rovnoběžnost 0,02 k A	0.0164	0.0000	0.0200	0.0000	0.0164
Rovinnost3 0,02	0.0104	0.0000	0.0200	0.0000	0.0104
Rovinnost4_0,01	0.0100	0.0000	0.0200	0.0000	0.0100
Válcovitost1 0,01	0.0021	0.0000	0.0100	0.0000	0.0021
Válcovitost2 0,01	0.0043	0.0000	0.0100	0.0000	0.0043
Rovinnost1 0,01	0.0022	0.0000	0.0100	0.0000	0.0022
Rovinnost2 0,01	0.0024	0.0000	0.0100	0.0000	0.0024
Sklon1 0,01 k C	0.0058	0.0000	0.0100	0.0000	0.0058
Sklon2 0,01 k C	0.0061	0.0000	0.0100	0.0000	0.0061
Vzdálenost 125 ±0,02_X	124.9959	125.0000	0.0200	-0.0200	-0.0041
Vzdálenost 0 ±0,02_Y	0.0026	0.0000	0.0200	-0.0200	0.0026
Prumer1	12.5067	12.5000	0.0100	-0.0100	0.0067
Prumer2	12.5052	12.5000	0.0100	-0.0100	0.0052

Text

Událost

n.def.



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Operator

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PRISMO

000000

Master

Last 1 measurements

► Approval ≠ Blocked

Part ident

Time/Date

Run

No. measured values

No. values: red

Measurement Duration

Prismo2_SE

29.07.2022 14:49

Všechny charakteris...

15

0

00:00:00,0

Name	Measured value	Nominal value	+Tol	-Tol	Odchylka +/-
Úhel mezi elementy1	120.0128	120.0000			0.0128
Kolmost1 0,02 lomeno k B	0.0016	0.0000	0.0200	0.0000	0.0016
Rovnoběžnost 0,02 k A	0.0165	0.0000	0.0200	0.0000	0.0165
Rovinnost3 0,02	0.0105	0.0000	0.0200	0.0000	0.0105
Rovinnost4_0,01	0.0100	0.0000	0.0200	0.0000	0.0100
Válcovitost1 0,01	0.0022	0.0000	0.0100	0.0000	0.0022
Válcovitost2 0,01	0.0043	0.0000	0.0100	0.0000	0.0043
Rovinnost1 0,01	0.0022	0.0000	0.0100	0.0000	0.0022
Rovinnost2 0,01	0.0023	0.0000	0.0100	0.0000	0.0023
Sklon1 0,01 k C	0.0058	0.0000	0.0100	0.0000	0.0058
Sklon2 0,01 k C	0.0061	0.0000	0.0100	0.0000	0.0061
Vzdálenost 125 ±0,02_X	124.9962	125.0000	0.0200	-0.0200	-0.0038
Vzdálenost 0 ±0,02_Y	0.0026	0.0000	0.0200	-0.0200	0.0026
Prumer1	12.5067	12.5000	0.0100	-0.0100	0.0067
Prumer2	12.5052	12.5000	0.0100	-0.0100	0.0052

Text

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Last 1 measurements

► Approval ≠ Blocked

Part ident

Time/Date

Run

No. measured values

No. values: red

Measurement Duration

Prismo3_SE

29.07.2022 14:50

Všechny charakteris...

15

0

00:00:00,0

Name	Measured value	Nominal value	+Tol	-Tol	Odchylka +/-
Úhel mezi elementy1	120.0128	120.0000			0.0128
Kolmost1 0,02 lomeno k B	0.0016	0.0000	0.0200	0.0000	0.0016
Rovnoběžnost 0,02 k A	0.0164	0.0000	0.0200	0.0000	0.0164
Rovinnost3 0,02	0.0105	0.0000	0.0200	0.0000	0.0105
Rovinnost4_0,01	0.0101	0.0000	0.0200	0.0000	0.0101
Válcovitost1 0,01	0.0021	0.0000	0.0100	0.0000	0.0021
Válcovitost2 0,01	0.0043	0.0000	0.0100	0.0000	0.0043
Rovinnost1 0,01	0.0021	0.0000	0.0100	0.0000	0.0021
Rovinnost2 0,01	0.0021	0.0000	0.0100	0.0000	0.0021
Sklon1 0,01 k C	0.0058	0.0000	0.0100	0.0000	0.0058
Sklon2 0,01 k C	0.0061	0.0000	0.0100	0.0000	0.0061
Vzdálenost 125 ±0,02_X	124.9956	125.0000	0.0200	-0.0200	-0.0044
Vzdálenost 0 ±0,02_Y	0.0027	0.0000	0.0200	-0.0200	0.0027
Prumer1	12.5067	12.5000	0.0100	-0.0100	0.0067
Prumer2	12.5052	12.5000	0.0100	-0.0100	0.0052

Text

Událost

n.def.



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Drawing number

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Company

Department

Typ stroje

Č.stroje

Operator

Text

PRISMO

000000

Master

Last 1 measurements

► Approval ≠ Blocked

Part ident

Time/Date

Run

No. measured values

No. values: red

Measurement Duration

Prismo4_SE

29.07.2022 14:50

Všechny charakteris...

15

0

00:00:00,0

Name	Measured value	Nominal value	+Tol	-Tol	Odchylka +/-
Úhel mezi elementy1	120.0127	120.0000			0.0127
Kolmost1 0,02 lomeno k B	0.0014	0.0000	0.0200	0.0000	0.0014
Rovnoběžnost 0,02 k A	0.0165	0.0000	0.0200	0.0000	0.0165
Rovinnost3 0,02	0.0104	0.0000	0.0200	0.0000	0.0104
Rovinnost4_0,01	0.0101	0.0000	0.0200	0.0000	0.0101
Válcovitost1 0,01	0.0021	0.0000	0.0100	0.0000	0.0021
Válcovitost2 0,01	0.0042	0.0000	0.0100	0.0000	0.0042
Rovinnost1 0,01	0.0021	0.0000	0.0100	0.0000	0.0021
Rovinnost2 0,01	0.0021	0.0000	0.0100	0.0000	0.0021
Sklon1 0,01 k C	0.0058	0.0000	0.0100	0.0000	0.0058
Sklon2 0,01 k C	0.0060	0.0000	0.0100	0.0000	0.0060
Vzdálenost 125 ±0,02_X	124.9960	125.0000	0.0200	-0.0200	-0.0040
Vzdálenost 0 ±0,02_Y	0.0027	0.0000	0.0200	-0.0200	0.0027
Prumer1	12.5067	12.5000	0.0100	-0.0100	0.0067
Prumer2	12.5052	12.5000	0.0100	-0.0100	0.0052

Text

Událost

n.def.